

# GEDAEFFECT

ЦИЛИНДРИЧЕСКИЕ  
МОТОР-РЕДУКТОРЫ  
С ПАРАЛЛЕЛЬНЫМИ  
ВАЛАМИ



серия F



Gedaeffect  
The Engineering Company



## ОПИСАНИЕ ПРОДУКЦИИ

Цилиндрические мотор-редукторы с параллельными валами серии **F** идеально подходят для ограниченных пространств.

Разнообразие размеров и конструкций позволяет использовать их во множестве различных сфер даже при самых неблагоприятных условиях.

Мощность: 0,12-160 кВт.

Выходной момент от 110 Н м до 18000 Н м.

Выходная скорость 4,3-273 об/мин.

Степень передачи 2 или 3. КПД трансмиссии: 2 ступень (коэффициент: 5-24,8): 96%; 3 ступень (коэффициент: 27,2-264): 94%.

Варианты монтажа: на лапах, на фланце, на коротком фланце, на моментном рычаге.

Выходной вал: сплошной вал, полый вал (со шпонкой, стяжной муфтой и эвольвентными шлицами).

Обычно используются в экструдерах, дисковых ножницах, цементных фрезерах, конвейерах и оборудовании по обработке материалов.



## ОСНОВНЫЕ МОДЕЛИ

- F37, F47, F57, F67, F77, F87, F97, F107, F127, F157. F: на лапах, сплошной вал
- FF37, FF47, FF57, FF67, FF77, FF87, FF97, FF107, FF127, FF157. FF: на фланце, сплошной вал
- FA37, FA47, FA57, FA67, FA77, FA87, FA97, FA107, FA127, FA157. FA: полый вал
- FAF37, FAF47, FAF57, FAF67, FAF77, FAF87, FAF97, FAF107, FAF127, FAF157. FAF: на фланце, полый вал
- FAZ37, FAZ47, FAZ57, FAZ67, FAZ77, FAZ87, FAZ97, FAZ107, FAZ127, FAZ157. FAZ: на коротком фланце, полый вал

## ТЕХНИЧЕСКИЕ ХАРАКТЕРИСТИКИ

- Высокомодульная конструкция, многообразие способов монтажа
- Встроенный литой корпус, компактность, устойчивая передача, низкий уровень шума
- Высокая степень защиты от утечек, широкий спектр применения
- Передовая технология шлифования, модифицированный профиль, высокая устойчивость к нагрузкам, безопасная работа
- Высокая эффективность, экономия энергии
- Экономия затрат, низкая стоимость обслуживания

## СФЕРЫ ПРИМЕНЕНИЯ

- Серия Y Стандарт IEC и IE2 Односкоростные и двухскоростные высокоэффективные двигатели
- Серия YVP, YVPEJ, YEJ, YDEJ Трехфазные асинхронные тормозные двигатели переменной частоты
- Серия YZP, YZPEJ, YZRE Трехфазные асинхронные двигатели для кранов и металлургической промышленности
- Серия YB, YBEJ, YBPT, YFB Трехфазные асинхронные взрывозащитные двигатели
- Серия YGa, YGb Двигатели для рольгангов
- Синхронные двигатели, двигатели постоянного тока, серводвигатели

## РУКОВОДСТВО ПО ВЫБОРУ ОБОРУДОВАНИЯ

Конструкция двигателей предусматривает постоянные нагрузки, заявленное время работы, также время пуска. Коэффициент привода  $f_1$  коэффициент первичного пуска  $f_2$ , пусковой коэффициент  $f_3$  - согласно фактической нагрузке, времени работы, пусковой частоте.

Принимаются значения, меньше либо равные расчетному коэффициенту  $f_b$  Таблицы, то есть  $f_1 * f_2 * f_3 < f_b$ .

Требуемый момент при умножении на расчетный коэффициент ( $f_1 * f_2 * f_3$ ) должен быть меньше либо равен допустимому моменту редуктора.

Таким образом,

$$T_N > T_2 * f_1 * f_2 * f_3$$

$f_1$  - коэффициент привода (см. Таблицу 1)

$f_2$  - коэффициент первичного пуска (см. Таблицу 2)

$f_3$  - коэффициент пуска (см. Таблицу 3)

$T_2$  - требуемый момент  $T_N$  - допустимый момент

## Sample Part Number

Service factor:

Table 1				Driven machine factor			f <sub>1</sub>		
Driven equipment	Daily operating time with load(hour)			Driven equipment	Daily operating time with load(hour)				
	≤ 2	> 2-10	> 10		≤ 2	> 2-10	> 10		
<b>Sewage treatment</b>				<b>Conveying machine</b>					
Concentrator(Central Transmission)	-	-	1.2	Bucket conveyor	-	1.4	1.5		
Compressed filter	1.0	1.3	1.5	Winch	1.4	1.6	1.6		
Flocculator	0.8	1.0	1.3	Hoist	-	1.5	1.8		
Aerator	-	1.8	2.0	Belt conveyor≤150kW	1.0	1.2	1.3		
Collector	1.0	1.2	1.3	Belt conveyor≥150kW	1.1	1.3	1.4		
Vertical, rotary group				Elevators for goods*	-	1.2	1.5		
Blended collector	1.0	1.3	1.5	Elevators for customers*	-	1.5	1.8		
Concentrator	-	1.1	1.3	Scraper conveyor	-	1.2	1.5		
Screw pump	-	1.3	1.5	Automatic ladder	1.0	1.2	1.4		
Water wheel machine	-	-	2.0	Rail traveling mechanism	-	1.5	-		
Pump				<b>Various frequency device</b>	-	1.8	2.0		
Centrifugal pump	1.0	1.2	1.3	<b>Reciprocating compressor</b>	-	1.8	1.9		
Volume-down pump				<b>Hoisting mechanism**</b>					
1Piston	1.3	1.4	1.8	Rotary mechanism*		1.4	1.8		
>1Piston	1.2	1.4	1.5	Pitching mechanism		1.1	1.4		
<b>Dredge</b>				Traveling mechanism		1.6	2.0		
Bucket conveyor	-	1.6	1.6	Lifting mechanism		1.1	1.4		
Unloading device	-	1.3	1.5	Jibcrane		1.2	1.6		
Caterpillar traveling mechanism	1.2	1.6	1.8	<b>Cooling tower</b>					
Bucket digger				Cooling tower fan	-	-	2.0		
Be used for picking up	-	1.7	1.7	Fan (Shaft flow and centrifugal type)	-	1.4	1.5		
Be used for rough materials	-	2.2	2.2	<b>Food industry</b>					
Chopper	-	2.2	2.2	Sugar production					
Traveling mechanism*	-	1.4	1.8	Sugar-cane cutter*	-	-	1.7		
<b>Plate blender</b>	-	1.0	1.0	Sugar crane mill	-	-	1.7		
<b>Chemical industry</b>				Beet sugar production	-	-	1.7		
Extruder	-	-	1.6	Beet masher	-	-	1.2		
Paste mixer	-	1.8	1.8	Squeeze machine,	-	-	1.4		
Rubber calendar	-	1.5	1.5	mechanical refrigerator,	-	-	1.4		
Cooling cylinder	-	1.3	1.4	cooking machine	-	-	1.5		
Material mixer, be used for				Beet cleaner	-	-	1.5		
Uniform medium	1.0	1.3	1.4	Beet chopper	-	-	1.5		
Non-uniform medium	1.4	1.6	1.7	<b>Paper-making machinery</b>					
Blender, be used for				Various kinds***	-	1.8	2.0		
Uniform density medium	1.0	1.3	1.5	Pulper driving device	Supply goods according to customer requirements				
Un-uniformed medium	1.2	1.4	1.6	<b>Centrifugal compressor</b>	-	1.4	1.5		
Un-uniformed gas absorption	1.4	1.6	1.8	<b>Rope way cable car</b>					
Oven	1.0	1.3	1.5	Delivery ropeway	-	1.3	1.4		
Centrifugal machine	1.0	1.2	1.3	Cableway of shuttle system	-	1.6	1.8		
<b>Metal processing equipment</b>				T rod elevator	-	1.3	1.4		
Plate turnover	1.0	1.0	1.2	Continuous cableway	-	1.4	1.6		
Steel pushing device	1.0	1.2	1.2	<b>Cement industry</b>					
Winding machine	-	1.6	1.6	Concrete blender	-	1.5	1.5		
Cooling bed transverse frame	-	1.5	1.5	Crusher*	-	1.2	1.4		
Roller leveler	-	1.6	1.6	Rotary kiln	-	-	2.0		
Roller path	-	1.6	1.6	Tube mill	-	-	2.0		
Roller				Powder concentrator	-	1.6	1.6		
Continuous	-	1.5	1.5	Roller press	-	-	2.0		
Interval	-	2.0	2.0						
Reversing mill	-	1.8	1.8						
Cutter									
Continuous*	-	1.5	1.5						
Crank type*	1.0	1.0	1.0						
Continuous casting driving device	-	1.4	1.4						
Rolling mill									
Reversing cogging mill	-	2.5	2.5						
Reversing plate slab mill	-	2.5	2.5						
Reversing wire mill	-	1.8	1.8						
Reversing thin plate mill	-	2.0	2.0						
Reversing middle thickness plate mill	-	1.8	1.8						
Roll gap adjusting and driving device	0.9	1.0	-						

## Sample Part Number

Table 1				Driven machine factor			$f_1$
Driven equipment	Daily running time with load(hour)			Driven equipment	Daily running time with load(hour)		
	$\leq 2$	$> 2-10$	$> 10$		$\leq 2$	$> 2-10$	$> 10$
<b>Wood industry</b>				<b>Plastics industry</b>			
Barking machine				Miller, compound grinding			
Feed drive	1.25	1.25	1.50	Coating, film	1.25	1.25	1.25
Main drive	1.75	1.75	1.75	Conveying pipe, Pulling rod, thin type			
Conveyor				Pipe type, Pile drawer	1.25	1.25	1.50
Burner, repeating saw	1.25	1.25	1.50	Continuous mixer, Calender	1.50	1.50	1.50
Rotary tower, transit transport	1.50	1.50	1.50	Blow film. to plasticizing			
Main loading, heavy loading	1.50	1.50	1.50	Batch mixer	1.75	1.75	1.75
Main original wood, land base	1.75	1.75	2.00	<b>Rubber industry</b>			
Conveying chain				Continuous strong inner mixer, Mix roller,			
Floor	1.50	1.50	1.50	Batch feeding mixer (except for double sticks)	1.50	1.50	1.50
Green-wood	1.50	1.50	1.75	Refiner, calender			
Cutting Chain				Double roller clamp feeding and mixed miller	1.25	1.25	1.50
Saw transmission, traction	1.50	1.50	1.75	Batch strong inner mixer,			
Peeling barrel	1.75	1.75	2.00	Double stick single groove grain stick	1.75	1.75	1.75
Feed drive				Miller heater, double sticks			
Edging, wood trimmer	1.25	1.25	1.50	Batch feeding mixer			
Planer feed, assorting table,				Wave stick miller	2.00	2.00	2.00
Automatic incline lifting				<b>Generator and exciter</b>	1.00	1.00	1.25
Multi-shaft feed, raw wood	1.75	1.75	1.75	<b>Hammer crusher</b>	1.75	1.75	2.00
Transportation and rotation				<b>Sand miller</b>	1.25	1.25	1.50
Transportation							
Charging tray							
Plywood lathe drive	1.50	1.50	1.75				
Conveying chain, Lifting							

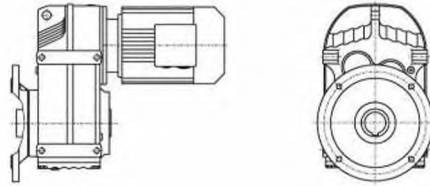
**⚠ Note:** Determine required power  $P_2$  of the driven equipment:  
 \*) Determine rated power according to maximum torque.  
 \*\*) It's necessary to check thermal capacity.

### Prime mover factor

Table 2    Factor for prime mover	$f_2$
Electric motors, hydraulic motors, turbines	1.0
Piston engines 4-6 cylinders	1.25
Piston engines 1-3 cylinders	1.5

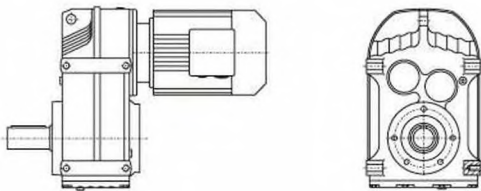
Table 3	Start factor				$f_3$
$f_3$	$f_1 \times f_2$				
Starts per hour		1	1.25 - 1.75	2- 2.75	$\geq 3$
$\leq 5$		1	1	1	1
6-25		1.2	1.12	1.06	1
26-60		1.3	1.2	1.12	1.06
61-180		1.5	1.3	1.2	1.12
$> 180$		1.7	1.5	1.3	1.2

## Sample Part Number

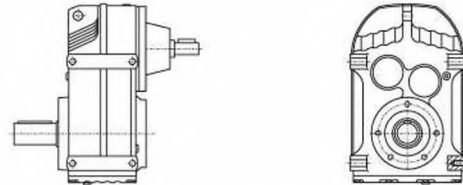


**FAF Y**  
Flanged-mounted hollow shaft parallel shaft helical gear units

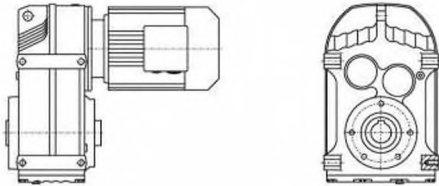
F series gear units are available in the following designs:



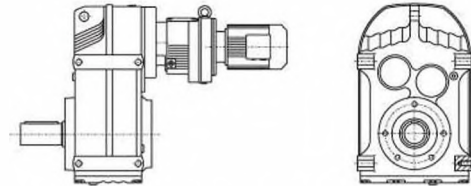
**F..Y..**  
Foot-mounted solid shaft parallel shaft gear units



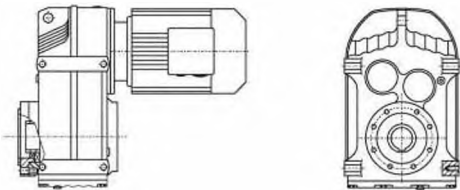
**F ( FF, FA, FAF, FAZ ) S...**  
Parallel shaft helical gear units with solid shaft input



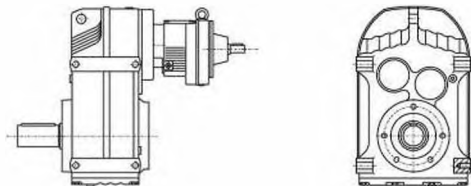
**FA..Y..**  
Hollow shaft helical parallel shaft helical gear units



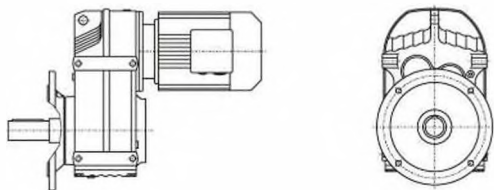
**F ( FF, FA, FAF, FAZ ) ...R...Y...**  
Combi-type parallel shaft helical gear units



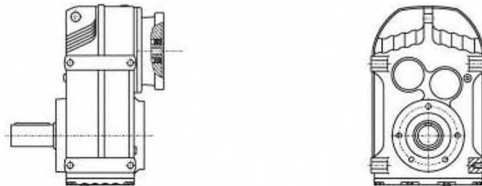
**FAZ..Y..**  
Short-flange-mounted hollow shaft parallel shaft helical gear units



**F ( FF, FA, FAF, FAZ ) S...R...**  
Combi-type parallel shaft helical gear units with solid shaft input



**FF..Y..**  
Flange-mounted solid shaft parallel shaft helical gear units



**F ( FF, FA, FAF, FAZ ) ...Y...**  
Customers provide the motor by themselves need connected flange.

## Sample Part Number

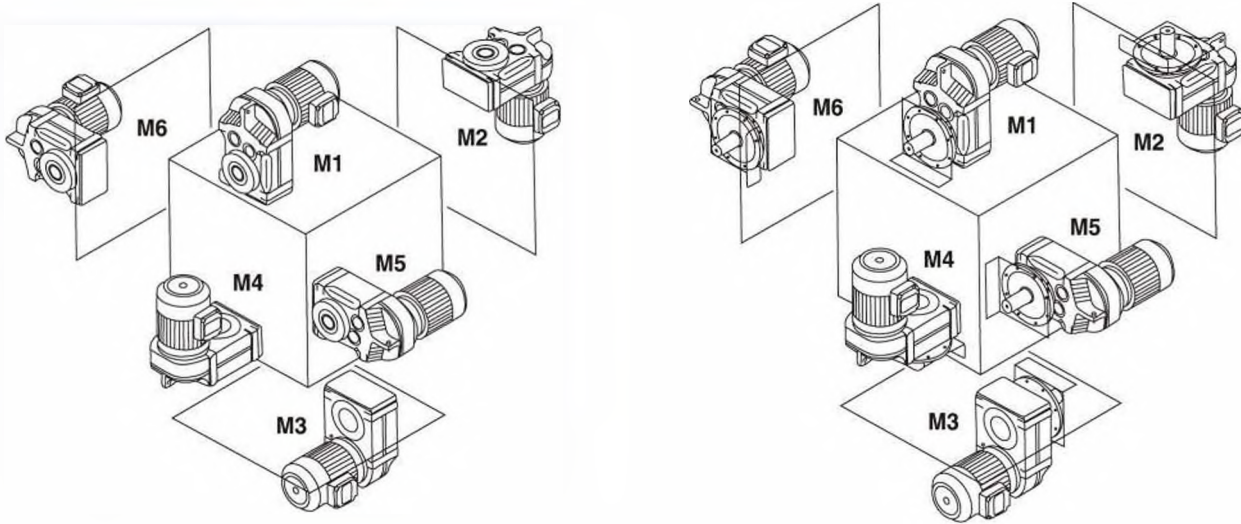
### Type Designations:

<div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;"> <p><b>F F 37-Y</b></p> <p>Gear units type Structure Size Motor code</p> </div> <div style="text-align: center;"> <p><b>0.55-4P-23.88-M1-270°</b></p> <p>Motor power, pole Ratio Mounting position Position of the motor thermal box</p> </div> </div>																				
<b>F Series: Parallel Shaft Helical Gearmotors</b>																				
<b>Structure:</b> <table style="width: 100%; border-collapse: collapse;"> <tr><td>Foot-mounted solid shaft</td><td style="text-align: right;">(-)</td></tr> <tr><td>Hollow shaft</td><td style="text-align: right;">A</td></tr> <tr><td>Flange-mounted solid shaft</td><td style="text-align: right;">F</td></tr> <tr><td>Flange-mounted hollow shaft</td><td style="text-align: right;">AF</td></tr> <tr><td>Short-flange-mounted hollow shaft</td><td style="text-align: right;">AZ</td></tr> <tr><td>Foot-mounted solid shaft with solid shaft input</td><td style="text-align: right;">S</td></tr> <tr><td>Hollow shaft with solid shaft input</td><td style="text-align: right;">AS</td></tr> <tr><td>Flange-mounted solid shaft with solid shaft input</td><td style="text-align: right;">FS</td></tr> <tr><td>Flange-mounted hollow shaft with solid shaft input</td><td style="text-align: right;">AFS</td></tr> <tr><td>*Hollow shaft with shrink disc</td><td style="text-align: right;">H..(H, HF, HZ, HT)</td></tr> </table>	Foot-mounted solid shaft	(-)	Hollow shaft	A	Flange-mounted solid shaft	F	Flange-mounted hollow shaft	AF	Short-flange-mounted hollow shaft	AZ	Foot-mounted solid shaft with solid shaft input	S	Hollow shaft with solid shaft input	AS	Flange-mounted solid shaft with solid shaft input	FS	Flange-mounted hollow shaft with solid shaft input	AFS	*Hollow shaft with shrink disc	H..(H, HF, HZ, HT)
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*Hollow shaft with shrink disc	H..(H, HF, HZ, HT)																			
<b>Size:</b> (see selection table)																				
<b>Motor code:</b> <table style="width: 100%; border-collapse: collapse;"> <tr><td>Common motor</td><td style="text-align: right;">Y(Y2)</td></tr> <tr><td>Flameproof motor</td><td style="text-align: right;">B</td></tr> <tr><td>Direct current motor</td><td style="text-align: right;">Z</td></tr> <tr><td>Brake motor</td><td style="text-align: right;">YEJ</td></tr> <tr><td>Multi-speed motor</td><td style="text-align: right;">D</td></tr> <tr><td>Variable frequency motor</td><td style="text-align: right;">YVP</td></tr> <tr><td>Electromagnetic variable speed motor</td><td style="text-align: right;">YCT</td></tr> <tr><td>Metallurgy hoisting motor</td><td style="text-align: right;">R</td></tr> <tr><td>Transduction braking motor</td><td style="text-align: right;">YVPJ</td></tr> <tr><td>Roller way</td><td style="text-align: right;">G</td></tr> </table>	Common motor	Y(Y2)	Flameproof motor	B	Direct current motor	Z	Brake motor	YEJ	Multi-speed motor	D	Variable frequency motor	YVP	Electromagnetic variable speed motor	YCT	Metallurgy hoisting motor	R	Transduction braking motor	YVPJ	Roller way	G
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<b>Motor power, pole :</b> See selection table																				
<b>Ratio:</b> See selection table																				
<b>Mounting position:</b> M1, M2, M3, M4, M5, M6																				
<b>Position of the motor thermal box:</b> 0°, 90°, 180°, 270°																				

\*Dimensions of hollow shaft with shnkk disc, see page 34-35.

## Sample Part Number

### Mounting positions



### Positions of motor terminal box



0°



90°



180°



270°

### Input power rating and permissible torque

Size	37	47	57	67	77	87	97	107	127	157
Structure	F FA FF FAF FAZ									
Input power rating(kw)	0.18~3	0.18~3	0.18~5.5	0.18~5.5	0.37~11	0.75~22	1.1~30	2.2~45	7.5~90	11~200
Ratio	3.81~128.51	5.06~189.39	5.18~199.70	4.21~228.99	4.30~281.71	4.12~270.68	4.68~280.76	6.20~254.40	4.63~172.17	11.92~267.43
(n m) Permissible torque	200	400	600	820	1500	3000	4300	7840	12000	18000

### Product Weight

Size	37	47	57	67	77	87	97	107	127	157
(kgs) Weight	13	18	34	55	90	150	260	402	700	950

The marked weight is average value, it has no constraint force.



## Sample Part Number

### Oil Quantity

F...:

Size	Oil level (L)					
	M1	M2	M3	M4	M5	M6
F37	1	1.2	0.7	1.2	1	1.1
F47	1.5	1.8	1.1	1.9	1.5	1.7
F57	2.6	3.7	2.1	3.5	2.8	2.9
F67	2.7	3.8	1.9	3.8	2.9	3.2
F77	5	7.3	4.3	8	6	6.3
F87	10	13.0	7.7	13.8	10.8	11
F97	18.5	22.5	12.6	25.2	18.5	20
F107	24.5	32	19.5	37.5	27	27
F127	40.5	55	34	61	46.5	47
F157	69	104	63	105	86	78

FF...:

Size	Oil level (L)					
	M1	M2	M3	M4	M5	M6
FF37	1	1.2	0.7	1.3	1	1.1
FF47	1.6	1.9	1.1	1.9	1.5	1.7
FF57	2.8	3.8	2.1	3.7	2.9	3
FF67	2.7	3.8	1.9	3.8	2.9	3.2
FF77	5.1	7.3	4.3	8.1	6	6.3
FF87	10.3	13.2	7.8	14.1	11	11.2
FF97	19	22.5	12.6	25.5	18.9	20.5
FF107	25.5	32	19.5	38.5	27.5	28
FF127	41.5	56	34	63	46.5	49
FF157	72	105	64	106	87	79

FA... FAF... FAZ...:

Size	Oil level (L)					
	M1	M2	M3	M4	M5	M6
F..37	1	1.2	0.7	1.2	1	1.1
F..47	1.5	1.8	1.1	1.9	1.5	1.7
F..57	2.7	3.8	2.1	3.6	2.9	3
F..67	2.7	3.8	1.9	3.8	2.9	3.2
F..77	5	7.3	4.3	8	6	6.3
F..87	10	13.0	7.7	13.8	10.8	11
F..97	18.5	22.5	12.6	25.0	18.5	20
F..107	24.5	32	19.5	37.5	27	27
F..127	39	55	34	61	45	46.5
F..157	68	103	62	104	85	77



# F Series

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>s</sub>	Type	p	r/min	Nm	i	f <sub>s</sub>	Type	p
<b>0.18kW</b>						<b>0.18kW</b>					
0.11	14324	13014	0.79			2.5	616	560	0.92		
0.12	12930	11748	0.87	FA 127R77	4	2.7	558	507	1.01		
0.14	11305	10271	1.00	FAF127R77	4	3.1	499	453	1.13		
0.16	9797	8901	1.15	F 127R77	4	3.3	469	426	1.20	FA 57R37	4
0.18	8478	7703	1.33	FF 127R77	4	3.6	426	387	1.32	FAF57R37	4
0.21	7449	6768	1.51			4.2	363	330	1.55	F 57R37	4
						4.7	328	298	1.72	FF 57R37	4
0.16	9408	8548	0.78			5.3	288	262	1.96		
0.18	8448	7675	0.87			6.2	249	226	2.3		
0.21	7281	6615	1.01			7.0	220	200	2.6		
0.24	6406	5820	1.15	FA 107R77	4	4.1	371	337	1.01		
0.27	5749	5223	1.28	FAF107R77	4	4.6	331	301	1.13		
0.30	5027	4567	1.47	F 107R77	4	4.7	322	293	1.17		
0.39	3875	3521	1.90	FF 107R77	4	4.9	314	285	1.20	FA 47R17	4
0.46	3343	3037	2.2			6.0	253	230	1.49	FAF47R17	4
0.50	3033	2756	2.4			6.1	250	227	1.50	F 47R17	4
0.59	2607	2369	2.8			6.4	238	216	1.58	FF 47R17	4
0.67	2276	2068	3.2			7.4	207	188	1.82		
						7.9	194	176	1.94		
0.32	4815	4375	0.84			8.2	187	170	1.00	FA 37R17	4
0.35	4343	3946	0.9			8.3	185	168	1.02	FAF37R17	4
0.41	3743	3401	1.1			10	146	133	1.28	F 37R17	4
0.47	3246	2949	1.2	FA 97R57	4	11	142	129	1.32	FF 37R17	4
0.54	2851	2590	1.4	FAF97R57	4						
0.61	2495	2267	1.6	F 97R57	4	3.0	536	281.71	2.6	FA 77	6
0.70	2189	1989	1.8	FF 97R57	4	3.2	500	262.93	2.8	FAF77	6
0.80	1914	1739	2.1			3.8	429	225.79	3.3	F 77	6
0.90	1697	1542	2.4							FF 77	6
1.0	1475	1340	2.7			3.7	435	228.99	1.77	FA 67	6
1.2	1301	1182	3.1			4.4	371	195.39	2.1	FAF67	6
						5.0	325	170.85	2.4	F 67	6
0.48	3171	2881	0.9							FF 67	6
0.54	2834	2575	1.0	FA 87R57	4	6.1	266	228.99	2.9	FA 67	4
0.63	2420	2199	1.2	FAF87R57	4	7.1	227	195.39	3.4	FAF67	4
0.72	2124	1930	1.3	F 87R57	4	8.1	199	170.85	3.9	F 67	4
0.81	1881	1709	1.5	FF 87R57	4					FF 67	4
0.93	1643	1493	1.7			4.3	380	199.70	1.49		
1.1	1431	1300	2.0			4.6	349	183.60	1.62	FA 57	6
1.2	1264	1148	2.2			5.4	299	157.09	1.89	FAF57	6
1.4	1112	1010	2.5			6.2	259	136.16	2.2	F 57	6
1.6	976	887	2.9			6.7	242	127.27	2.3	FF 57	6
1.8	859	780	3.3			7.7	209	110.01	2.7		
0.8	1902	1728	0.7			7.0	232	199.70	2.4	FA 57	4
0.9	1698	1543	0.8	FA 77R37	4	7.6	213	183.60	2.6	FAF57	4
1.0	1490	1354	0.9	FAF77R37	4	8.8	183	157.09	3.1	F 57	4
1.2	1316	1196	1.1	F 77R37	4	10	158	136.16	3.6	FF 57	4
1.3	1156	1050	1.2	FF 77R37	4	11	148	127.27	3.8		
1.5	998	907	1.4								
1.7	892	810	1.6			4.5	360	189.39	1.0	FA 47	6
2.0	781	710	1.8			4.9	331	174.13	1.1	FAF47	6
2.3	660	600	2.1			5.7	283	148.98	1.3	F 47	6
						6.6	245	129.14	1.5	FF 47	6
1.6	944	858	0.82			7.0	229	120.70	2.5		
1.9	812	738	0.95	FA 67R37	4						
2.2	689	626	1.12	FAF67R37	4	7.3	220	189.39	1.71	FA 47	4
2.4	630	572	1.22	F 67R37	4	8.0	202	174.13	1.86	FAF47	4
2.8	550	500	1.40	FF 67R37	4	9.3	173	148.98	2.2	F 47	4
2.8	547	497	1.41			11	150	129.14	2.5	FF 47	4
3.1	500	454	1.54			12	140	120.70	2.7		
3.3	470	427	1.64								
3.5	431	392	1.79								
3.8	403	366	1.91								
4.2	367	333	2.1								
4.7	327	297	2.4								
5.3	287	261	2.7								
5.8	262	238	2.9								
7.0	220	200	3.5								

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>B</sub>	Type	p	r/min	Nm	i	f <sub>B</sub>	Type	p
<b>0.18kW</b>						<b>0.25kW</b>					
7.2	224	117.88	0.84	FA 37	6	0.72	2950	1930	1.0		
8.5	191	100.36	0.99	FAF37	6	0.81	2613	1709	1.1		
9.8	164	86.53	1.14	F 37	6	0.93	2282	1493	1.2		
11	153	80.65	1.23	FF 37	6	1.1	1987	1300	1.4	FA 87R57	4
12	134	70.50	1.40			1.2	1755	1148	1.6	FAF87R57	4
11	149	128.51	1.26			1.4	1544	1010	1.8	F 87R57	4
12	137	117.88	1.37			1.6	1356	887	2.1	FF 87R57	4
14	117	100.36	1.61			1.8	1192	780	2.4		
16	101	86.53	1.87			2.1	1030	674	2.7		
17	94	80.65	2.0			1.3	1605	1050	0.88		
20	82	70.50	2.3			1.5	1387	907	1.02		
21	77	66.09	2.4			1.7	1238	810	1.14	FA 77R37	4
24	68	58.32	2.8			2.0	1085	710	1.30	FAF77R37	4
25	63	54.54	3.0			2.3	917	600	1.54	F 77R37	4
27	60	51.70	3.1			2.6	803	525	1.76	FF 77R37	4
30	55	47.02	3.4			3.0	717	469	1.97		
32	51	43.83	3.7			3.4	630	412	2.2		
36	45	38.31	4.2			2.2	980	641	0.79		
39	42	35.91	4.5	FA 37	4	2.4	874	572	0.88		
44	37	31.69	5.1	FAF37	4	2.7	778	509	0.99		
49	33	28.09	5.8	F 37	4	2.8	764	500	1.01	FA 67R37	4
58	28	23.88	6.8	FF 37	4	3.1	694	454	1.11	FAF67R37	4
59	27	23.63	6.8			3.2	668	437	1.15	F 67R37	4
68	24	20.57	7.9			3.5	599	392	1.29	FF 67R37	4
72	22	19.27	8.4			4.2	509	333	1.51		
82	20	17.03	9.5			4.7	454	297	1.70		
88	18	15.81	10.2			5.3	399	261	1.93		
97	17	14.33	11			5.8	364	238	2.1		
108	15	12.87	13			3.6	592	387	0.95		
125	13	11.08	14			4.2	504	330	0.97		
133	12	10.42	14			5.6	381	249	1.11		
155	10	8.97	16			3.6	584	382	1.12	FA 57R37	4
185	8.7	7.51	16			4.2	505	330	1.21	FAF57R37	4
204	7.9	6.81	17			4.7	456	298	1.24	F 57R37	4
227	7.1	6.11	18			5.3	401	262	1.48	FF 57R37	4
264	6.1	5.27	19			6.2	345	226	1.63		
281	5.8	4.95	20			7.0	306	200	1.84		
326	5.0	4.26	21			8.4	254	166	2.2		
<b>0.25kW</b>						<b>0.25kW</b>					
0.16	13607	8901	0.83			6.0	352	230	1.07		
0.18	11775	7703	0.96	FA 127R77	4	6.1	347	227	1.08		
0.21	10346	6768	1.09	FAF127R77	4	6.4	330	216	1.14		
0.23	9131	5973	1.24	F 127R77	4	7.2	294	192	1.28	FA 47R17	4
0.27	7760	5076	1.45	FF 127R77	4	7.4	287	188	1.31	FAF47R17	4
0.31	6827	4466	1.7			7.9	269	176	1.40	F 47R17	4
0.24	8897	5820	0.83			8.0	264	173	1.42	FF 47R17	4
0.27	7984	5223	0.92			9.4	226	148	1.66		
0.30	6982	4567	1.06			11	199	130	1.89		
0.40	5262	3442	1.40	FA 107R77	4	10	203	133	0.92	FA 37R17	4
0.46	4643	3037	1.59	FAF107R77	4	11	197	129	0.95	FAF37R17	4
0.50	4213	2756	1.75	F 107R77	4	12	180	118	1.04	F 37R17	4
0.59	3621	2369	2.0	FF 107R77	4	14	150	98	1.25	FF 37R17	4
0.67	3161	2068	2.3			16	133	87	1.41		
0.87	2441	1597	3.0			3.0	744	281.71	1.9	FA 77	6
0.99	2142	1401	3.4			3.2	694	262.93	2.0	FAF77	6
0.47	4508	2949	0.90			3.8	596	225.79	2.4	F 77	6
0.54	3959	2590	1.02			4.3	524	198.31	2.7	FF 77	6
0.61	3466	2267	1.17	FA 97R57	4	4.5	497	188.40	2.8		
0.63	3362	2199	1.20	FAF97R57	4						
0.80	2658	1739	1.52	F 97R57	4						
0.90	2357	1542	1.71	FF 97R57	4						
1.0	2032	1329	2.0								
1.2	1807	1182	2.2								
1.3	1578	1032	2.6								



# F Series

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>B</sub>	Type	p	r/min	Nm	i	f <sub>B</sub>	Type	p
<b>0.25kW</b>						<b>0.25kW</b>					
3.7	605	228.99	1.3	FA 67	6	204	11	6.81	12	FA 37	4
4.4	516	195.39	1.5	FAF67	6	227	10	6.11	13	FAF37	4
5.0	451	170.85	1.7	F 67	6	264	8.5	5.27	14	F 37	4
5.2	429	162.31	1.8	FF 67	6	281	8.0	4.95	14	FF 37	4
6.0	376	142.40	2.1			326	6.9	4.26	15		
6.1	370	228.99	2.1	FA 67	4	<b>0.37kW</b>					
7.1	315	195.39	2.4	FAF67	4	0.21	15312	6768	0.74		
8.1	276	170.85	2.8	F 67	4	0.23	13514	5973	0.83	FA 127R77	4
8.6	262	162.31	2.9	FF 67	4	0.27	11484	5076	0.98	FAF127R77	4
9.8	230	142.40	3.4			0.31	10104	4466	1.12	F 127R77	4
4.3	527	199.70	1.07			0.36	8751	3868	1.29	FF 127R77	4
4.6	485	183.60	1.16	FA 57	6	0.41	7699	3403	1.47		
5.4	415	157.09	1.4	FAF57	6	0.47	6758	2987	1.67		
6.2	360	136.16	1.6	F 57	6	0.46	6871	3037	1.07	FA 107R77	4
6.7	336	127.27	1.7	FF 57	6	0.50	6235	2756	1.16	FAF107R77	4
7.7	290	110.01	1.9			0.59	5360	2369	1.35	F 107R77	4
7.0	322	199.70	1.7			0.67	4679	2068	1.54	FF 107R77	4
7.6	296	183.60	1.9	FA 57	4	0.87	3613	1597	2.0		
8.8	254	157.09	2.2	FAF57	4	0.61	5129	2267	0.79		
10	220	136.16	2.6	F 57	4	0.70	4505	1991	0.90		
11	205	127.27	2.7	FF 57	4	0.80	3934	1739	1.03	FA 97R57	4
13	178	110.01	3.2			0.90	3489	1542	1.16	FAF97R57	4
5.7	393	148.98	1.0	FA 47	6	1.0	3032	1340	1.3	F 97R57	4
6.6	341	129.14	1.1	FAF47	6	1.2	2674	1182	1.5	FF 97R57	4
7.0	319	120.70	1.2	F 47	6	1.3	2335	1032	1.7		
8.1	275	104.33	1.4	FF 47	6	1.5	2052	907	2.0		
7.3	306	189.39	1.2			1.1	2941	1300	1.0		
8.0	281	174.13	1.3	FA 47	4	1.2	2597	1148	1.1		
9.3	241	148.98	1.6	FAF47	4	1.4	2285	1010	1.2	FA 87R57	4
11	209	129.14	1.8	F 47	4	1.6	2007	887	1.4	FAF87R57	4
12	195	120.70	1.9	FF 47	4	1.8	1765	780	1.6	F 87R57	4
13	168	104.33	2.2			2.1	1525	674	1.8	FF 87R57	4
16	143	88.65	2.6			2.3	1378	609	2.0		
11	207	128.51	0.9			2.7	1165	515	2.4		
12	190	117.88	1.0			3.1	1023	452	2.8		
14	162	100.36	1.2			1.7	1833	810	0.77		
16	140	86.53	1.3			2.0	1606	710	0.88		
17	130	80.65	1.4			2.3	1357	600	1.04	FA 77R37	4
20	114	70.50	1.7			2.6	1188	525	1.19	FAF77R37	4
21	107	66.09	1.8			3.0	1061	469	1.33	F 77R37	4
24	94	58.32	2.0			3.4	932	412	1.51	FF 77R37	4
25	88	54.54	2.1			3.9	808	357	1.75		
27	83	51.70	2.3			4.4	710	314	1.98		
30	76	47.02	2.5			3.3	966	427	0.80		
32	71	43.83	2.7			3.8	828	366	0.93	FA 67R37	4
36	62	38.31	3.0	FA 37	4	4.3	731	323	1.05	FAF67R37	4
39	58	35.91	3.2	FAF37	4	4.8	656	290	1.17	F 67R37	4
44	51	31.69	3.7	F 37	4	5.4	581	257	1.33	FF 67R37	4
49	45	28.09	4.1	FF 37	4	6.3	498	220	1.55		
58	39	23.88	4.9			5.3	593	262	0.95		
59	38	23.63	4.9			5.6	563	249	1.00		
68	33	20.57	5.7			6.2	511	226	1.10	FA 57R37	4
72	31	19.27	6.0			7.0	452	200	1.25	FAF57R37	4
82	27	17.03	6.8			7.1	446	197	1.27	F 57R37	4
88	26	15.81	7.4			7.7	410	181	1.38	FF 57R37	4
97	23	14.33	8.1			8.4	376	166	1.50		
108	21	12.87	9.0			9.1	344	152	1.64		
125	18	11.08	10			10	303	134	1.86		
133	17	10.42	10								
155	14	8.97	11								
185	12	7.51	11								

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>B</sub>	Type	p	r/min	Nm	i	f <sub>B</sub>	Type	p
<b>0.37kW</b>						<b>0.37kW</b>					
8.0	391	173	0.96	FA 47R17	4	32	105	43.83	1.80		
9.5	330	146	1.14	FAF47R17	4	36	92	38.31	2.1		
11	292	129	1.29	F 47R17	4	39	86	35.91	2.2		
				FF 47R17	4	44	76	31.69	2.5		
2.4	1400	271.92	2.0	FA 87	8	49	67	28.09	2.8		
2.5	1313	254.93	2.1	FAF87	8	58	57	23.88	3.3		
2.8	1177	228.57	2.4	F 87	8	59	56	23.63	3.3		
3.3	1014	196.85	2.8	FF 87	8	68	49	20.57	3.8		
3.1	1063	271.92	2.7	FA 87	6	72	46	19.27	4.1		
3.3	996	254.93	2.8	FAF87	6	82	41	17.03	4.6	FA 37	4
3.7	893	228.57	3.2	F 87	6	88	38	15.81	5.0	FAF37	4
				FF 87	6	97	34	14.33	5.5	F 37	4
3.8	882	225.79	1.6			108	31	12.87	6.1	FF 37	4
4.3	775	198.31	1.8	FA 77	6	125	26	11.08	6.7		
4.5	736	188.40	1.9	FAF77	6	133	25	10.42	7.0		
5.1	651	166.47	2.2	F 77	6	155	21	8.97	7.6		
6.0	556	142.27	2.5	FF 77	6	185	18	7.51	7.7		
4.9	673	281.71	2.1	FA 77	4	204	16	6.81	8.1		
5.3	628	262.93	2.2	FAF77	4	227	15	6.11	8.7		
6.2	540	225.79	2.6	F 77	4	264	13	5.27	9.3		
7.0	474	198.31	3.0	FF 77	4	281	12	4.95	9.5		
4.4	764	195.39	1.01	FA 67	6	326	10	4.26	10		
5.0	668	170.85	1.15	FAF67	6	<b>0.55kW</b>					
5.2	634	162.31	1.22	F 67	6	0.22	21141	6286	0.80		
6.0	556	142.40	1.4	FF 67	6	0.26	18174	5404	0.93	FA 157R97	4
7.0	472	120.79	1.6			0.50	9336	2776	1.81	FAF157R97	4
6.1	547	228.99	1.41			0.57	8162	2427	2.1	F 157R97	4
7.1	467	195.39	1.65	FA 67	4	0.83	5630	1674	3.0	FF 157R97	4
8.1	408	170.85	1.89	FAF67	4	1.1	4399	1308	3.8		
8.6	388	162.31	1.99	F 67	4	1.2	3931	1169	4.3		
9.8	340	142.40	2.3	FF 67	4	0.36	13009	3868	0.87	FA 127R77	4
12	289	120.79	2.7			0.41	11445	3403	0.99	FAF127R77	4
5.4	614	157.09	0.92	FA 57	6	0.47	10046	2987	1.12	F 127R77	4
6.2	532	136.16	1.06	FAF57	6					FF 127R77	4
6.7	497	127.27	1.13	F 57	6	0.59	7967	2369	0.92		
7.7	430	110.01	1.31	FF 57	6	0.67	6955	2068	1.06		
7.0	477	199.70	1.18			0.76	6141	1826	1.20		
7.6	439	183.60	1.29			0.87	5371	1597	1.37	FA 107R77	4
8.8	375	157.09	1.50	FA 57	4	0.99	4712	1401	1.56	FAF107R77	4
10	325	136.16	1.73	FAF57	4	1.19	3921	1166	1.88	F 107R77	4
11	304	127.27	1.85	F 57	4	1.28	3656	1087	2.0	FF 107R77	4
13	263	110.01	2.1	FF 57	4	1.46	3195	950	2.3		
15	223	93.47	2.5			1.67	2805	834	2.6		
17	199	83.46	2.8			2.17	2152	640	3.4		
9	356	148.98	1.06			1.04	4507	1340	0.90		
11	309	129.14	1.22	FA 47	4	1.18	3975	1182	1.02		
13	249	104.33	1.51	FAF47	4	1.35	3471	1032	1.16		
16	212	88.65	1.77	F 47	4	1.5	3050	907	1.33	FA 97R57	4
18	189	79.15	2.0	FF 47	4	1.7	2677	796	1.5	FAF97R57	4
21	162	67.61	2.3			2.0	2354	700	1.7	F 97R57	4
21	155	64.89	2.4			2.3	2055	611	2.0	FF 97R57	4
16	207	86.53	0.91			2.6	1796	534	2.3		
17	193	80.65	0.98			2.9	1587	472	2.5		
20	168	70.50	1.12	FA 37	4	3.4	1379	410	2.9		
21	158	66.09	1.19	FAF37	4	3.8	1234	367	3.3		
24	139	58.32	1.35	F 37	4	1.6	2983	887	0.95		
25	130	54.54	1.44	FF 37	4	1.8	2623	780	1.08	FA 87R57	4
27	124	51.70	1.52			2.1	2267	674	1.24	FAF87R57	4
30	112	47.02	1.67			2.3	2048	609	1.38	F 87R57	4
						2.7	1732	515	1.63	FF 87R57	4
						3.1	1520	452	1.86		
						4.0	1160	345	2.4		



# F Series

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>s</sub>	Type	p	r/min	Nm	i	f <sub>s</sub>	Type	p
<b>0.55kW</b>						<b>0.55kW</b>					
2.6	1766	525	0.80	FA 77R37	4	21	230	64.89	1.63	FA 47	4
3.0	1577	469	0.89	FAF77R37	4	25	199	56.09	1.89	FAF47	4
3.4	1386	412	1.02	F 77R37	4	29	169	47.66	2.2	F 47	4
3.9	1201	357	1.17	FF 77R37	4	33	151	42.55	2.5	FF 47	4
4.4	1056	314	1.34								
5.4	864	257	0.89	FA 67R37	4	24	207	58.32	0.91		
6.3	740	220	1.04	FAF67R37	4	25	194	54.54	0.97		
7.1	659	196	1.17	F 67R37	4	27	184	51.70	1.02		
8.3	562	167	1.37	FF 67R37	4	30	167	47.02	1.13		
						32	156	43.83	1.21		
						36	136	38.31	1.38		
2.4	2039	276.64	1.98	FA 97	8	39	128	35.91	1.47		
2.6	1878	254.79	2.2	FAF97	8	44	113	31.69	1.67		
3.0	1668	226.34	2.4	F 97	8	49	100	28.09	1.88		
						58	85	23.88	2.2		
2.5	2004	271.92	1.41	FA 87	8	59	84	23.63	2.2		
2.6	1875	254.93	1.50	FAF87	8	68	73	20.57	2.6	FA 37	4
2.9	1684	228.57	1.67	F 87	8	72	68	19.27	2.7	FAF37	4
3.4	1450	196.85	1.94	FF 87	8	82	60	17.03	3.1	F 37	4
						97	51	14.33	3.7	FF 37	4
3.3	1517	271.92	1.86	FA 87	6	108	46	12.87	4.1		
3.5	1422	254.93	1.98	FAF87	6	125	39	11.08	4.5		
3.9	1275	228.57	2.2	F 87	6	133	37	10.42	4.7		
4.5	1098	196.85	2.6	FF 87	6	155	32	8.97	5.1		
4.9	998	178.95	2.8			174	28	8.01	5.2		
						185	27	7.51	5.4		
3.9	1260	225.79	1.12	FA 77	6	204	24	6.81	5.6		
4.5	1106	198.31	1.27	FAF77	6	227	22	6.11	5.8		
4.7	1051	188.40	1.34	F 77	6	264	19	5.27	6.3		
5.3	929	166.47	1.52	FF 77	6	281	18	4.95	6.4		
6.2	794	142.27	1.78			326	15	4.26	6.8		
6.8	728	130.42	1.94			365	14	3.81	7.3		
6.2	802	225.79	1.76			<b>0.75kW</b>					
7.0	704	198.31	2.0			0.50	12731	2776	1.33	FA 157R97	4
7.4	669	188.40	2.1	FA 77	4	0.57	11130	2427	1.52	FAF157R97	4
8.3	591	166.47	2.4	FAF77	4	0.83	7677	1674	2.2	F 157R97	4
9.8	505	142.27	2.8	F 77	4	1.1	5999	1308	2.8	FF 157R97	4
11	463	130.42	3.0	FF 77	4	1.2	5361	1169	3.2		
12	407	114.45	3.5								
13	385	108.46	3.7			0.47	13699	2987	0.82		
15	337	94.93	4.2			0.52	12350	2693	0.91	FA 127R77	4
						0.59	10896	2376	1.04	FAF127R77	4
7.1	694	195.39	1.11			0.68	9420	2054	1.20	F 127R77	4
8.1	607	170.85	1.27			0.77	8246	1798	1.37	FF 127R77	4
8.6	577	162.31	1.34	FA 67	4	0.86	7425	1619	1.52		
9.8	506	142.40	1.52	FAF67	4						
12	429	120.79	1.80	F 67	4	0.76	8374	1826	0.88		
13	387	109.04	2.0	FF 67	4	0.88	7241	1597	1.02		
14	341	95.94	2.3			0.99	6425	1401	1.15	FA 107R77	4
15	322	90.59	2.4			1.1	5700	1243	1.29	FAF107R77	4
18	277	77.97	2.8			1.3	4985	1087	1.48	F 107R77	4
						1.5	4357	950	1.69	FF 107R77	4
8.8	558	157.09	1.01			1.7	3825	834	1.93		
10	484	136.16	1.17			2.2	2875	627	2.6		
11	452	127.27	1.25	FA 57	4	3.3	1958	427	3.8		
13	391	110.01	1.44	FAF57	4						
15	332	93.47	1.70	F 57	4	1.3	4733	1032	0.85		
17	296	83.46	1.90	FF 57	4	1.5	4160	907	0.97		
19	260	73.16	2.2			1.7	3651	796	1.1	FA 97R57	4
20	243	68.38	2.3			2.0	3210	700	1.3	FAF97R57	4
24	210	59.10	2.7			2.3	2802	611	1.4	F 97R57	4
						2.6	2449	534	1.7	FF 97R57	4
13	371	104.33	1.01	FA 47	4	2.9	2165	472	1.9		
16	315	88.65	1.19	FAF47	4	3.4	1880	410	2.1		
18	281	79.15	1.34	F 47	4	3.8	1683	367	2.4		
21	240	67.61	1.57	FF 47	4						

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>s</sub>	Type	p	r/min	Nm	i	f <sub>s</sub>	Type	p
<b>0.75kW</b>						<b>0.75kW</b>					
2.1	3091	674	0.91	FA 87R57	4	19	354	73.16	1.59	FA 57	4
2.3	2793	609	1.01	FAF87R57	4	20	331	68.38	1.70	FAF57	4
2.7	2362	515	1.19	F 87R57	4	24	286	59.10	1.97	F 57	4
3.1	2073	452	1.36	FF 87R57	4	28	243	50.22	2.3	FF 57	4
4.0	1582	345	1.78			31	217	44.84	2.6		
3.9	1637	357	0.86	FA 77R37	4	17	386	79.72	0.97		
4.4	1440	314	0.98	FAF77R37	4	20	330	68.09	1.14		
5.1	1247	272	1.13	F 77R37	4	21	317	65.36	1.19	FA 47	4
				FF 77R37	4	25	272	56.09	1.38	FAF47	4
						29	231	47.66	1.63	F 47	4
				FA 107	8	33	206	42.55	1.82	FF 47	4
				FAF107	8	38	176	36.34	2.1		
				F 107	8	41	165	34.04	2.3		
				FF 107	8	48	139	28.67	2.7		
2.7	2519	255.25	2.9								
2.5	2739	276.64	1.5	FA 97	6	30	228	47.02	0.83		
2.7	2523	254.79	1.6	FAF97	6	32	212	43.83	0.89		
3.0	2241	226.34	1.8	F 97	6	36	186	38.31	1.01		
				FF 97	6	39	174	35.91	1.08		
						44	153	31.69	1.22		
3.3	2047	276.64	2.0	FA 97	6	49	136	28.09	1.38		
3.6	1885	254.79	2.1	FAF97	6	58	116	23.88	1.63		
4.0	1675	226.34	2.4	F 97	6	59	114	23.63	1.6		
				FF 97	6	68	100	20.57	1.9		
						72	93	19.27	2.0	FA 37	4
3.3	2012	271.92	1.40			82	82	17.03	2.3	FAF37	4
3.6	1886	254.93	1.50	FA 87	6	97	69	14.33	2.7	F 37	4
4.0	1691	228.57	1.67	FAF87	6	108	62	12.87	3.0	FF 37	4
4.6	1456	196.85	1.94	F 87	6	125	54	11.08	3.3		
5.1	1324	178.95	2.1	FF 87	6	133	50	10.42	3.4		
5.7	1181	159.61	2.4			155	43	8.97	3.8		
						204	33	6.81	4.0		
				FA 87	4	227	30	6.11	4.3		
5.1	1317	271.92	2.1	FAF87	4	264	26	5.27	4.6		
5.4	1235	254.93	2.3	F 87	4	281	24	4.95	4.7		
6.1	1107	228.57	2.5	FF 87	4	326	21	4.26	5.0		
						365	18	3.81	5.3		
4.6	1467	198.31	0.96	FA 77	6	<b>1.1kW</b>					
4.8	1394	188.40	1.01	FAF77	6	0.50	18539	2776	0.91		
5.5	1232	166.47	1.14	F 77	6	0.58	16208	2427	1.04		
6.4	1053	142.27	1.34	FF 77	6	0.64	14592	2185	1.16		
7.0	965	130.42	1.46			0.72	12982	1944	1.30	FA 157R97	4
						0.84	11179	1674	1.51	FAF157R97	4
6.2	1094	225.79	1.29			1.1	8735	1308	1.94	F 157R97	4
7.0	961	198.31	1.47			1.2	7807	1169	2.2	FF 157R97	4
7.4	913	188.40	1.55	FA 77	4	1.5	6364	953	2.7		
8.3	806	166.47	1.75	FAF77	4	1.7	5643	845	3.0		
9.8	689	142.27	2.0	F 77	4	3.1	2978	446	5.7		
11	632	130.42	2.2	FF 77	4	4.7	2010	301	8.4		
12	554	114.45	2.5								
13	525	108.46	2.7								
						0.68	13717	2054	0.82		
8.1	828	170.85	0.93			0.78	12007	1798	0.94	FA 127R77	4
8.6	786	162.31	0.98			0.86	10812	1619	1.04	FAF127R77	4
9.8	690	142.40	1.12			1.0	9356	1401	1.21	F 127R77	4
12	585	120.79	1.32	FA 67	4	1.1	8214	1230	1.37	FF 127R77	4
13	528	109.04	1.46	FAF67	4	1.3	7246	1085	1.56		
14	465	95.94	1.66	F 67	4						
15	439	90.59	1.76	FF 67	4						
18	378	77.97	2.0			1.1	8301	1243	0.89		
21	320	66.13	2.4			1.3	7259	1087	1.02	FA 107R77	4
23	289	59.70	2.7			1.5	6344	950	1.16	FAF107R77	4
						1.7	5570	834	1.32	F 107R77	4
11	616	127.27	0.91	FA 57	4	1.9	4915	736	1.50	FF 107R77	4
13	533	110.01	1.06	FAF57	4	2.2	4274	640	1.72		
15	453	93.47	1.25	F 57	4						
17	404	83.46	1.40	FF 57	4						



# F Series

## Technical Parameter Table

Output speed r/min	Output torque Nm	Ratio i	Service factor f <sub>B</sub>	Type Type	Pole p	Output speed r/min	Output torque Nm	Ratio i	Service factor f <sub>B</sub>	Type Type	Pole p
<b>1.1kW</b>						<b>1.1kW</b>					
2.0	4675	700	0.86			17	589	83.46	0.96		
2.3	4080	611	0.99	FA 97R57	4	19	516	73.16	1.09		
2.6	3566	534	1.13	FAF97R57	4	20	482	68.38	1.17	FA 57	4
3.0	3152	472	1.28	F 97R57	4	24	417	59.10	1.35	FAF57	4
3.4	2738	410	1.48	FF 97R57	4	28	354	50.22	1.59	F 57	4
3.8	2451	367	1.65			31	316	44.84	1.78	FF 57	4
3.1	3019	452	0.93	FA 87R57	4	37	270	38.30	2.1		
4.1	2304	345	1.22	FAF87R57	4	39	253	35.87	2.2		
4.7	2003	300	1.41	F 87R57	4	46	213	30.22	2.6		
5.6	1663	249	1.70	FF 87R57	4						
2.7	3707	255.25	1.95	FA 107	8	25	396	56.09	0.95		
3.2	3123	215.04	2.3	FAF107	8	29	336	47.66	1.12		
3.4	2894	199.31	2.5	F 107	8	33	300	42.55	1.25		
3.8	2594	178.64	2.8	FF 107	8	39	256	36.34	1.47	FA 47	4
3.3	3002	276.64	1.35	FA 97	6	41	240	34.04	1.57	FAF47	4
3.6	2765	254.79	1.46	FAF97	6	46	216	30.64	1.74	F 47	4
4.0	2456	226.34	1.65	F 97	6	48	205	29.11	1.83	FF 47	4
4.8	2045	188.50	2.0	FF 97	6	49	202	28.67	1.86		
5.2	1908	175.83	2.1			55	180	25.54	2.1		
5.1	1951	276.64	2.1	FA 97	4	65	153	21.66	2.5		
5.5	1797	254.79	2.2	FAF97	4	72	138	19.56	2.7		
6.2	1596	226.34	2.5	F 97	4						
				FF 97	4	44	224	31.69	0.84		
3.3	2951	271.92	0.96			50	198	28.09	0.95		
3.6	2766	254.93	1.02	FA 87	6	59	168	23.88	1.12		
4.0	2480	228.57	1.14	FAF87	6	68	145	20.57	1.30		
4.6	2136	196.85	1.32	F 87	6	73	136	19.27	1.38		
5.1	1942	178.95	1.45	FF 87	6	82	120	17.03	1.57		
5.7	1732	159.61	1.63			98	101	14.33	1.86		
5.2	1911	271.92	1.48			109	91	12.87	2.1	FA 37	4
5.5	1798	254.93	1.57			126	78	11.08	2.3	FAF37	4
6.1	1612	228.57	1.75	FA 87	4	134	73	10.42	2.4	F 37	4
7.1	1388	196.85	2.0	FAF87	4	156	63	8.97	2.6	FF 37	4
7.8	1262	178.95	2.2	F 87	4	175	56	8.01	2.7		
8.8	1126	159.61	2.5	FF 87	4	206	48	6.81	2.8		
10	946	134.16	3.0			229	43	6.11	2.9		
11	870	123.29	3.2			266	37	5.27	3.2		
7.1	1399	198.31	1.01			283	35	4.95	3.2		
7.4	1329	188.40	1.06			329	30	4.26	3.4		
8.4	1174	166.47	1.20			367	27	3.81	3.7		
9.8	1003	142.27	1.41	FA 77	4						
11	920	130.42	1.53	FAF77	4	<b>1.5kW</b>					
12	807	114.45	1.75	F 77	4	0.58	22102	2427	0.77		
13	765	108.46	1.84	FF 77	4	0.64	19898	2185	0.85		
15	670	94.93	2.1			0.72	17703	1944	0.96		
16	603	85.52	2.3			0.84	15244	1674	1.11	FA 157R97	4
19	529	75.02	2.7			1.1	11911	1308	1.42	FAF157R97	4
12	853	120.79	0.9			1.2	10646	1169	1.59	F 157R97	4
13	769	109.04	1.0			1.5	8679	953	1.95	FF 157R97	4
15	677	95.94	1.1			1.7	7695	845	2.2		
16	639	90.59	1.2			3.1	4062	446	4.2		
18	550	77.97	1.4	FA 67	4	4.7	2741	301	6.2		
21	466	66.13	1.7	FAF67	4						
23	421	59.70	1.8	F 67	4	0.86	14744	1619	0.77		
27	371	52.53	2.1	FF 67	4	1.0	12758	1401	0.88	FA 127R77	4
28	350	49.60	2.2			1.1	11201	1230	1.01	FAF127R77	4
33	298	42.23	2.6			1.3	9881	1085	1.14	F 127R77	4
36	271	38.38	2.7			1.5	8533	937	1.32	FF 127R77	4
42	234	33.24	3.0			1.7	7531	827	1.50		
						1.9	6675	733	1.69		
						2.2	5828	640	1.94		
						1.5	8651	950	0.83	FA 107R77	4
						1.7	7595	834	0.95	FAF107R77	4
						1.9	6702	736	1.08	F 107R77	4
						2.2	5710	627	1.26	FF 107R77	4



## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>s</sub>	Type	p	r/min	Nm	i	f <sub>s</sub>	Type	p
<b>1.5kW</b>						<b>1.5kW</b>					
2.5	5100	560	1.42	FA 107R77	4	15	871	90.59	0.88		
2.9	4453	489	1.62	FAF107R77	4	18	750	77.97	1.03		
3.3	3889	427	1.86	F 107R77	4	21	636	66.13	1.21		
3.8	3369	370	2.1	FF 107R77	4	23	574	59.70	1.34		
2.6	4863	534	0.83	FA 97R57	4	27	505	52.53	1.53	FA 67	4
3.0	4298	472	0.94	FAF97R57	4	28	477	49.60	1.62	FAF67	4
3.4	3734	410	1.08	F 97R57	4	33	406	42.23	1.90	F 67	4
3.8	3342	367	1.21	FF 97R57	4	36	369	38.38	1.99	FF 67	4
4.1	3142	345	0.90	FA 87R57	4	39	349	36.30	2.2		
4.7	2732	300	1.03	FAF87R57	4	44	309	32.08	2.5		
5.6	2268	249	1.24	F 87R57	4	51	264	27.41	2.9		
				FF 87R57	4	56	242	25.13	3.2		
2.7	4981	255.25	1.48	FA 107	8	24	568	59.10	0.99		
3.2	4197	215.04	1.76	FAF107	8	28	483	50.22	1.17	FA 57	4
3.5	3890	199.31	1.89	F 107	8	31	431	44.84	1.31	FAF57	4
3.9	3486	178.64	2.1	FF 107	8	37	368	38.30	1.53	F 57	4
						39	345	35.87	1.63	FF 57	4
						46	291	30.22	1.94		
3.6	3736	255.25	2.0	FA 107	6	33	409	42.55	0.92		
4.3	3147	215.04	2.3	FAF107	6	39	350	36.34	1.08		
4.6	2917	199.31	2.5	F 107	6	41	327	34.04	1.15		
5.2	2615	178.64	2.8	FF 107	6	46	295	30.64	1.28		
						48	280	29.11	1.34	FA 47	4
3.3	4049	276.64	1.00	FA 97	6	49	276	28.67	1.36	FAF47	4
3.6	3729	254.79	1.08	FAF97	6	55	246	25.54	1.53	F 47	4
4.1	3313	226.34	1.22	F 97	6	65	208	21.66	1.80	FF 47	4
4.9	2759	188.50	1.47	FF 97	6	72	188	19.56	2.0		
5.2	2574	178.83	1.57			81	166	17.21	2.3		
						86	156	16.25	2.4		
5.1	2661	276.64	1.52	FA 97	4	101	133	13.83	2.8		
5.5	2451	254.79	1.65	FAF97	4						
6.2	2177	226.34	1.86	F 97	4	68	198	20.57	0.95		
7.4	1813	188.50	2.2	FF 97	4	73	185	19.27	1.01		
8.0	1691	178.83	2.4			82	164	17.03	1.15		
						98	138	14.33	1.36		
5.2	2615	271.92	1.08			109	124	12.87	1.52		
5.5	2452	254.93	1.15			126	107	11.08	1.68	FA 37	4
6.1	2198	228.57	1.28	FA 87	4	134	100	10.42	1.74	FAF37	4
7.1	1893	196.85	1.49	FAF87	4	156	86	8.97	1.91	F 37	4
7.8	1721	178.95	1.63	F 87	4	175	77	8.01	2.1	FF 37	4
8.8	1535	159.61	1.84	FF 87	4	206	66	6.81	2.0		
10	1290	134.16	2.2			229	59	6.11	2.2		
13	1053	109.49	2.7			266	51	5.27	2.3		
14	942	97.89	3.0			283	48	4.95	2.4		
						329	41	4.26	2.5		
						367	37	3.81	2.7		
8.4	1601	166.47	0.88			<b>2.2kW</b>					
9.8	1368	142.27	1.03			1.00	18699	1420	0.90		
11	1254	130.42	1.12			1.09	17224	1308	0.98		
12	1101	114.45	1.28			1.21	15394	1169	1.10		
13	1043	108.46	1.35			1.49	12549	953	1.35		
15	913	94.93	1.54			1.68	11127	845	1.52	FA 157R97	4
16	823	85.52	1.71	FA 77	4	1.86	10061	764	1.68	FAF157R97	4
19	722	75.02	1.95	FAF77	4	2.1	8954	680	1.89	F 157R97	4
19	695	72.29	2.0	F 77	4	2.5	7585	576	2.2	FF 157R97	4
21	637	66.28	2.2	FF 77	4	3.2	5873	446	2.9		
24	559	58.16	2.5			4.7	3964	301	4.3		
25	530	55.12	2.7			5.2	3582	272	4.7		
29	464	48.24	3.0			6.1	3042	231	5.6		
32	418	43.46	3.0			7.2	2581	196	6.6		
37	367	38.12	3.4								
38	352	36.52	3.8			1.31	14288	1085	0.79	FA 127R77	4
44	303	31.45	4.3			1.52	12339	937	0.91	FAF127R77	4
						1.72	10890	827	1.04	F 127R77	4
						1.94	9652	733	1.17	FF 127R77	4



# F Series

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>a</sub>	Type	p	r/min	Nm	i	f <sub>a</sub>	Type	p
<b>2.2kW</b>						<b>2.2kW</b>					
2.22	8428	640	1.34	FA 127R77	4	26	767	55.12	1.84		
2.62	7137	542	1.58	FAF127R77	4	29	671	48.24	2.1	FA 77	4
2.90	6439	489	1.75	F 127R77	4	33	604	43.46	2.1	FAF77	4
3.36	5570	428	2.0	FF 127R77	4	39	509	36.52	2.3	F 77	4
						45	438	31.45	3.0	FF 77	4
2.3	8256	627	0.89			49	400	28.59	3.4		
2.5	7374	560	1.00	FA 107R77	4	56	355	25.50	4.0		
2.9	6439	489	1.14	FAF107R77	4						
3.3	5623	427	1.31	F 107R77	4	24	830	59.70	0.93		
3.9	4767	362	1.55	FF 107R77	4	27	731	52.53	1.06		
4.3	4306	327	1.71			29	690	49.60	1.12		
						34	587	42.23	1.31		
3.9	4833	367	0.84	FA 97R57	4	37	534	38.38	1.37	FA 67	4
4.9	3792	288	1.07	FAF97R57	4	43	462	33.24	1.50	FAF67	4
5.7	3253	247	1.24	F 97R57	4	44	446	32.08	1.73	F 67	4
						52	381	27.41	2.0	FF 67	4
2.8	7100	255.25	1.02	FA 107	8	57	350	25.13	2.2		
3.3	5982	215.04	1.21	FAF107	8	64	307	22.05	2.5		
3.6	5544	199.31	1.30	F 107	8	68	291	20.90	2.7		
4.0	4969	178.64	1.45	FF 107	8	78	254	18.29	3.0		
3.7	5363	255.25	1.35	FA 107	6	32	624	44.84	0.90		
4.4	4518	215.04	1.60	FAF107	6	37	533	38.30	1.06		
4.7	4188	199.31	1.72	F 107	6	40	499	35.87	1.13	FA 57	4
5.3	3753	178.64	1.92	FF 107	6	47	420	30.22	1.32	FAF57	4
						57	347	24.96	1.56	F 57	4
5.6	3550	255.25	2.0	FA 107	4	67	294	21.17	1.92	FF 57	4
6.6	2991	215.04	2.4	FAF107	4	74	266	19.11	2.1		
7.1	2772	199.31	2.6	F 107	4	74	266	19.11	2.1		
7.9	2485	178.64	2.9	FF 107	4	84	234	16.81	2.4		
						89	221	15.88	2.6		
4.2	4755	226.34	0.85	FA 97	6	56	355	25.54	1.06		
5.0	3960	188.50	1.02	FAF97	6	66	301	21.66	1.25		
5.3	3694	175.83	1.09	F 97	6	73	272	19.56	1.38	FA 47	4
6.0	3302	157.16	1.22	FF 97	6	83	239	17.21	1.57	FAF47	4
						87	226	16.25	1.66	F 47	4
5.1	3848	276.64	1.05			103	192	13.83	1.95	FF 47	4
5.6	3544	254.79	1.14			113	175	12.57	2.2		
6.3	3148	226.34	1.28	FA 97	4	130	151	10.89	2.5		
7.5	2622	188.50	1.54	FAF97	4	156	126	9.08	2.5		
8.1	2445	175.83	1.65	F 97	4						
9.0	2186	157.16	1.85	FF 97	4	99	199	14.33	0.94		
10	1968	141.47	2.1			110	179	12.87	1.05		
11	1782	128.12	2.3			128	154	11.08	1.16		
						136	145	10.42	1.20		
7.2	2738	196.85	1.03			158	125	8.97	1.32	FA 37	4
7.9	2489	178.95	1.13			177	111	8.01	1.39	FAF37	4
8.9	2220	159.61	1.27			209	95	6.81	1.43	F 37	4
11	1866	134.16	1.51			232	85	6.11	1.49	FF 37	4
12	1715	123.29	1.64			269	73	5.27	1.60		
13	1523	109.49	1.85	FA 87	4	287	69	4.95	1.64		
15	1361	97.89	2.1	FAF87	4	333	59	4.26	1.75		
16	1224	88.01	2.3	F 87	4	373	53	3.81	1.86		
19	1062	76.39	2.7	FF 87	4						
21	951	68.40	3.0								
25	789	56.75	3.6								
28	699	50.29	4.0								
31	629	45.22	4.2								
12	1592	114.45	0.89			<b>3kW</b>					
13	1508	108.46	0.93			1.2	20991	1169	0.81		
15	1320	94.93	1.07	FA 77	4	1.5	17113	953	0.99		
17	1189	85.52	1.19	FAF77	4	1.7	15173	845	1.12	FA 157R97	4
19	1043	75.02	1.35	F 77	4	1.9	13719	764	1.23	FAF157R97	4
21	922	66.28	1.53	FF 77	4	2.1	12211	680	1.39	F 157R97	4
24	809	58.16	1.74			2.5	10343	576	1.64	FF 157R97	4
						3.2	8009	446	2.1		
						4.7	5405	304	3.1		
						5.2	4884	272	3.5		
						6.1	4148	231	4.1		
						7.2	3520	196	4.8		

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>R</sub>	Type	p	r/min	Nm	i	f <sub>B</sub>	Type	p
<b>3kW</b>						<b>3kW</b>					
1.9	13162	733	0.86	FA 127R77	4	57	473	24.96	1.19		
2.2	11492	640	0.98	FAF127R77	4	67	401	21.17	1.40		
2.6	9733	542	1.16	F 127R77	4	74	362	19.11	1.56	FA 57	4
2.9	8781	489	1.28	FF 127R77	4	84	319	16.81	1.77	FAF57	4
						89	301	15.88	1.87	F 57	4
3.3	7668	427	0.96	FA 107R77	4	105	256	13.52	2.2	FF 57	4
3.9	6500	362	1.13	FAF107R77	4	116	233	12.29	2.4		
4.3	5872	327	1.26	F 107R77	4	133	202	10.64	2.8		
5.0	5118	285	1.44	FF 107R77	4						
						73	371	19.56	1.01		
3.8	7161	255.25	1.03	FA 107	6	83	326	17.21	1.15	FA 47	4
4.5	6033	215.04	1.22	FAF107	6	87	308	16.25	1.22	FAF47	4
4.8	5591	199.31	1.32	F 107	6	103	262	13.83	1.43	F 47	4
5.4	5011	178.64	1.47	FF 107	6	113	238	12.57	1.58	FF 47	4
						130	207	10.89	1.80		
5.6	4841	255.25	1.52	FA 107	4	156	172	9.08	1.82		
6.6	4078	215.04	1.81	FAF107	4						
7.1	3780	199.31	1.95	F 107	4	128	210	11.08	0.85		
7.9	3388	178.64	2.2	FF 107	4	136	198	10.42	0.88		
8.8	3059	161.28	2.4			158	170	8.97	0.97		
						177	152	8.01	1.02	FA 37	4
6.3	4293	226.34	0.94			209	129	6.81	1.05	FAF37	4
7.5	3575	188.50	1.13			232	116	6.11	1.10	F 37	4
8.1	3335	175.83	1.21	FA 97	4	269	100	5.27	1.18	FF 37	4
9.0	2981	157.16	1.36	FAF97	4	287	94	4.95	1.20		
10	2683	141.47	1.51	F 97	4	333	81	4.26	1.28		
11	2430	128.12	1.66	FF 97	4	373	72	3.81	1.37		
12	2155	113.61	1.88								
14	1948	102.72	2.1			<b>4kW</b>					
16	1721	90.77	2.3			1.7	19950	845	0.85		
						1.9	18038	764	0.94		
11	2544	134.16	1.11			2.1	16055	680	1.05	FA 157R97	4
12	2338	123.29	1.21			2.5	13599	576	1.24	FAF157R97	4
13	2077	109.49	1.36			3.2	10530	446	1.61	F 157R97	4
15	1857	97.89	1.52	FA 87	4	4.8	7107	304	2.4	FF 157R97	4
16	1669	88.01	1.69	FAF87	4	5.3	6422	272	2.6		
19	1449	76.39	1.9	F 87	4	6.2	5454	231	3.1		
21	1297	68.40	2.2	FF 87	4	7.3	4628	196	3.7		
25	1076	56.75	2.6								
28	954	50.29	2.9			2.7	12796	542	0.88	FA 127R77	4
						2.9	11545	489	0.98	FAF127R77	4
17	1622	85.52	0.87			3.4	9987	423	1.13	F 127R77	4
19	1423	75.02	0.99			3.9	8759	371	1.29	FF 127R77	4
21	1257	66.28	1.12								
24	1103	58.16	1.28	FA 77	4	4.4	7720	327	0.94	FA 107R77	4
26	1045	55.12	1.35	FAF77	4	5.1	6729	285	1.07	FAF107R77	4
29	915	48.24	1.5	F 77	4	6.5	5218	221	1.38	F 107R77	4
33	824	43.46	1.54	FF 77	4						
37	723	38.12	1.71			4.2	8594	172.33	1.31	FA 127	8
39	694	36.52	1.95			4.6	7721	154.81	1.46	FAF127	8
45	598	31.45	2.2			5.7	6269	125.71	1.80	F 127	8
49	545	28.59	2.5								
56	484	25.50	2.9			5.6	6365	255.25	1.16		
66	406	21.43	3.5			6.7	5363	215.04	1.37		
						7.2	4970	199.31	1.48	FA 107	4
33	819	43.20	0.94			8.1	4455	178.64	1.65	FAF107	4
36	745	39.26	0.98	FA 67	4	8.9	4022	161.28	1.83	F 107	4
42	645	34.01	1.08	FAF67	4	9.8	3653	146.49	2.02	FF 107	4
44	608	32.08	1.27	F 67	4	11	3241	129.97	2.3		
52	520	27.41	1.48	FF 67	4	12	2941	117.94	2.5		
57	477	25.13	1.62			14	2528	101.38	2.9		
64	418	22.05	1.84								
68	396	20.90	1.94								
78	347	18.29	2.2								
86	313	16.48	2.5								
98	274	14.46	2.8								



# F Series

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	$f_s$	Type	p	r/min	Nm	i	$f_s$	Type	p
<b>4kW</b>						<b>5.5kW</b>					
8.2	4385	175.83	0.92			2.5	18699	576	0.90		
9.2	3919	157.16	1.03			2.9	16329	503	1.04		
10	3528	141.47	1.15			3.2	14479	446	1.17	FA 157R97	4
11	3195	128.12	1.27			4.1	11460	353	1.48	FAF157R97	4
13	2833	113.61	1.43	FA 97	4	4.8	9771	301	1.73	F 157R97	4
14	2561	102.72	1.58	FAF97	4	5.3	8830	272	1.92	FF 157R97	4
15	2427	97.31	1.67	F 97	4	6.2	7499	231	2.3		
16	2263	90.77	1.79	FF 97	4	7.1	6558	202	2.6		
18	2023	81.13	2.0			7.3	6363	196	2.7		
20	1821	73.03	2.2								
22	1649	66.14	2.5			3.5	13537	417	0.83		
						3.9	12109	373	0.93	FA 127R87	4
13	2730	109.49	1.03			4.6	10129	312	1.11	FAF127R87	4
15	2441	97.89	1.16			4.9	9512	293	1.19	F 127R87	4
16	2195	88.01	1.28	FA 87	4	5.5	8505	262	1.33	FF 127R87	4
19	1905	76.39	1.48	FAF87	4	6.4	7337	226	1.54		
21	1706	68.40	1.65	F 87	4						
25	1415	56.75	1.99	FF 87	4	3.4	13732	423	0.82	FA 127R77	4
29	1254	50.29	2.2			3.9	12044	371	0.94	FAF127R77	4
32	1128	45.22	2.5							F 127R77	4
										FF 127R77	4
22	1653	66.28	0.85			2.7	18293	266.76	0.92		
25	1450	58.16	0.97			3.3	14977	218.40	1.1		
26	1374	55.12	1.03			4.0	12149	177.17	1.4		
30	1203	48.24	1.17			4.4	11269	164.33	1.5	FA 157	8
33	1084	43.46	1.30			5.1	9724	141.80	1.7	FAF157	8
38	951	38.12	1.48	FA 77	4	5.8	8581	125.14	2.0	F 157	8
43	839	33.64	1.68	FAF77	4	6.6	7440	108.49	2.3	FF 157	8
48	744	29.82	1.90	F 77	4	7.5	6619	96.53	2.6		
50	717	28.59	1.97	FF 77	4	8.3	5959	86.90	2.8		
56	636	25.50	2.2			9.1	5450	79.47	3.1		
57	635	25.47	2.2			10	4742	69.15	3.6		
67	534	21.43	2.6								
73	491	19.70	2.9			4.2	11817	172.33	0.95	FA 127	8
						4.7	10616	154.81	1.06	FAF127	8
53	683	27.41	1.13			5.7	8620	125.71	1.31	F 127	8
57	627	25.13	1.23			6.2	7555	116.00	1.42	FF 127	8
65	550	22.05	1.40								
69	521	20.90	1.48			6.7	7373	215.04	0.98		
79	456	18.29	1.69			7.2	6834	199.31	1.06	FA 107	4
87	411	16.48	1.88			8.1	6125	178.64	1.18	FAF107	4
100	361	14.46	2.1	FA 67	4	8.9	5530	161.28	1.31	F 107	4
113	318	12.76	2.4	FAF67	4	9.8	5023	146.49	1.44	FF 107	4
127	282	11.31	2.7	F 67	4	11	4456	129.97	1.62		
149	241	9.66	3.2	FF 67	4						
150	240	9.61	2.1			12	4044	117.94	1.79	FA 107	4
158	227	9.11	2.4			14	3476	101.38	2.1	FAF107	4
181	199	7.97	2.9			16	3171	92.47	2.3	F 107	4
201	179	7.18	3.3			16	3034	88.49	2.4	FF 107	4
229	157	6.30	3.6			17	2880	83.99	2.5		
259	139	5.56	4.0								
292	123	4.93	4.3			11	4393	128.12	0.92		
342	105	4.21	4.5			13	3895	113.61	1.04		
						14	3522	102.72	1.15		
68	528	21.17	1.07			15	3336	97.31	1.21		
75	477	19.11	1.18			16	3112	90.77	1.30	FA 97	4
86	419	16.81	1.35			17	2985	87.06	1.35	FAF97	4
91	396	15.88	1.42			18	2782	81.13	1.45	F 97	4
107	337	13.52	1.67			19	2620	76.40	1.54	FF 97	4
117	306	12.29	1.84	FA 57	4	21	2504	73.03	1.68		
135	265	10.64	2.1	FAF57	4	22	2268	66.14	1.78		
155	232	9.31	1.70	F 57	4	25	2011	58.65	2.0		
176	204	8.19	1.93	FF 57	4	27	1818	53.03	2.2		
186	193	7.73	2.0								
219	164	6.58	2.4			16	3018	88.01	0.93	FA 87	4
241	149	5.98	2.6			19	2619	76.39	1.08	FAF87	4
278	129	5.18	3.0			21	2345	68.40	1.20	F 87	4
						25	1946	56.75	1.45	FF 87	4



**Technical Parameter Table**

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>B</sub>	Type	p	r/min	Nm	i	f <sub>B</sub>	Type	p
<b>5.5kW</b>						<b>7.5kW</b>					
29	1724	50.29	1.64			8.4	8023	85.80	2.1	FA 157	8
32	1550	45.22	1.82			9.2	7337	78.46	2.3	FAF157	8
37	1346	39.25	2.1	FA 87	4	10.5	6385	68.28	2.7	F 157	8
41	1205	35.14	2.3	FAF87	4	12	5634	60.25	3.0	FF 157	8
49	1000	29.16	2.8	F 87	4	13.8	4885	52.24	3.5		
42	1170	34.11	2.1	FF 87	4	15.5	4346	46.48	3.9		
51	974	28.41	2.4			18	3746	40.06	4.5		
54	909	26.50	3.1								
61	812	23.68	3.5			3.6	18709	266.76	0.90		
						4.4	15317	218.40	1.11		
30	1654	48.24	0.85			5.4	12425	177.17	1.36		
33	1490	43.46	0.95			5.8	11525	164.33	1.47		
38	1307	38.12	1.08			6.8	9945	141.80	1.70	FA 157	6
43	1153	33.64	1.22			7.7	8776	125.14	1.93	FAF157	6
48	1022	29.82	1.38	FA 77	4	8.8	7609	108.49	2.2	F 157	6
56	874	25.50	1.61	FAF77	4	9.9	6770	96.53	2.5	FF 157	6
57	873	25.47	1.61	F 77	4	11	6095	86.90	2.8		
67	735	21.43	1.92	FF 77	4	12	5573	79.47	3.0		
73	675	19.70	2.1			14	4850	69.15	3.5		
82	600	17.49	2.4			16	4280	61.02	4.0		
92	536	15.64	2.6			18	3711	52.91	4.6		
102	482	14.06	2.9								
118	418	12.20	3.4			5.7	11816	126.36	0.95	FA 127	8
						6.2	10776	115.24	1.05	FAF127	8
65	756	22.05	1.02			7.2	9326	99.73	1.21	F 127	8
69	717	20.9	1.08			8.2	8229	88.00	1.37	FF 127	8
79	627	18.29	1.23								
87	565	16.48	1.36			5.6	12086	172.33	0.93	FA 127	6
100	496	14.46	1.50			6.2	10857	154.81	1.04	FAF127	6
113	438	12.76	1.55	FA 67	4	7.6	8816	125.71	1.28	F 127	6
127	388	11.31	1.70	FAF67	4	8.3	8135	116.00	1.39	FF 127	6
149	331	9.66	1.76	F 67	4						
150	329	9.61	2.0	FF 67	4	8.5	7947	172.33	1.42	FA 127	4
158	312	9.11	2.1			9.4	7139	154.81	1.58	FAF127	4
181	273	7.97	2.3			12	5797	125.71	1.95	F 127	4
201	246	7.18	2.4								
229	216	6.30	2.7			8.2	8238	178.64	0.88		
259	191	5.56	2.9			9.1	7437	161.28	0.97		
292	169	4.93	3.1			10	6755	146.49	1.07		
342	144	4.21	3.3			11	5994	129.97	1.20	FA 107	4
						12	5439	117.94	1.33	FAF107	4
86	576	16.81	0.98			14	4675	101.38	1.54	F 107	4
91	544	15.88	1.04			16	4264	92.47	1.69	FF 107	4
107	464	13.52	1.22			16	4081	88.49	1.77		
117	421	12.29	1.34	FA 57	4	17	3873	83.99	1.86		
135	365	10.64	1.55	FAF57	4	20	3436	74.52	2.1		
176	281	8.19	1.41	F 57	4	22	3118	67.62	2.3		
186	265	7.73	1.49	FF 57	4						
219	226	6.58	1.75			15	4487	97.31	0.90		
241	205	5.98	1.93			16	4186	90.77	0.97		
278	178	5.18	2.2			17	4015	87.06	1.01		
						18	3741	81.13	1.08		
<b>7.5kW</b>						19	3523	76.40	1.15		
4.6	13812	312	0.82	FA 127R87	4	21	3229	70.03	1.25	FA 97	4
4.9	12971	293	0.87	FAF127R87	4	22	3050	66.14	1.33	FAF97	4
5.5	11598	262	0.97	F 127R87	4	25	2705	58.65	1.49	F 97	4
6.4	10005	226	1.13	FF 127R87	4	28	2445	53.03	1.65	FF 97	4
7.2	8854	200	1.27			32	2072	44.94	1.95		
						33	2023	43.87	2.0		
3.3	20350	217.62	0.83			37	1810	39.26	2.2		
4.0	16664	178.20	1.02			40	1704	36.96	2.4		
4.4	15238	162.96	1.11	FA 157	8	43	1580	34.26	2.6		
5.1	13260	141.80	1.28	FAF157	8	44	1514	32.83	2.7		
5.8	11702	125.14	1.45	F 157	8	48	1416	30.70	2.9		
6.6	10145	108.49	1.67	FF 157	8						
7.5	9027	96.53	1.87								



# F Series

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>B</sub>	Type	p	r/min	Nm	i	f <sub>B</sub>	Type	p
<b>7.5kW</b>						<b>11kW</b>					
26	2617	56.75	1.08			15	6529	96.53	2.6	FA 157	4
29	2319	50.29	1.19			17	5877	86.90	2.9	FAF157	4
32	2085	45.22	1.27			18	5375	79.47	3.1	F 157	4
37	1810	39.25	1.41			21	4677	69.15	3.6	FF 157	4
42	1620	35.14	1.51			7.7	12864	125.71	0.88	FA 127	6
50	1345	29.16	1.75	FA 87	4	8.4	11732	116.00	0.96	FAF127	6
51	1327	28.41	1.74	FAF87	4	10	10153	99.73	1.11	F 127	6
55	1222	26.50	2.3	F 87	4	11	8958	88.00	1.26	FF 127	6
62	1092	23.68	2.6	FF 87	4	13	7737	76.00	1.46		
68	983	21.32	2.9			8.5	11656	172.33	0.97		
76	890	19.31	3.2			9.4	10471	154.81	1.08	FA 127	4
85	789	17.12	3.6			12	8502	125.71	1.33	FAF127	4
94	714	15.48	4.0			13	7846	116.00	1.44	F 127	4
43	1551	33.64	0.91			15	6745	99.73	1.67	FF 127	4
49	1375	29.82	1.03			17	5952	88.00	1.90		
57	1176	25.50	1.16			19	5140	76.00	2.2		
57	1175	25.47	1.20			12	7977	117.94	0.91		
68	988	21.43	1.43			14	6857	101.38	1.05		
74	908	19.70	1.55			16	6254	92.47	1.15		
83	807	17.49	1.75			17	5681	83.99	1.27		
93	721	15.64	1.95	FA 77	4	20	5040	74.52	1.43	FA 107	4
104	648	14.06	2.2	FAF77	4	22	4573	67.62	1.58	FAF107	4
120	563	12.20	2.5	F 77	4	25	3931	58.12	1.84	F 107	4
134	504	10.93	2.8	FF 77	4	29	3431	50.73	2.1	FF 107	4
156	431	9.35	2.4			34	2910	43.03	2.5		
176	383	8.30	2.7			43	2285	33.78	3.2		
197	342	7.42	3.0			53	1855	27.43	3.9		
219	308	6.67	3.3			58	1712	25.31	4.2		
252	267	5.79	3.8			22	4473	66.14	0.90		
281	239	5.19	4.2			25	3967	58.65	1.02		
340	198	4.30	4.8			28	3587	53.03	1.13		
<b>11kW</b>						<b>11kW</b>					
4.9	19275	301	0.88	FA 157R97	4	32	3040	44.94	1.33	FA 97	4
5.4	17418	272	0.97	FAF157R97	4	37	2655	39.26	1.52	FAF97	4
6.3	14793	231	1.14	F 157R97	4	43	2317	34.26	1.74	F 97	4
7.2	12936	202	1.31	FF 157R97	4	44	2220	32.83	1.82	FF 97	4
7.4	12551	196	1.35			48	2076	30.70	1.95		
6.5	14472	226	0.78	FA 127R87	4	53	1875	27.72	2.2		
7.3	12807	200	0.88	FAF127R87	4	58	1703	25.18	2.4		
8.7	10758	168	1.05	F 127R87	4	65	1511	22.34	2.7		
5.1	19181	141.80	0.88	FA 157	8	37	2655	39.25	0.96		
5.8	16928	125.14	1.00	FAF157	8	42	2377	35.14	1.03		
6.7	14675	108.49	1.15	F 157	8	50	1972	29.16	1.20		
7.6	13058	96.53	1.30	FF 157	8	55	1792	26.50	1.57	FA 87	4
5.5	18036	177.17	0.94			62	1602	23.68	1.76	FAF87	4
5.9	16729	164.33	1.01			68	1442	21.32	1.96	F 87	4
6.8	14435	141.80	1.17	FA 157	6	76	1306	19.31	2.16	FF 87	4
7.8	12739	125.14	1.33	FAF157	6	85	1158	17.12	2.4		
8.9	11044	108.49	1.53	F 157	6	94	1047	15.48	2.7		
10	9827	96.53	1.72	FF 157	6	111	887	13.12	3.2		
11	8847	86.90	1.91			74	1332	19.70	1.06		
12	8090	79.47	2.1			83	1183	17.49	1.19		
5.5	18042	266.76	0.94			93	1058	15.64	1.33		
6.7	14776	218.46	1.15			104	951	14.06	1.48		
8.2	12053	177.17	1.40	FA 157	4	120	825	12.20	1.61	FA 77	4
8.9	11114	164.33	1.52	FAF157	4	134	739	10.93	1.71	FAF77	4
10	9591	141.80	1.76	F 157	4	156	632	9.35	1.81	F 77	4
12	8464	125.14	2.0	FF 157	4	176	561	8.30	1.91	FF 77	4
13	7338	108.49	2.3			197	502	7.42	2.0		
						219	451	6.67	2.3		
						252	392	5.79	2.6		
						281	351	5.19	2.9		
						340	291	4.30	3.3		

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>s</sub>	Type	p	r/min	Nm	i	f <sub>s</sub>	Type	p
<b>15kW</b>						<b>15kW</b>					
6.3	20172	231	0.84	FA 157R97	4	55	2444	26.50	1.15		
7.2	17639	202	0.96	FAF157R97	4	62	2184	23.68	1.29		
7.4	17115	196	0.99	F 157R97	4	68	1966	21.32	1.43		
				FF 157R97	4	76	1781	19.31	1.58		
6.8	19685	141.80	0.86	FA 157	6	85	1579	17.12	1.79		
7.8	17372	125.14	0.97	FAF157	6	94	1428	15.48	1.84	FA 87	4
8.9	15061	108.49	1.12	F 157	6	111	1210	13.12	1.98	FAF87	4
10	13400	96.53	1.26	FF 157	6	127	1057	11.46	2.1	F 87	4
11	12063	86.90	1.40			152	884	9.58	2.3	FF 87	4
						173	780	8.46	2.5		
6.7	20143	218.40	0.84			195	692	7.50	2.7		
8.2	16340	177.17	1.04			215	625	6.78	2.8		
8.9	15156	164.33	1.12			254	530	5.75	2.8		
10	13078	141.80	1.29	FA 157	4	291	463	5.02	3.1		
12	11542	125.14	1.47	FAF157	4	348	387	4.20	3.5		
13	10006	108.49	1.69	F 157	4	<b>18.5kW</b>					
15	8903	96.53	1.90	FF 157	4	7.3	21607	202	0.78	FA 157R97	4
17	8015	86.90	2.1			7.5	20965	196	0.81	FAF157R97	4
18	7329	79.47	2.3							F 157R97	4
21	6378	69.15	2.7							FF 157R97	4
24	5628	61.02	3.0			8.3	20016	177.17	0.85		
9.7	13844	99.73	0.81	FA 127	6	8.9	18565	164.33	0.91		
11	12216	88.00	0.92	FAF127	6	10	16020	141.80	1.06		
13	10550	76.00	1.07	F 127	6	12	14138	125.14	1.20	FA 157	4
14	9803	70.62	1.15	FF 127	6	14	12257	108.49	1.38	FAF157	4
15	8941	64.41	1.26			15	10906	96.53	1.55	F 157	4
12	11594	125.71	0.97	FA 127	4	17	9818	86.90	1.72	FF 157	4
13	10699	116.00	1.05	FAF127	4	18	8978	79.47	1.88		
15	9198	99.73	1.23	F 127	4	21	7812	69.15	2.2		
17	8116	88.00	1.39	FF 127	4	24	6894	61.02	2.5		
19	7009	76.00	1.61			28	5978	52.91	2.8		
21	6513	70.62	1.73			13	13105	116.00	0.86		
16	8528	92.47	0.85			15	11267	99.73	1.00		
16	8161	88.49	0.88			17	9942	88.00	1.13	FA 127	4
17	7746	83.99	0.93			19	8586	76.00	1.31	FAF127	4
20	6873	74.52	1.05	FA 107	4	21	7978	70.62	1.41	F 127	4
22	6237	67.62	1.16	FAF107	4	23	7277	64.41	1.55	FF 127	4
25	5360	58.12	1.35	F 107	4	26	6297	55.74	1.79		
29	4679	50.73	1.54	FF 107	4	30	5557	49.19	2.0		
34	3969	43.03	1.82			20	8419	74.52	0.86		
39	3469	37.61	2.1			22	7639	67.62	0.94		
43	3116	33.78	2.3			25	6566	58.12	1.10		
46	2933	31.80	2.5			29	5731	50.73	1.26	FA 107	4
53	2530	27.43	2.8			34	4861	43.03	1.49	FAF107	4
58	2334	25.31	3.1			39	4249	37.61	1.70	F 107	4
67	2007	21.76	3.6			44	3817	33.78	1.89	FF 107	4
						46	3593	31.80	2.0		
32	4145	44.94	0.98	FA 97	4	53	3099	27.43	2.3		
37	3621	39.26	1.12	FAF97	4	58	2859	25.31	2.5		
43	3160	34.26	1.28	F 97	4	68	2458	21.76	2.9		
44	3028	32.83	1.33	FF 97	4	37	4435	39.26	0.91		
48	2831	30.70	1.43			45	3709	32.83	1.09		
53	2557	27.72	1.58			53	3132	27.72	1.29		
58	2322	25.18	1.74			58	2845	25.18	1.42	FA 97	4
65	2060	22.34	1.96			66	2524	22.34	1.60	FAF97	4
72	1869	20.27	2.2			73	2290	20.27	1.77	F 97	4
84	1607	17.42	2.5			84	1274	17.42	2.35	FF 97	4
96	1403	15.21	2.9			97	1718	15.21	2.77		
113	1190	12.90	3.4			114	1457	12.90	3.17		
129	1040	11.28	3.9			130	1274	11.28	3.17		



# F Series

## Technical Parameter Table

Output speed r/min	Output torque Nm	Ratio i	Service factor $f_s$	Type Type	Pole p	Output speed r/min	Output torque Nm	Ratio i	Service factor $f_s$	Type Type	Pole p
<b>18.5kW</b>						<b>22kW</b>					
69	2409	21.32	1.17			112	1763	13.12	1.27		
76	2182	19.31	1.29			128	1540	11.46	1.43		
86	1934	17.12	1.46			153	1287	9.58	1.58		
95	1749	15.48	1.50			174	1137	8.46	1.60	FA 87	4
112	1482	13.12	1.61			196	1008	7.50	1.70	FAF87	4
128	1295	11.46	1.70	FA 87	4	217	911	6.78	1.83	F 87	4
153	1082	9.58	1.80	FAF87	4	256	773	5.75	1.86	FF 87	4
174	956	8.46	1.88	F 87	4	293	674	5.02	2.1		
196	847	7.50	1.90	FF 87	4	350	564	4.20	2.4		
217	766	6.78	2.0			<b>30kW</b>					
256	650	5.75	2.2			14	19876	108.49	0.85		
296	567	5.02	2.5			15	17685	96.53	0.96		
350	474	4.20	2.9			17	15920	86.90	1.06		
<b>22kW</b>						18	14559	79.47	1.16	FA 157	4
10	19654	96.53	0.86	FA 157	6	21	12669	69.15	1.34	FAF157	4
11	17693	86.90	0.96	FAF157	6	24	11179	61.02	1.51	F 157	4
12	16180	79.47	1.05	F 157	6	28	9693	52.91	1.75	FF 157	4
14	14079	69.15	1.20	FF 157	6	31	8623	47.07	2.0		
10	19051	141.80	0.89			36	7433	40.57	2.3		
12	16813	125.14	1.01			19	13924	76.00	0.81		
14	14576	108.49	1.16			21	12938	70.62	0.87		
15	12969	96.53	1.30			23	11800	64.41	0.96		
17	11675	86.90	1.45	FA 157	4	26	10212	55.74	1.10		
18	10677	79.47	1.58	FAF157	4	30	9012	49.19	1.25		
21	9290	69.15	1.82	F 157	4	35	7783	42.48	1.45	FA 127	4
24	8198	61.02	2.1	FF 157	4	39	6883	37.57	1.58	FAF127	4
28	7108	52.91	2.4			47	5786	31.58	1.6	F 127	4
31	6324	47.07	2.7			54	4961	26.92	1.95	FF 127	4
36	5451	40.57	3.1			58	4672	25.50	2.4		
45	4430	32.97	3.8			59	4536	24.97	2.8		
15	13399	99.73	0.84			68	3948	21.55	2.9		
17	11823	88.00	0.95			77	3483	19.01	3.2		
19	10211	76.00	1.10	FA 127	4	34	7883	43.03	0.92		
21	9488	70.62	1.19	FAF127	4	39	6890	37.61	1.05		
23	8653	64.41	1.30	F 127	4	46	5826	31.80	1.24		
26	7489	55.74	1.51	FF 127	4	54	5025	27.43	1.44	FA 107	4
30	6609	49.19	1.71			58	4637	25.31	1.56	FAF107	4
35	5707	42.48	1.98			68	3987	21.76	1.81	F 107	4
25	7808	58.12	0.92			77	3518	19.20	2.1	FF 107	4
29	6816	50.73	1.06			89	3038	16.58	2.4		
34	5781	43.03	1.25			100	2688	14.67	2.7		
39	5053	37.61	1.43	FA 107	4	119	2259	12.33	2.9		
44	4540	33.78	1.59	FAF107	4	148	1825	9.96	3.3		
46	4272	31.08	1.69	F 107	4	66	4093	22.34	0.99		
54	3685	27.43	1.96	FF 107	4	73	3714	20.27	1.09		
58	3400	25.31	2.1			84	3191	17.42	1.27		
68	2923	21.76	2.5			97	2787	15.21	1.31		
77	2580	19.20	2.8			114	2363	12.90	1.44	FA 97	4
53	3724	27.72	1.09			130	2067	11.28	1.45	FAF97	4
58	3383	25.18	1.19			159	1698	9.27	1.67	F 97	4
66	3001	22.34	1.35	FA 97	4	175	1541	8.41	1.83	FF 97	4
73	2723	20.27	1.48	FAF97	4	203	1325	7.23	1.85		
84	2340	17.42	1.73	F 97	4	233	1156	6.31	1.86		
97	2043	15.21	2.0	FF 97	4	275	980	5.35	2.1		
114	1733	12.90	2.3			314	857	4.68	2.2		
130	1515	11.28	2.7								
69	2864	21.32	0.98	FA 87	4						
76	2594	19.31	1.09	FAF87	4						
86	2300	17.12	1.23	F 87	4						
95	2080	15.48	1.36	FF 87	4						



## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>B</sub>	Type	p	r/min	Nm	i	f <sub>B</sub>	Type	p
<b>37kW</b>						<b>45kW</b>					
17	19503	86.90	0.87			54	7525	27.57	0.98		
19	17835	79.47	0.95			59	6862	25.14	1.07		
21	15519	69.15	1.09			68	5939	21.76	1.24		
24	13694	61.02	1.24	FA 157	4	77	5241	19.2	1.41		
28	11874	52.91	1.42	FAF157	4	89	4525	16.58	1.63	FA 107	4
31	10564	47.07	1.60	F 157	4	101	4004	14.67	1.80	FAF107	4
36	9105	40.57	1.86	FF 157	4	120	3365	12.33	1.90	F 107	4
45	7399	32.97	2.3			149	2719	9.96	2.0	FF 107	4
53	6275	27.96	2.7			153	2634	9.65	2.1		
						177	2276	8.34	2.2		
15	22261	99.19	0.51			201	2012	7.37	2.3		
27	12509	55.74	0.90			239	1692	6.20	2.6		
35	9534	42.48	1.18			<b>55kW</b>					
39	8432	37.57	1.31			24	20357	61.02	0.83		
47	7087	31.58	1.34			28	17651	52.91	0.96		
55	6077	26.92	1.86			31	15703	47.07	1.08	FA 157	4
60	5557	24.97	1.45	FA 127	4	36	13534	40.57	1.25	FAF157	4
69	4836	21.55	2.3	FAF127	4	45	10999	32.97	1.54	F 157	4
78	4266	19.01	2.4	F 127	4	53	9328	27.96	1.66	FF 157	4
90	3699	16.48	2.8	FF 127	4	58	8484	25.43	1.81		
101	3292	14.67	3.1			67	7393	22.16	2.3		
117	2837	12.64	3.2			75	6595	19.77	2.4		
144	2305	10.27	3.3			88	5621	16.85	3.0		
169	1966	8.76	3.3								
190	1748	7.79	3.9								
54	6156	27.43	1.20			39	12534	37.57	0.90		
58	5680	25.31	1.30			47	10535	31.58	1.07		
68	4883	21.76	1.51			58	8507	25.5	1.33		
77	4309	19.20	1.7			69	7189	21.55	1.57		
89	3721	16.58	2.0	FA 107	4	78	6342	19.01	1.63		
101	3292	14.67	2.1	FAF107	4	90	5498	16.48	1.88	FA 127	4
120	2767	12.33	2.2	F 107	4	101	4894	14.67	2.1	FAF127	4
149	2235	9.96	2.3	FF 107	4	117	4217	12.64	2.2	F 127	4
153	2166	9.65	2.4			144	3426	10.27	2.3	FF 127	4
177	1872	8.34	2.6			169	2922	8.76	2.4		
201	1654	7.37	2.7			190	2599	7.79	2.6		
239	1391	6.20	3.1			220	2242	6.72	2.9		
						271	1821	5.46	3.1		
						320	1545	4.63	3.7		
<b>45kW</b>						<b>75kW</b>					
21	18874	69.15	0.90			31	21413	47.07	0.79		
24	16655	61.02	1.02			36	18456	40.57	0.92		
28	14442	52.91	1.17	FA 157	4	45	14999	32.97	1.13		
31	12848	47.07	1.32	FAF157	4	53	12719	27.96	1.22	FA 157	4
36	11074	40.57	1.53	F 157	4	58	11569	25.43	1.33	FAF157	4
45	8999	32.97	1.88	FF 157	4	67	10081	22.16	1.68	F 157	4
53	7632	27.96	2.2			75	8994	19.77	1.78	FF 157	4
						88	7665	16.85	2.2		
30	13426	49.19	0.84			106	6351	13.96	2.5		
35	11595	42.48	0.97			124	5423	11.92	2.8		
39	10255	37.57	1.08								
47	8620	31.58	1.10			58	11600	25.50	0.97		
55	7391	26.92	1.18			69	9803	21.55	1.2		
58	6960	25.50	1.31			78	8648	19.01	1.2		
60	6758	24.97	1.62			90	7497	16.48	1.4		
69	5882	21.55	1.92	FA 127	4	101	6674	14.67	1.5	FA 127	4
78	5189	19.01	2.0	FAF127	4	117	5750	12.64	1.6	FAF127	4
90	4498	16.48	2.3	F 127	4	144	4672	10.27	1.6	F 127	4
101	4004	14.67	2.6	FF 127	4	169	3985	8.76	1.7	FF 127	4
117	3450	12.64	2.7			190	3544	7.79	1.9		
144	2803	10.27	2.8			220	3057	6.72	2.2		
169	2391	8.76	2.9			271	2484	5.46	2.3		
190	2126	7.79	3.2			320	2106	4.63	2.7		
220	1834	6.72	3.6								
271	1490	5.46	3.8								



# F Series

## Technical Parameter Table

Output speed	Output torque	Ratio	Service factor	Type	Pole	Output speed	Output torque	Ratio	Service factor	Type	Pole
r/min	Nm	i	f <sub>B</sub>	Type	p	r/min	Nm	i	f <sub>B</sub>	Type	p
<b>90kW</b>											
45	17998	32.97	0.94								
53	15263	27.96	1.02								
58	13882	25.43	1.11	FA 157	4						
67	12097	22.16	1.40	FAF157	4						
75	10792	19.77	1.48	F 157	4						
88	9198	16.85	1.84	FF 157	4						
106	7621	13.96	2.1								
124	6507	11.92	2.3								
58	13920	25.50	0.81								
69	11764	21.55	0.96								
78	10378	19.01	1.00								
90	8953	16.48	1.15								
101	8008	14.67	1.29	FA 127	4						
117	6900	12.64	1.33	FAF127	4						
144	5606	10.27	1.36	F 127	4						
169	4782	8.76	1.59	FF 127	4						
190	4253	7.79	1.60								
220	3668	6.72	1.79								
271	2981	5.46	1.89								
320	2528	4.63	2.2								
<b>110kW</b>											
53	18530	27.96	0.91								
67	14686	22.16	1.15	FA 157	4						
75	13102	19.77	1.22	FAF157	4						
88	11167	16.85	1.52	F 157	4						
107	9252	13.96	1.73	FF 157	4						
125	7900	11.92	1.90								
<b>132kW</b>											
67	17623	22.16	0.96	FA 157	4						
75	15723	19.77	1.02	FAF157	4						
88	13400	16.85	1.26	F 157	4						
107	11102	13.96	1.44	FF 157	4						
125	9480	11.92	1.59								
<b>160kW</b>											
88	16243	16.85	1.04	FA 157	4						
107	13457	13.96	1.19	FAF157	4						
125	11491	11.92	1.31	F 157	4						
125	11491	11.92	1.31	FF 157	4						
<b>200kW</b>											
88	20304	16.85	0.83	FA 157	4						
107	16821	13.96	0.95	FAF157	4						
125	14363	11.92	1.05	F 157	4						
125	14363	11.92	1.05	FF 157	4						

## Technical Parameter Table

Permissible torque Nm	Output speed r/min	Ratio i	Type Type	Power kW/4P	Permissible torque Nm	Output speed r/min	Ratio i	Type Type	Power kW/4P
200	5.3	262	FA 37R17 FAF37R17 F 37R17 FF 37R17	0.18	1500	2.3	600	FA 77R37 FAF77R37 F 77R37 FF 77R37	0.55
	6.1	229				2.6	525		
	7.0	200				3.0	469		
	8.2	170				3.4	412		
	9.1	153				3.9	357		
	10	133				4.4	314		
	11	129							
400	2.5	563	FA 47R17 FAF47R17 F 47R17 FF 47R17	0.18	3000	0.33	4245	FA 87R57 FAF87R57 F 87R57 FF 87R57	0.18
	2.9	477				0.37	3721		
	3.1	445				0.43	3244		
	3.6	389				0.48	2881		
	4.0	346				0.54	2575		
	4.6	304				0.63	2199		
	4.7	293				0.72	1930		
	6.0	230				0.81	1709		
	6.4	216				0.93	1493		
	7.4	188				1.1	1300		
	7.9	176				1.2	1148		
9.4	148	1.4	1010						
11	130	1.6	887						
600	1.6	856	FA 57R37 FAF57R37 F 57R37 FF 57R37	0.18	4300	1.8	780	FA 97R57 FAF97R57 F 97R57 FF 97R57	0.75
	1.9	749				2.1	674		
	2.1	658				2.3	609		
	2.5	549				2.7	515		
	2.9	483				3.1	452		
	3.3	426				4.0	345		
	3.6	382				0.21	6532		
	4.2	330				0.24	5696		
	4.7	298				0.28	5032		
	5.3	262				0.32	4375		
	6.2	226				0.35	3946		
	7.0	200				0.41	3404		
	8.4	166				0.47	2949		
9.1	152	0.54	2590						
10	134	0.61	2267						
1.2	1126	0.70	1989						
1.4	984	0.80	1739						
1.6	864	0.90	1542						
1.9	722	1.0	1340						
2.2	633	1.2	1182						
2.6	527	1.3	1032						
2.8	500	1.5	907						
3.1	454	1.8	796						
3.5	392	2.0	700						
4.2	333	2.3	611						
4.7	297	2.6	534						
5.3	261	3.0	472						
5.8	238	3.5	410						
7.0	200	3.9	367						
0.7	2024	4.9	288						
0.81	1728	5.7	247						
0.91	1543								
1.03	1354								
1.2	1196	0.12	11347						
1.3	1050	0.14	10039						
1.5	907	0.16	8548						
1.7	810	0.18	7675						
2.0	710	0.21	6615						
		0.24	5820						
		0.27	5223						

All gear units are overloaded in above table. Determination of operating torque should not higher than the gear unit's nominal torque.



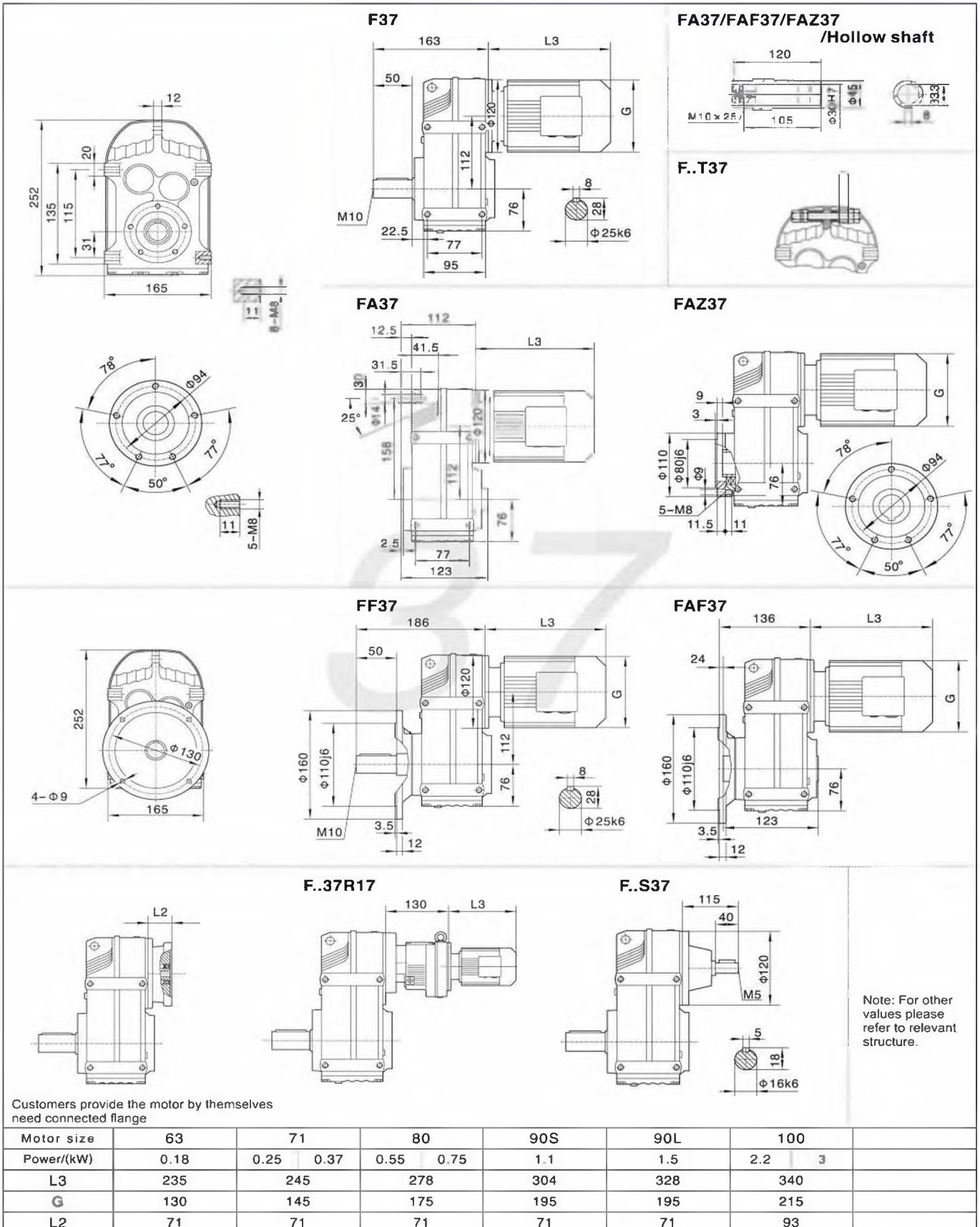
# F Series

## Technical Parameter Table

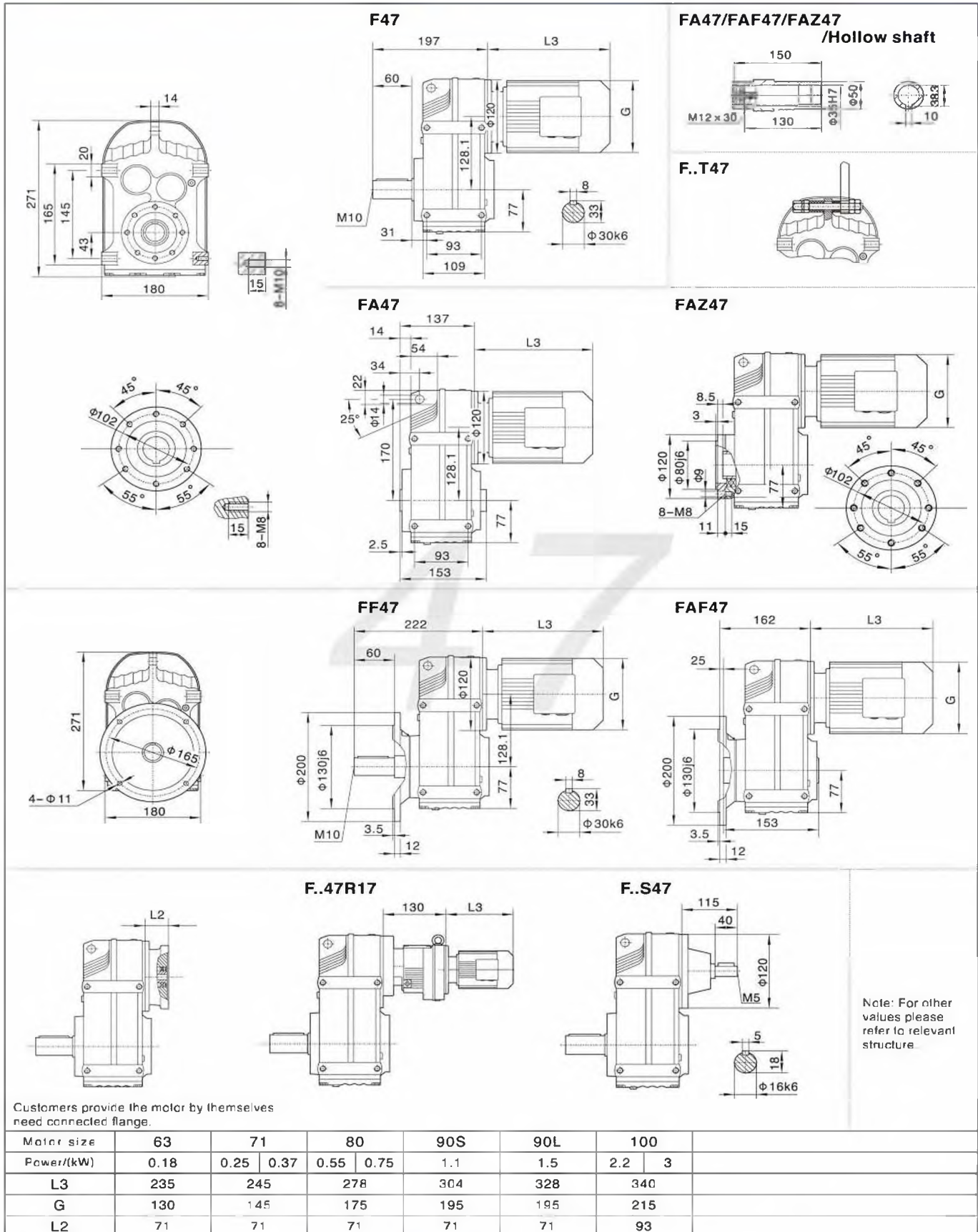
Permissible torque Nm	Output speed r/min	Ratio i	Type Type	Power kW/4p	Permissible torque Nm	Output speed r/min	Ratio i	Type Type	Power kW/4p
7840	0.30	4567	FA 107R77 FAF107R77 F 107R77 FF 107R77	0.37	18000	0.04	31434	FA 157R97 FAF157R97 F 157R97 FF 157R97	0.55
	0.40	3442				0.05	26173		
	0.46	3037		0.06		23464			
	0.50	2756		0.07		20212			
	0.59	2369		0.08		17984			
	0.67	2068		0.09		16358			
	0.76	1826		0.10		13751			
	0.88	1597		0.11		12235			
	1.0	1401		0.20		7065			
	1.1	1243		0.22		6286			
	1.3	1087		0.26		5404			
	1.5	950		0.14		10033			
	1.7	834		0.16		9021			
	1.9	736		0.17		8026			
	2.3	627		0.29		4831			
	2.5	560		0.34		4124			
	2.9	489		0.50		2776			
	3.3	427		0.57		2427			
4.0	362	0.64	2185						
4.3	333	0.39	3602	2.2					
		0.44	3205						
12000	0.08	16787	FA 127R77 FAF127R77 F 127R77 FF 127R77	0.18	0.73	1944	FA 127R87 FAF127R87 F 127R87 FF 127R87	15	
	0.09	14838			0.85	1674			
	0.11	13014		1.00	1420				
	0.12	11748		1.1	1308				
	0.14	10271		1.2	1169				
	0.16	8901		1.5	953				
	0.18	7703		1.7	845				
	0.21	6768		1.9	764				
	0.23	5975		2.1	680				
	0.27	5076		2.5	576				
	0.31	4466		2.9	503				
	0.36	3868		3.3	446				
	0.41	3403		4.9	301				
	0.47	2987		5.4	272				
	0.52	2693		6.3	231				
	0.59	2376		7.2	202				
	0.68	2054		4.9	196				
	0.78	1798							
	0.86	1619							
	1.0	1401							
	1.2	1230							
	1.3	1085							
	1.5	937							
	1.7	827							
1.9	733								
2.2	640								
2.7	542								
2.9	489								
3.4	423								
3.9	371								
3.0	483								
3.5	417								
3.9	373								
4.7	312								
5.0	293								
7.3	200								

All gear units are overloaded in above table. Determination of operating torque should not higher than the gear unit's nominal torque.

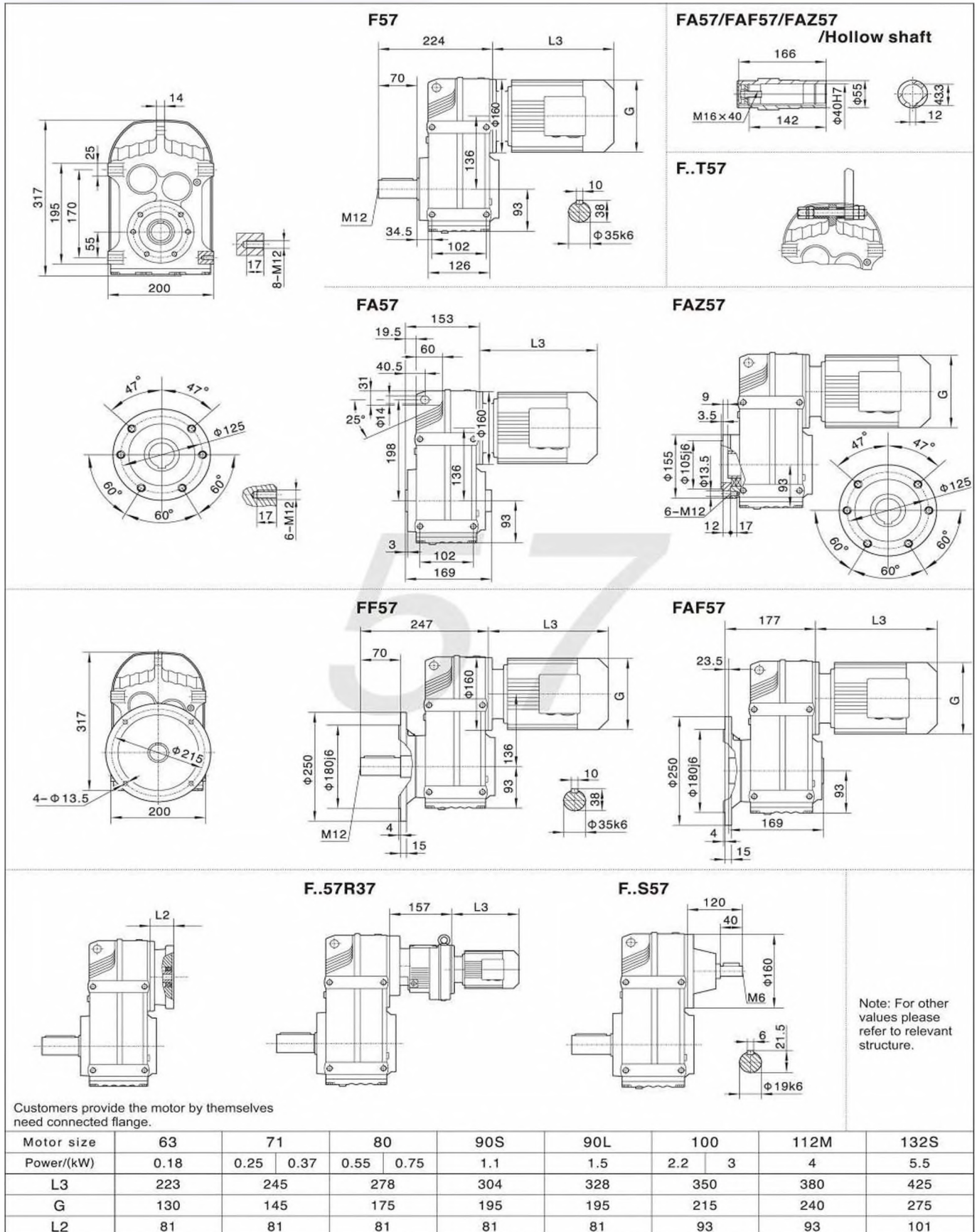
Dimensional Drawings



## Dimensional Drawings

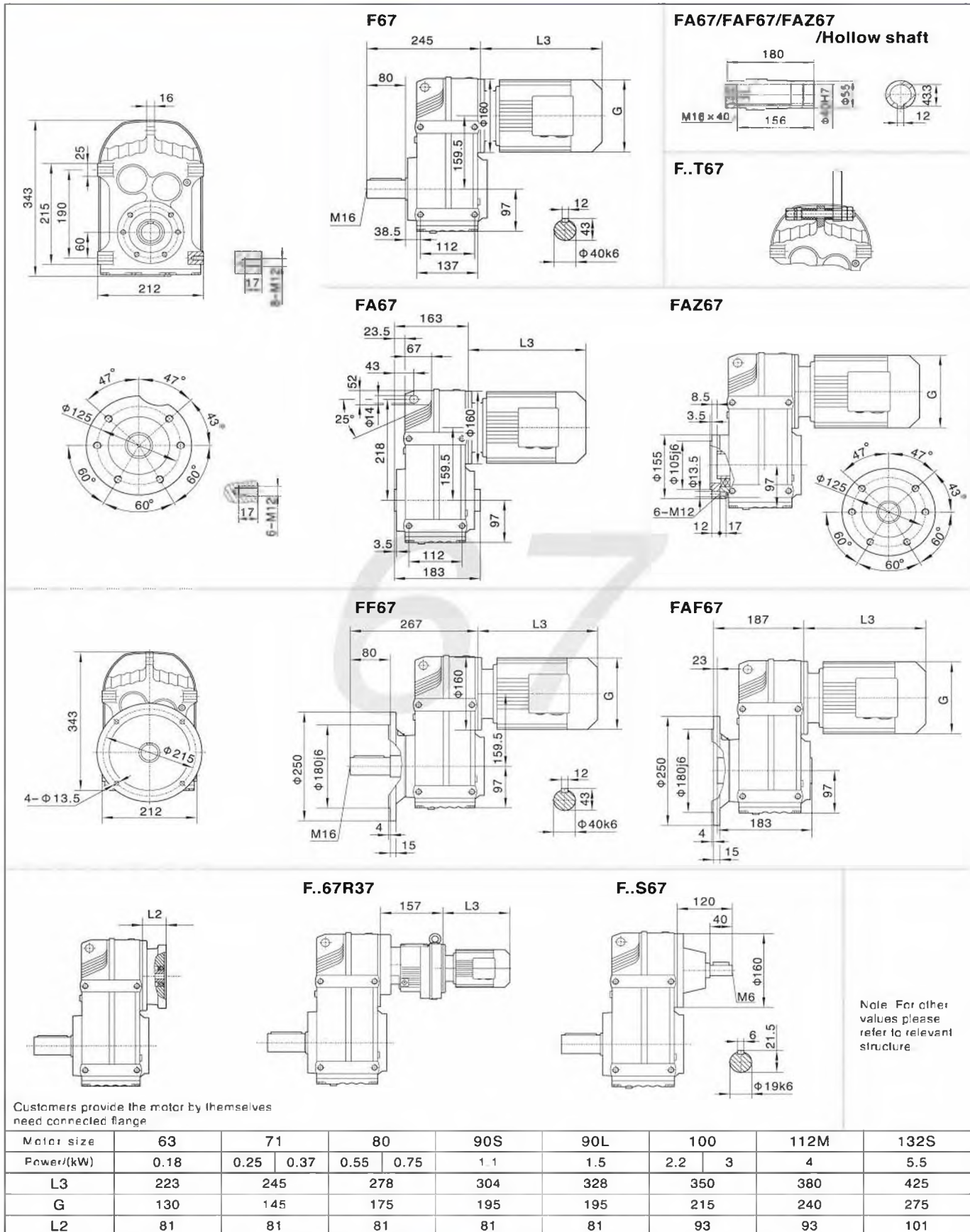


Dimensional Drawings



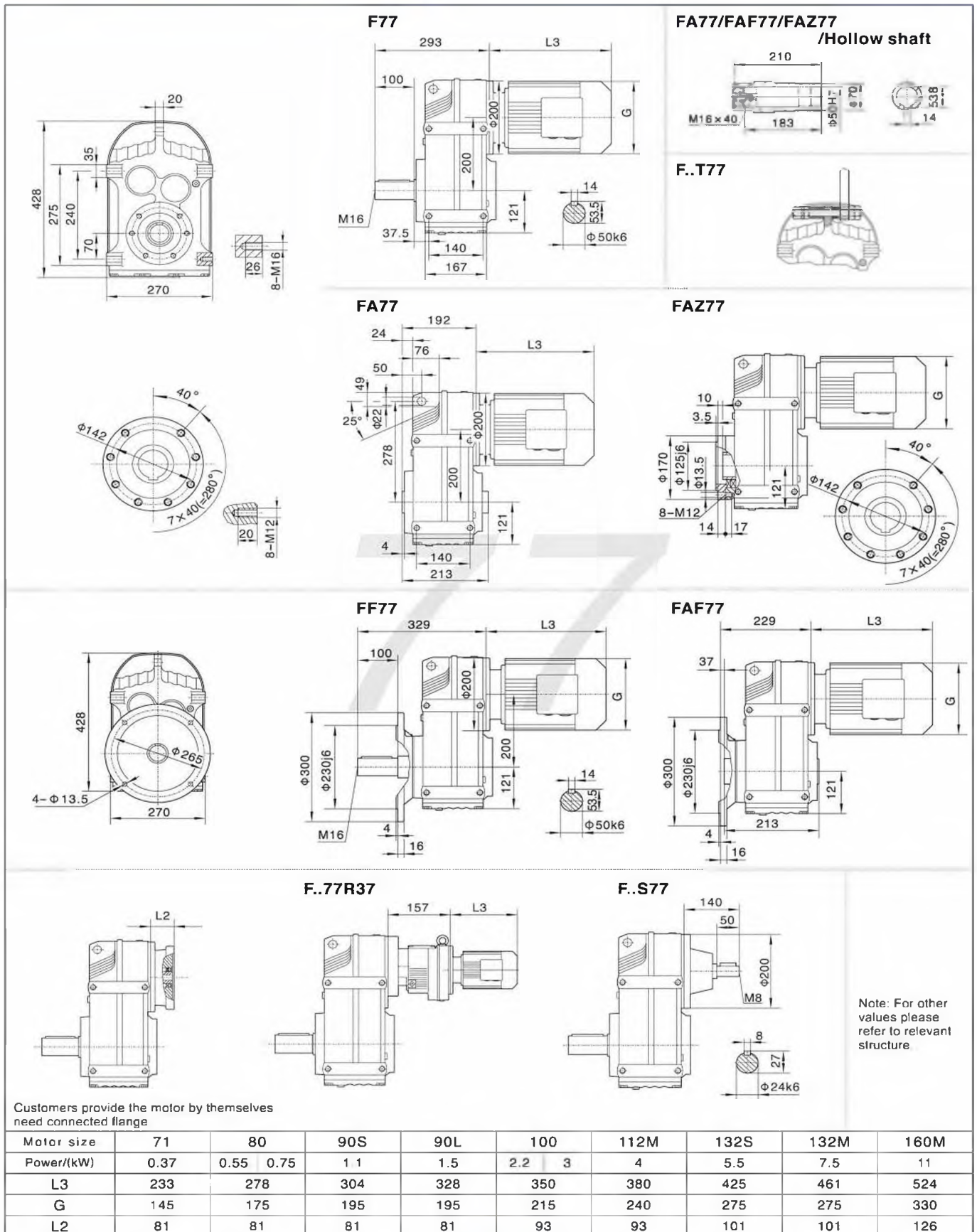
Note: 1. The above housings are common parts. The mounting dimensions may consult each other. 2. "F.." means F, FA, FF, FAF, FAZ

## Dimensional Drawings



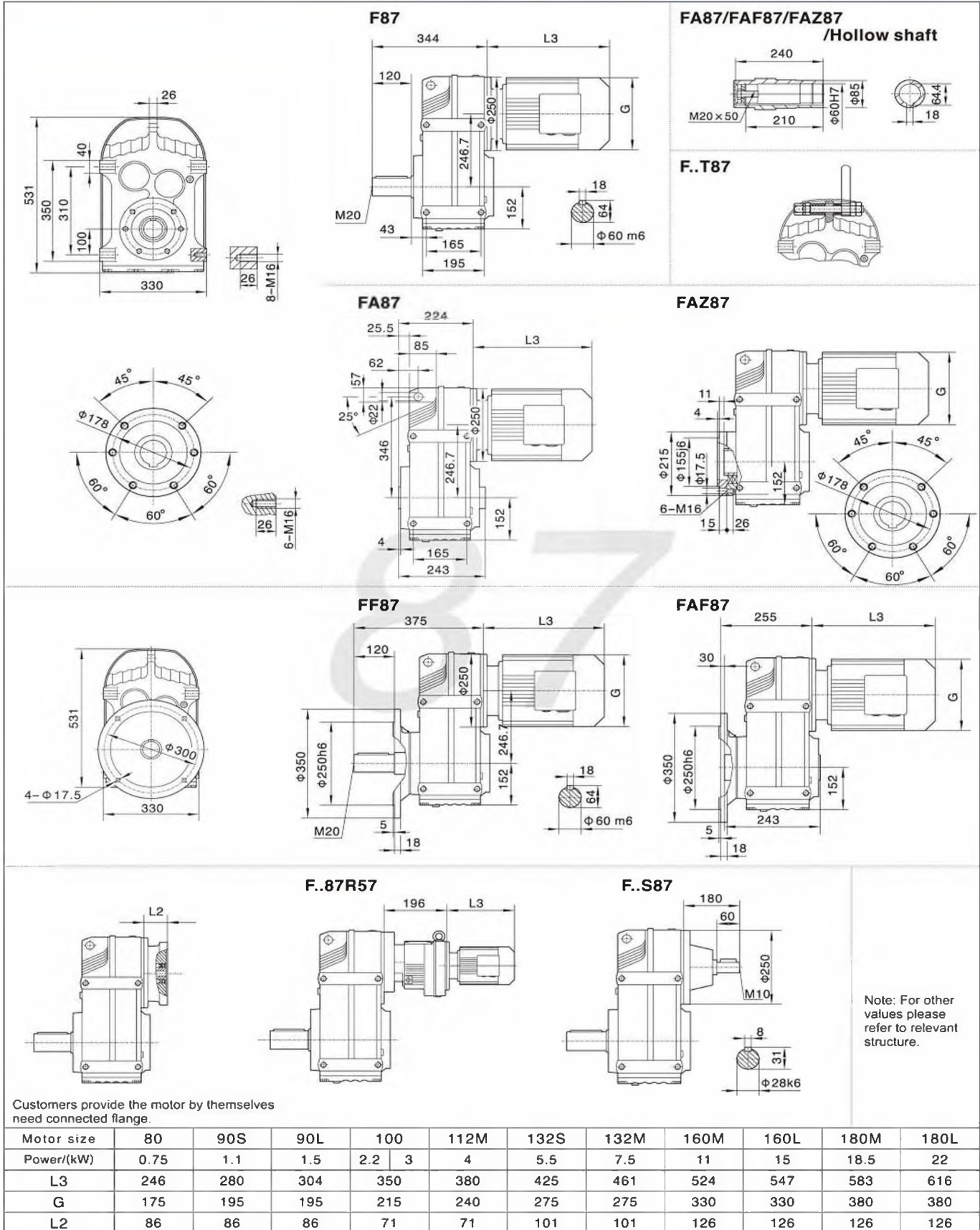


Dimensional Drawings



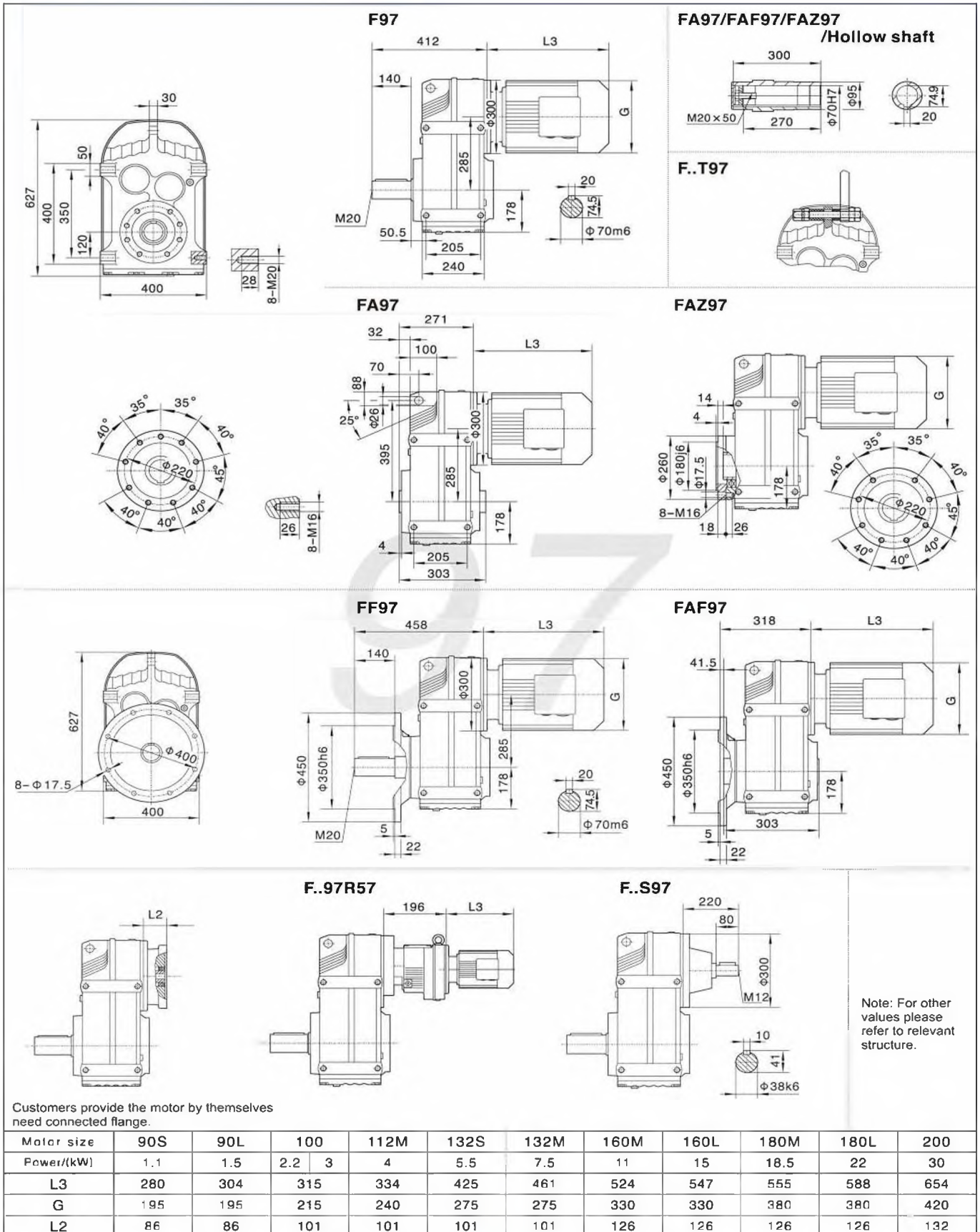
Note: 1. The above housings are common parts. The mounting dimensions may consult each other. 2. "F.." means F, FA, FF, FAF, FAZ.

## Dimensional Drawings

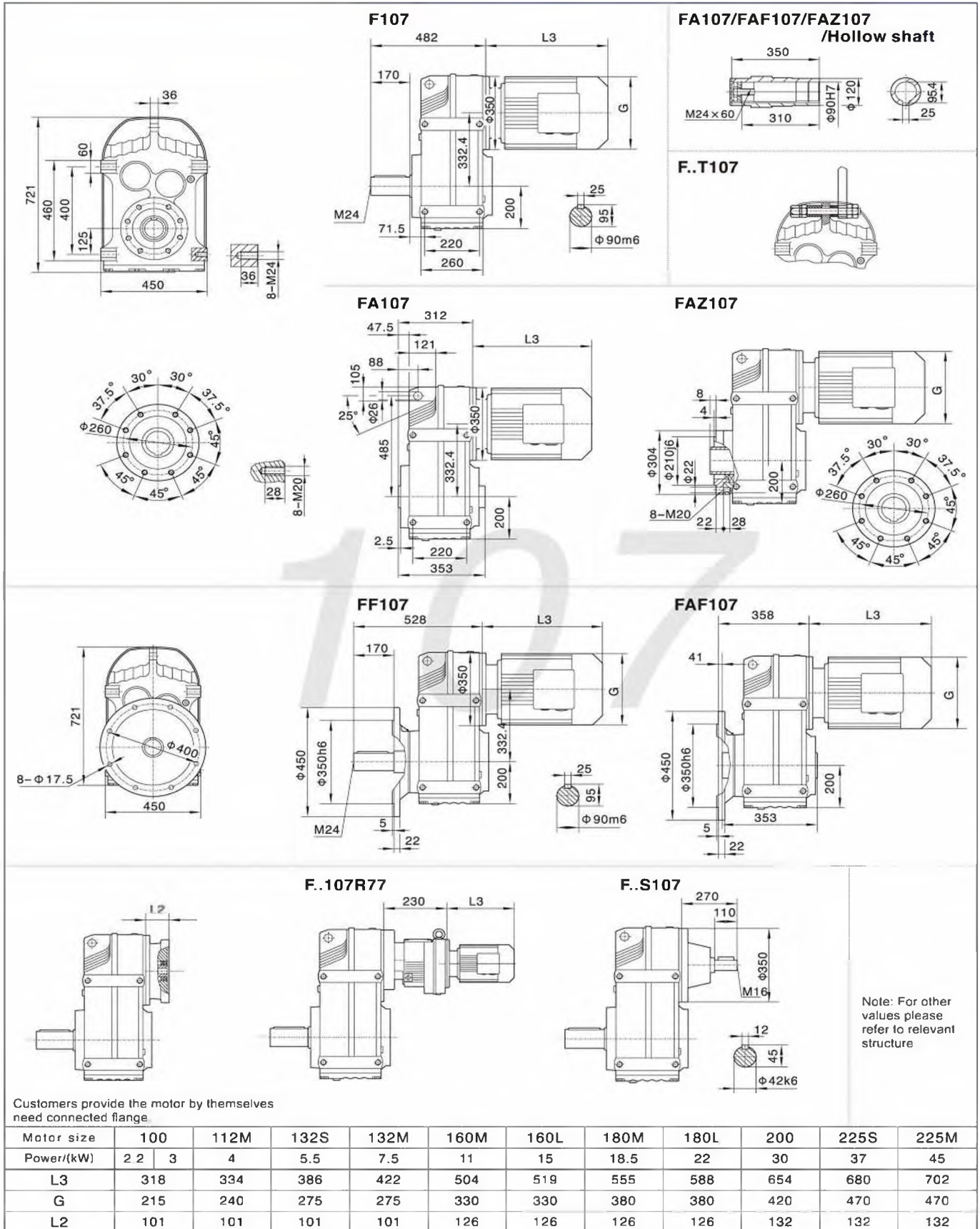


Note 1. The above housings are common parts. The mounting dimensions may consult each other. 2. "F. ." means F, FA, FF, FAF, FAZ

Dimensional Drawings

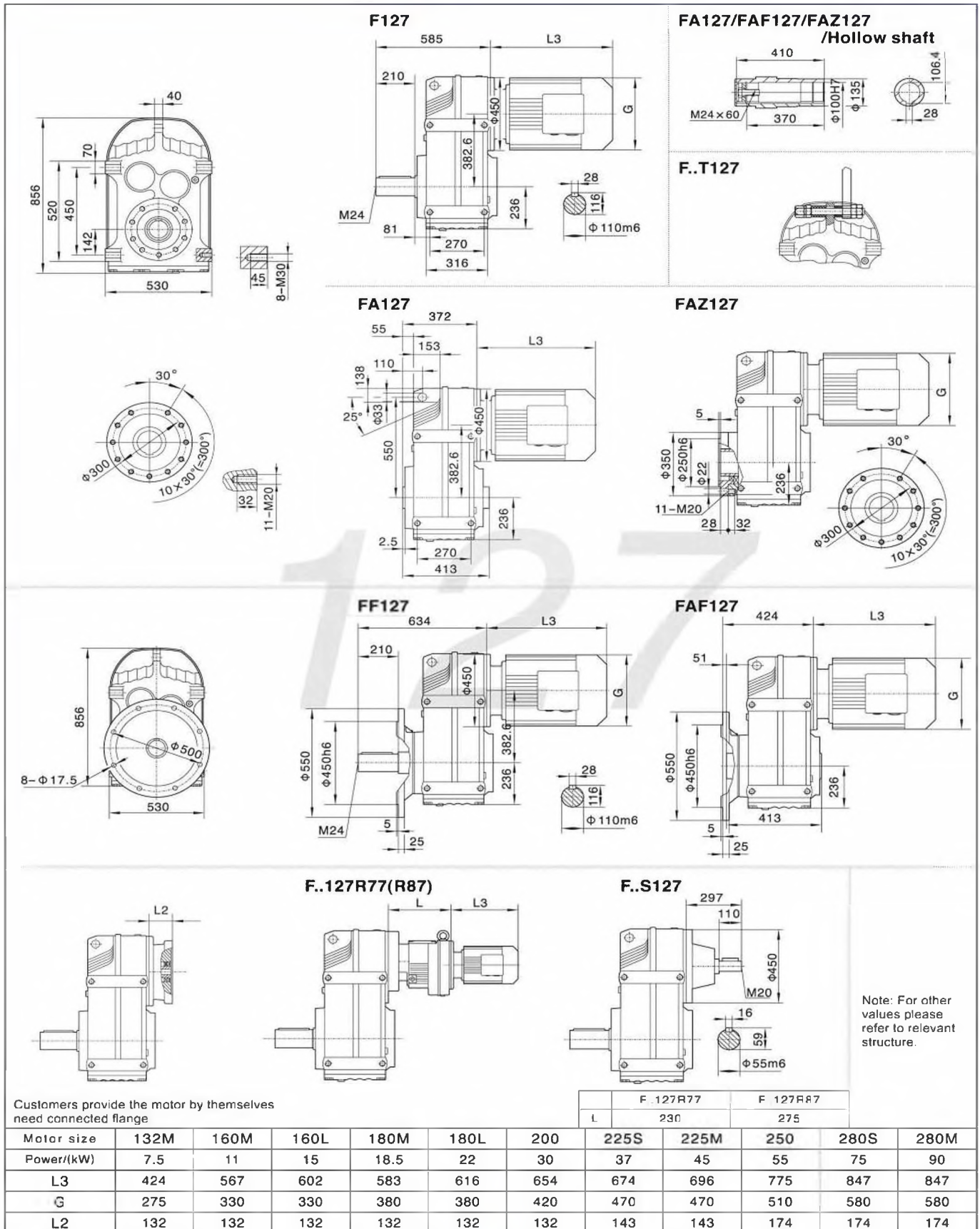


## Dimensional Drawings



Note: 1. The above housings are common parts. The mounting dimensions may consult each other. 2. "F..." means F, FA, FF, FAF, FAZ

## Dimensional Drawings



Note: 1. The above housings are common parts. The mounting dimensions may consult each other. 2. "F..." means F, FA, FF, FAF, FAZ.

Dimensional Drawings

**F157**

655, L3, 210, 447, 45, 1021, 620, 540, 170, 660, 8-M36, 155, 155

**FA157/FAF157/FAZ157 /Hollow shaft**

500, M24x60, 457, 120H7, 155, 127.4, 32, G

**F..T157**

32, 127, 120m6

**FA157**

448, 79.5, 140, L3, 170, 150, 25, 33, 660, 447, 286, 10.5, 310, 503, 40, 10-M24

**FAZ157**

14, 5, 14, 400, 290h6, 26, 10-M24, 28, 40, 286, 36, 36, 36, 36, 34, 40, 34

**FF157**

720, L3, 210, 660, 550h6, 286, 447, 32, 127, 120m6, M24, 6, 28

**FAF157**

510, L3, 60, 660, 550h6, 286, 503, 6, 28

**F.157R97**

L2, 320, L3

**F.S157**

374, 140, 550, M20, 20, 74.5, 70m6

Note: For other values please refer to relevant structure.

Customers provide the motor by themselves need connected flange.

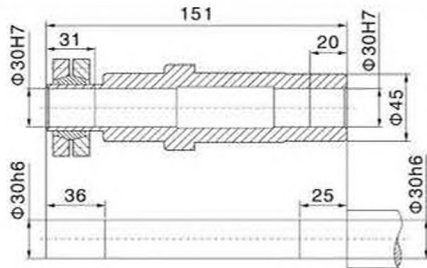
Motor size	160M	160L	180M	180L	200	225S	225M	250	280S	280M	315S	315M	315L
Power/(kW)	11	15	18.5	22	30	37	45	55	75	90	110	132	160
L3	567	602	635	666	642	669	691	770	828	879	1100	1180	1270
G	330	330	380	380	420	470	470	510	580	580	645	645	645
L2	143	143	143	143	143	143	143	143	143	143	145	145	145

Note: 1. The above housings are common parts. The mounting dimensions may consult each other. 2 "F.." means F, FA, FF, FAF, FAZ

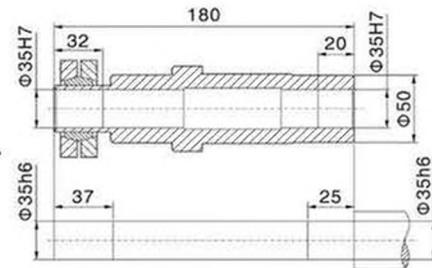
Dimensional Drawings

Dimensions of shrink disc

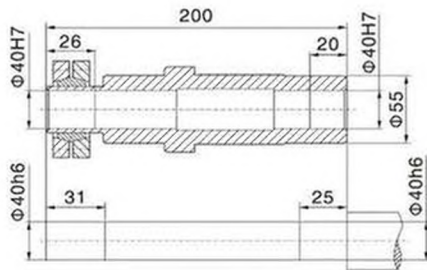
FH..37..



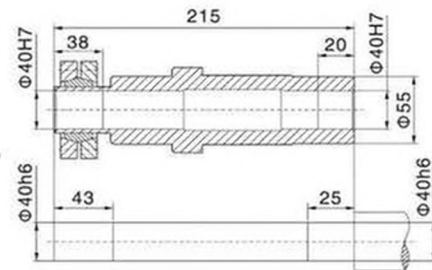
FH..47..



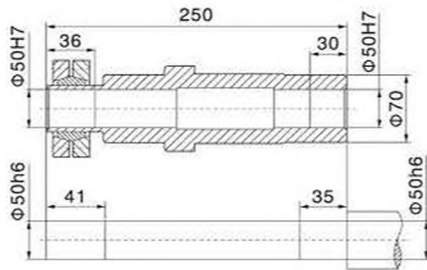
FH..57..



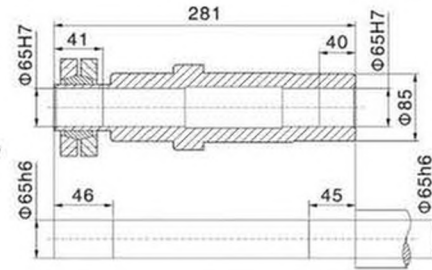
FH..67..



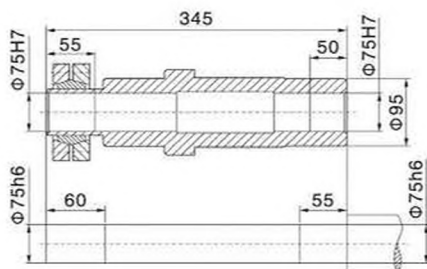
FH..77..



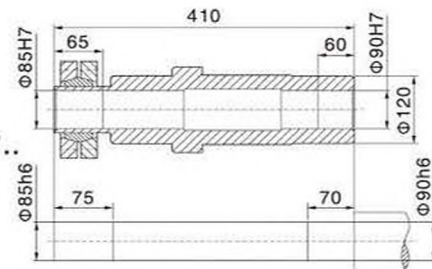
FH..87..



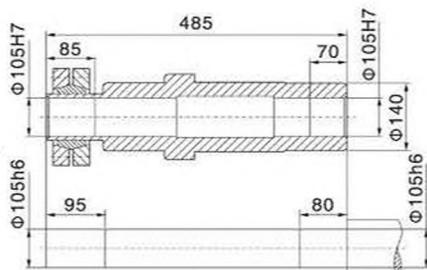
FH..97..



FH..107..



FH..127..



FH..157..

