

GEDAEFFECT

ЦИЛИНДРО-КОНИЧЕСКИЕ
МОТОР-РЕДУКТОРЫ



серия К



Gedaeffect
The Engineering Company



ОПИСАНИЕ ПРОДУКЦИИ

Цилиндро-конические мотор-редукторы серии К оснащены двумя парами конических шестерен и одним спиральным зубчатым колесом, что позволяет сформировать правильный угол входа и выхода.

Цилиндро-конические мотор-редукторы обладают высоким коэффициентом наложения, высокой несущей способностью, уравновешенным приводом и высокой надежностью.

Материал конической шестерни – легированная сталь 200CrMnTi, твердость – до 58-62 HRC после отпуска, цементации, закалки, термообработки и т.д.

Момент (2 ступени): 200-2767 Н·м; момент (3 ступени): 155-50000 Н·м. Коэффициент (2 ступени): 3,5-6,8; коэффициент (3 ступени): 8,1-191.

Мощность (2 ступени): 1,5-90 кВт; мощность (3 ступени): 0,12-200 кВт.

Способ монтажа: на лапах, на фланце В5 или В14, на коротком фланце, на моментном рычаге. Выходной вал: сплошной вал, полый вал (со шпонкой, стяжной муфтой, эвольвентными шлицами).

Используются, главным образом, в металлургии, обработке сточных вод, химической промышленности, фармацевтике, сельскохозяйственном оборудовании, нефтедобывающей промышленности, ленточных конвейерах, пищевом оборудовании, миксерах, автоматических производственных линиях, упаковке, транспортировке материалов, производстве бумаги, сахара, инженерном оборудовании, строительстве, электромеханической промышленности и т.д.



ОСНОВНЫЕ МОДЕЛИ

- К37, К47, К57, К67, К77, К87, К97, К107, К127, К157, К167, К187. К: на лапах, сплошной вал
- КА37, КА47, КА57, КА67, КА77, КА87, КА97, КА107, КА127, КА157, КА167, КА187. КА: полый вал
- КАВ37, КАВ47, КАВ57, КАВ67, КАВ77, КАВ87, КАВ97, КАВ107, КАВ127, КАВ157, КАВ167, КАВ187. КАВ: на лапах, полый вал

- KF37, KF47, KF57, KF67, KF77, KF87, KF97, KF107, KF127, KF157, KF167, KF187. KF: на фланце, сплошной вал
- KAF37, KAF47, KAF57, KAF67, KAF77, KAF87, KAF97, KAF107, KAF127, KAF157, KAF167, KAF187. KAF: на фланце, полый вал
- KAT37, KAT47, KAT57, KAT67, KAT77, KAT87, KAT97, KAT107, KAT127, KAT157, KAT167, KAT187. KAT: на моментном рычаге, полый вал
- KAZ37, KAZ47, KAZ57, KAZ67, KAZ77, KAZ87, KAZ97, KAZ107, KAZ127, KAZ157, KAZ167, KAZ187. KAZ: на коротком фланце, полый вал

ТЕХНИЧЕСКИЕ ХАРАКТЕРИСТИКИ

- Высокомодульная конструкция, компактность
- Высокая эффективность зубчатых передач, свыше 90%
- Многоступенчатые передачи (2 или 3 ступени) для обеспечения низкой выходной скорости
- Способность выдерживать высокие нагрузки, стабильность передачи, низкий уровень шума
- Высокая степень герметичности, экономия затрат, низкая стоимость обслуживания, широкий спектр применения

СФЕРЫ ПРИМЕНЕНИЯ

- Серия Y Стандарт IEC и IE2 Односкоростные и двухскоростные высокоэффективные двигатели
- Серия YVP, YVPEJ, YEJ, YDEJТрехфазные асинхронные тормозные двигатели переменной частоты
- Серия YZP, YZPEJ, YZRE Трехфазные асинхронные двигатели для кранов и металлургической промышленности
- Серия YB, YBEJ, YBPT, YFB Трехфазные асинхронные взрывозащитные двигатели
- Серия YGa, YGb Двигатели для рольгангов
- Синхронные двигатели, двигатели постоянного тока, серводвигатели

РУКОВОДСТВО ПО ВЫБОРУ ОБОРУДОВАНИЯ

Конструкция двигателей предусматривает постоянные нагрузки, заявленное время работы, также время пуска. Коэффициент привода f_1 , коэффициент первичного пуска f_2 , пусковой коэффициент f_3 – согласно фактической нагрузке, времени работы, пусковой частоте.

Принимаются значения, меньше либо равные расчетному коэффициенту f_b . Таблицы, то есть $f_1 * f_2 * f_3 \leq f_b$.

Требуемый момент при умножении на расчетный коэффициент ($f_1 * f_2 * f_3$) должен быть меньше либо равен допустимому моменту редуктора.

Таким образом,

$$T_N \geq T_2 * f_1 * f_2 * f_3$$

f_1 – коэффициент привода (см. Таблицу 1)

f_2 – коэффициент первичного пуска (см. Таблицу 2)

f_3 – коэффициент пуска (см. Таблицу 3)

T_2 – требуемый момент

T_N – допустимый момент

Sample Part Number

Service factor:

Table 1		Driven machine factor			f ₁		
Driven equipment	Daily operating time with load(hour)			Driven equipment	Daily operating time with load(hour)		
	≤ 2	> 2-10	> 10		≤ 2	> 2-10	> 10
Sewage treatment				Conveying machine			
Concentrator(Central Transmission)	-	-	1.2	Bucket conveyor	-	1.4	1.5
Compressed filter	1.0	1.3	1.5	Winch	1.4	1.6	1.6
Flocculator	0.8	1.0	1.3	Hoist	-	1.5	1.8
Aerator	-	1.8	2.0	Belt conveyor≤150kW	1.0	1.2	1.3
Collector	1.0	1.2	1.3	Belt conveyor≥150kW	1.1	1.3	1.4
Vertical,rotary group				Elevators for goods*	-	1.2	1.5
Blended collector	1.0	1.3	1.5	Elevators for customers*	-	1.5	1.8
Concentrator	-	1.1	1.3	Scraper conveyor	-	1.2	1.5
Screw pump	-	1.3	1.5	Automatic ladder	1.0	1.2	1.4
Water wheel machine	-	-	2.0	Rail traveling mechanism	-	1.5	-
Pump				Various frequency device	-	1.8	2.0
Centrifugal pump	1.0	1.2	1.3	Reciprocating compressor	-	1.8	1.9
Volume-down pump				Hoisting mechanism**			
1Piston	1.3	1.4	1.8	Rotary mechanism*		1.4	1.8
>1Piston	1.2	1.4	1.5	Pitching mechanism		1.1	1.4
Dredge				Traveling mechanism		1.6	2.0
Bucket conveyor	-	1.6	1.6	Lifting mechanism		1.1	1.4
Unloading device	-	1.3	1.5	Jibcrane		1.2	1.6
Carterpillar traveling mechanism	1.2	1.6	1.8	Cooling tower			
Bucket digger				Cooling tower fan	-	-	2.0
Be used for picking up	-	1.7	1.7	Fan (Shaft flow and centrifugal type)	-	1.4	1.5
Be used for rough materials	-	2.2	2.2	Food industry			
Chopper	-	2.2	2.2	Sugar production			
Traveling mechanism*	-	1.4	1.8	Sugar-cane cutter*	-	-	1.7
Plate blender	-	1.0	1.0	Sugar crane mill	-	-	1.7
Chemical industry				Beet sugar production			
Extruder	-	-	1.6	Beet masher	-	-	1.2
Paste mixer	-	1.8	1.8	Squeeze machine,	-	-	1.4
Rubber calendar	-	1.5	1.5	mechanical refrigerator,	-	-	1.4
Cooling cylinder	-	1.3	1.4	cooking machine	-	-	1.5
Material mixer,be used for				Beet cleaner	-	-	1.5
Uniform medium	1.0	1.3	1.4	Beet chopper			
Non-uniform medium	1.4	1.6	1.7	Paper-making machinery			
Blender,be used for				Various kinds***	-	1.8	2.0
Uniform density medium	1.0	1.3	1.5	Pulper driving device		1.8	2.0
Un-uniformed medium	1.2	1.4	1.6	Supply goods according to		1.8	2.0
Un-uniformed gas absorption	1.4	1.6	1.8	customer requirements			
Oven	1.0	1.3	1.5	Centrifugal compressor	-	1.4	1.5
Centrifugal machine	1.0	1.2	1.3	Rope way cable car			
Metal processing equipment				Delivery ropeway	-	1.3	1.4
Plate turnover	1.0	1.0	1.2	Cableway of shuttle system	-	1.6	1.8
Steel pushing device	1.0	1.2	1.2	T rod elevator	-	1.3	1.4
Winding machine	-	1.6	1.6	Continuous cableway	-	1.4	1.6
Cooling bed transverse frame	-	1.5	1.5	Cement industry			
Roller leveler	-	1.6	1.6	Concrete blender	-	1.5	1.5
Roller path				Crusher*	-	1.2	1.4
Continuous	-	1.5	1.5	Rotary kiln	-	-	2.0
Interval	-	2.0	2.0	Tube mill	-	-	2.0
Reversing mill	-	1.8	1.8	Powder concentrator	-	1.6	1.6
Cutter				Roller press	-	-	2.0
Continuous*	-	1.5	1.5				
Crank type*	1.0	1.0	1.0				
Continuous casting driving device	-	1.4	1.4				
Rolling mill							
Reversing cogging mill	-	2.5	2.5				
Reversing plate slab mill	-	2.5	2.5				
Reversing wire mill	-	1.8	1.8				
Reversing thin plate mill	-	2.0	2.0				
Reversing middle thickness plate mill	-	1.8	1.8				
Roll gap adjusting and driving device	0.9	1.0	-				

Sample Part Number

Table 1		Driven machine factor			f ₁		
Driven equipment	Daily running time with load(hour)			Driven equipment	Daily running time with load(hour)		
	≤ 2	> 2-10	> 10		≤ 2	> 2-10	> 10
Wood industry				Plastics industry			
Barking machine				Miller, compound grinding			
Feed drive	1.25	1.25	1.50	Coating, film	1.25	1.25	1.25
Main drive	1.75	1.75	1.75	Conveying pipe, Pulling rod, thin type			
Conveyor				Pipe type, Pile drawer	1.25	1.25	1.50
Burner, repeating saw	1.25	1.25	1.50	Continuous mixer, Calender	1.50	1.50	1.50
Rotary tower,transit transport	1.50	1.50	1.50	Blow film, to plasticizing			
Main loading,heavy loading	1.75	1.75	2.00	Batch mixer	1.75	1.75	1.75
Main original wood,land base				Rubber industry			
Conveying chain				Continuous strong inner mixer,Mix roller,			
Floor	1.50	1.50	1.50	Batch feeding mixer (except for double sticks)	1.50	1.50	1.50
Green-wood	1.50	1.50	1.75	Refiner, calender			
Cutting Chain				Double roller clamp feeding and mixed miller	1.25	1.25	1.50
Saw transmission,traction	1.50	1.50	1.75	Batch strong inner mixer,			
Peeling barrel	1.75	1.75	2.00	Double stick single groove grain stick	1.75	1.75	1.75
Feed drive				Miller heater, double sticks			
Edging,wood trimmer	1.25	1.25	1.50	Batch feeding mixer			
Planer feed,assorting table,				Wave stick miller	2.00	2.00	2.00
Automatic incline lifting	1.75	1.75	1.75	Generator and exciter	1.00	1.00	1.25
Multi-shaft feed,raw wood				Hammer crusher	1.75	1.75	2.00
Transportation and rotation				Sand miller	1.25	1.25	1.50
Transportation							
Charging tray	1.50	1.50	1.75				
Plywood lathe drive							
Conveying chain,Lifting							

Note: Determine required power P₂ of the driven equipment:
 *)Determine rated power according to maximum torque.
 **)It's necessary to check thermal capacity.

Prime mover factor

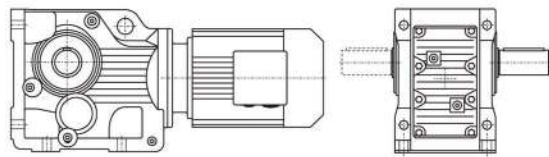
Table 2	Factor for prime mover	f ₂
Electric motors,hydraulic motors,turbines		1.0
Piston engines 4-6 cylinders		1.25
Piston engines 1-3 cylinders		1.5

Table 3	Start factor	f ₃			
f ₃	f ₁ x f ₂	1	1.25	2-	>3
Starts per hour		-1.75	2.75		
≤ 5		1	1	1	1
6-25		1.2	1.12	1.06	1
26-60		1.3	1.2	1.12	1.06
61-180		1.5	1.3	1.2	1.12
>180		1.7	1.5	1.3	1.2

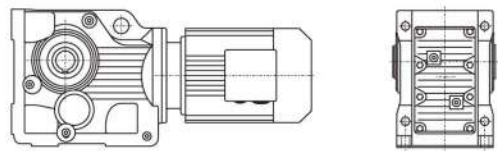
Sample Part Number



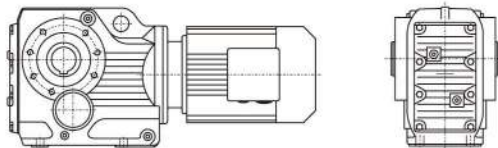
K series gear units are available in the following designs:



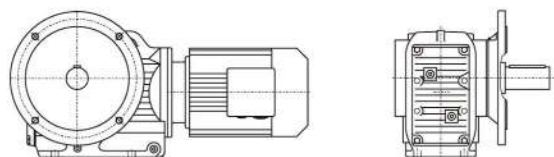
K..Y..
Foot-mounted solid shaft helical bevel gear units



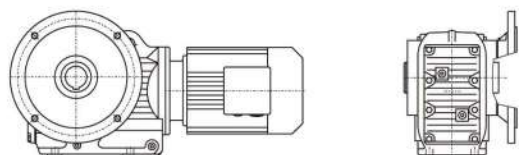
KAB...Y..
Foot-mounted hollow shaft helical bevel gear units



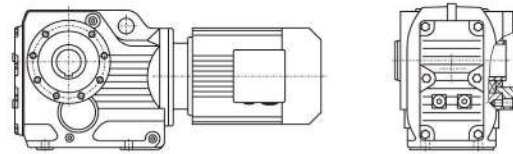
KA...Y..
Hollow shaft helical bevel gear units



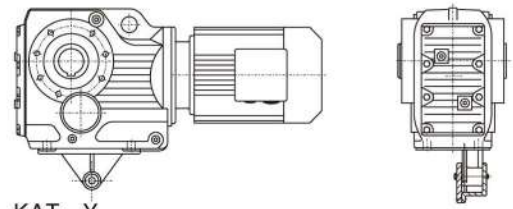
KF...Y..
Flange-mounted solid shaft helical bevel units



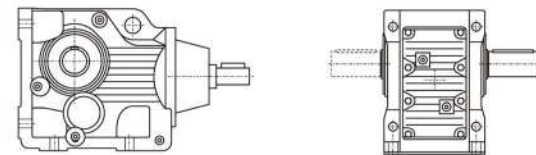
KAF...Y..
Flange-mounted hollow shaft helical bevel gear units



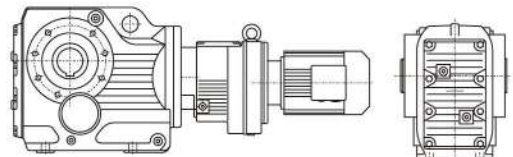
KAZ...Y..
Short-flange-mounted hollow shaft helical bevel gear units



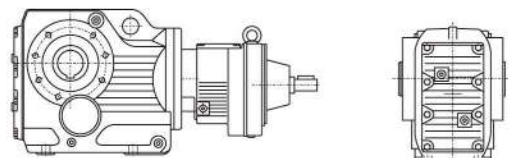
KAT...Y..
Torque-arm-mounted hollow shaft helical bevel gear units



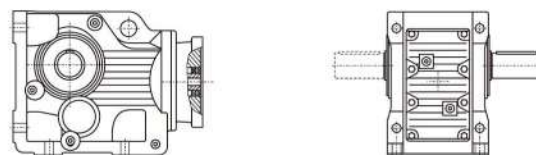
K (KF, KA, KAF, KAB, KAZ) S...
Helical bevel gear units with solid shaft input



KA (K, KF, KAF, KAB, KAZ) ...R...Y...
Combi-type helical bevel gear units



KA (K, KF, KAF, KAB, KAZ) S...R...
Combi-type helical bevel gear units with solid shaft input



KA (K, KF, KAF, KAB, KAZ) ...Y...
Customers provide the motor by themselves need connected flange.

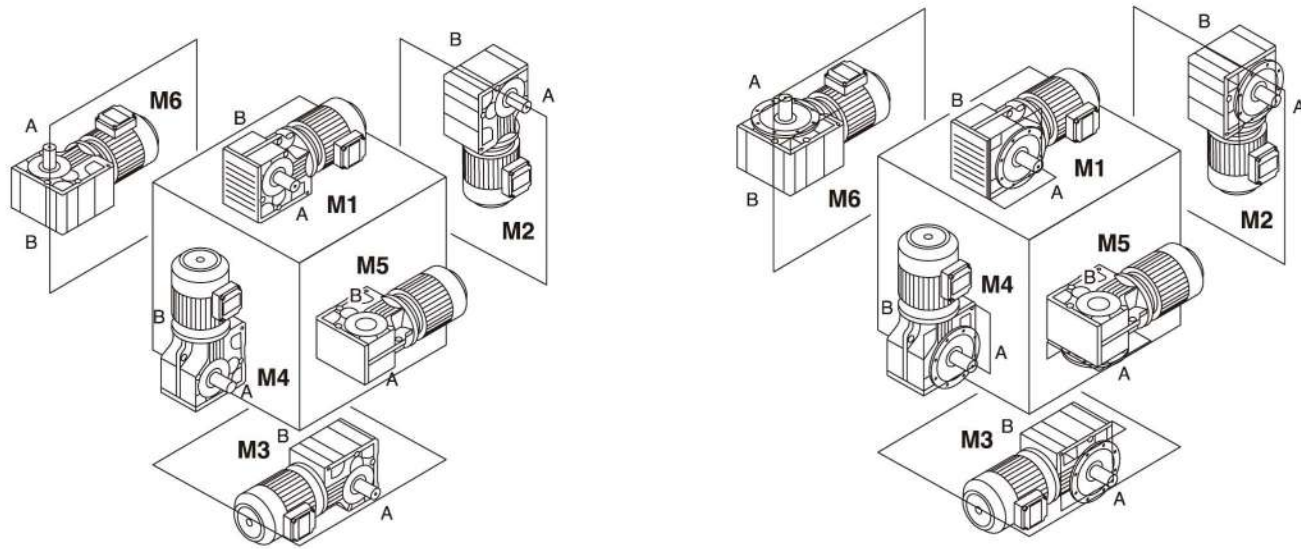
Sample Part Number

Type Designations:

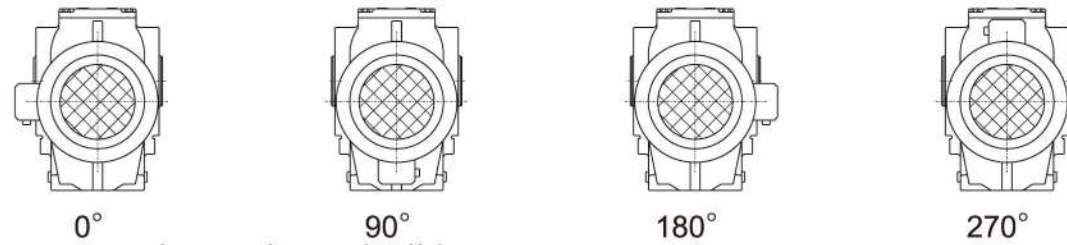
<p>K F 37-Y 0.55-4P-24.99-M1-180°-A-CW</p>																									
<p>K Series: Helical-bevel Gearmotors</p>																									
<p>Structure:</p> <table border="0"> <tr><td>Foot-mounted solid shaft</td><td>(-)</td></tr> <tr><td>Hollow shaft</td><td>A</td></tr> <tr><td>Flange-mounted solid shaft</td><td>F</td></tr> <tr><td>Flange-mounted hollow shaft</td><td>AF</td></tr> <tr><td>Short-flange-mounted hollow shaft</td><td>AZ</td></tr> <tr><td>Foot-mounted hollow shaft</td><td>AB</td></tr> <tr><td>Torque-arm-mounted hollow shaft</td><td>AT</td></tr> <tr><td>Foot-mounted solid shaft with solid shaft input</td><td>S</td></tr> <tr><td>Hollow shaft with solid shaft input</td><td>AS</td></tr> <tr><td>Flange-mounted solid shaft with solid shaft input</td><td>FS</td></tr> <tr><td>Flange-mounted hollow shaft with solid shaft input</td><td>AFS</td></tr> <tr><td>Hollow shaft with shrink disk</td><td>H..(H, HF, HZ, HT)</td></tr> </table>	Foot-mounted solid shaft	(-)	Hollow shaft	A	Flange-mounted solid shaft	F	Flange-mounted hollow shaft	AF	Short-flange-mounted hollow shaft	AZ	Foot-mounted hollow shaft	AB	Torque-arm-mounted hollow shaft	AT	Foot-mounted solid shaft with solid shaft input	S	Hollow shaft with solid shaft input	AS	Flange-mounted solid shaft with solid shaft input	FS	Flange-mounted hollow shaft with solid shaft input	AFS	Hollow shaft with shrink disk	H..(H, HF, HZ, HT)	
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<p>Size: (see selection table)</p>																									
<p>Motor code:</p> <table border="0"> <tr><td>Common motor</td><td>Y(Y2)</td></tr> <tr><td>Flameproof motor</td><td>B</td></tr> <tr><td>Direct current motor</td><td>Z</td></tr> <tr><td>Brake motor</td><td>YEJ</td></tr> <tr><td>Multi-speed motor</td><td>D</td></tr> <tr><td>Variable frequency motor</td><td>YVP</td></tr> <tr><td>Electromagnetic variable speed motor</td><td>YCT</td></tr> <tr><td>Metallurgy hoisting motor</td><td>R</td></tr> <tr><td>Transduction braking motor</td><td>YVPJ</td></tr> <tr><td>Roller way</td><td>G</td></tr> </table>	Common motor	Y(Y2)	Flameproof motor	B	Direct current motor	Z	Brake motor	YEJ	Multi-speed motor	D	Variable frequency motor	YVP	Electromagnetic variable speed motor	YCT	Metallurgy hoisting motor	R	Transduction braking motor	YVPJ	Roller way	G					
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<p>Motor power, pole : See selection table</p>																									
<p>Ratio: See selection table</p>																									
<p>Mounting positions: M1, M2, M3, M4, M5, M6</p>																									
<p>Positions of motor terminal box: 0°, 90°, 180°, 270°</p>																									
<p>Output shaft \ flange \ shrink disc directions: Viewing from motor end: left side = A, right side = B, both side = AB(See mountingpositions)</p>																									
<p>Direction of rotation from the output shaft end:</p> <table border="0"> <tr><td>Clockwise</td><td>CW</td></tr> <tr><td>Counter clockwise</td><td>CCW</td></tr> </table>	Clockwise	CW	Counter clockwise	CCW																					
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Counter clockwise	CCW																								

Sample Part Number

Mounting positions



Positions of motor terminal box:



Input power rating and permissible torque

Size	37	47	57	67	77	87	97	107	127	157	167	187
Structure	K KA KF KAF KAZ KAT KAB											
Input power rating(kW)	0.18~3.0	0.18~3.0	0.18~5.5	0.18~5.5	0.37~11	0.75~22	1.1~30	3~45	7.5~90	11~160	11~200	18.5~200
Ratio	5.36~106.38	5.81~131.87	6.57~145.14	7.14~144.79	7.24~192.18	7.19~197.37	8.95~176.05	8.74~141.46	8.68~146.07	12.65~150.41	17.28~163.91	17.27~180.78
Permissible torque (n·m)	200	400	600	820	1550	2700	4300	8000	13000	18000	32000	50000

Product Weight

Size	37	47	57	67	77	87	97	107	127	157	167	187
Weight (kgs)	11	20	27	33	57	85	130	250	380	610	1015	1700

The marked weight is average value, it has no constraint force.



Sample Part Number

Oil Quantity

K...,KAB...:

Size	Oil level(L)					
	M1	M2	M3	M4	M5	M6
K..37	0.5	1	1	1.3	1	1
K..47	0.8	1.3	1.5	2	1.6	1.6
K..57	1.2	2.3	2.5	3	2.6	2.4
K..67	1.1	2.4	2.6	3.4	2.6	2.6
K..77	2.2	4.1	4.4	5.9	4.2	4.4
K..87	3.7	8	8.7	10.9	7.8	8
K..97	7	14	15.7	20	15.7	15.5
K..107	10	21	25.5	33.5	24	24
K..127	21	41.5	44	54	40	41
K..157	31	62	65	90	58	62
K..167	35	100	100	125	85	85
K..187	60	170	170	205	130	130

KF...:

Size	Oil level(L)					
	M1	M2	M3	M4	M5	M6
KF37	0.5	1.1	1.1	1.5	1	1
KF47	0.8	1.3	1.7	2.2	1.6	1.6
KF57	1.3	2.3	2.7	3	2.9	2.7
KF67	1.1	2.4	2.8	3.6	2.7	2.7
KF77	2.1	4.1	4.4	6	4.5	4.5
KF87	3.7	8.2	9	11.9	8.4	8.4
KF97	7	14.7	17.3	21.5	15.7	16.5
KF107	10	22	26	35	25	25
KF127	21	41.5	46	55	41	41
KF157	31	66	69	92	62	62

KA..., KAF..., KAZ...:

Size	Oil level(L)					
	M1	M2	M3	M4	M5	M6
K..37	0.5	1	1	1.4	1	1
K..47	0.8	1.3	1.6	2.1	1.6	1.6
K..57	1.3	2.3	2.7	3	2.9	2.7
K..67	1.1	2.4	2.7	3.6	2.6	2.6
K..77	2.1	4.1	4.6	6	4.4	4.4
K..87	3.7	8.2	8.8	11.1	8	8
K..97	7	14.7	15.7	20	15.7	15.7
K..107	10	20.5	24	32	24	24
K..127	21	41.5	43	52	40	40
K..157	31	66	67	87	62	62
KA..167	35	100	100	125	85	85
KA..187	60	170	170	205	130	130



Technical Parameter Table

Technical parameter table for K Series gearboxes, 0.75kW to 1.4kW, listing output speed, torque, ratio, service factor, and type.

Technical Parameter Table

Technical parameter table for K Series gearboxes, 1.1kW to 1.5kW, listing output speed, torque, ratio, service factor, and type.

Technical Parameter Table

Permissible torque Nm	Output speed r/min	Ratio i	Type Type	Power kW/4p	Permissible torque Nm	Output speed r/min	Ratio i	Type Type	Power kW/4p	
200	5.0	279	K 37R17 KF 37R17 KA 37R17 KAF37R17	0.18	1550	1.0	1388	K 77R37 KF 77R37 KA 77R37 KAF77R37	0.25	
	5.2	267				1.1	1218			
	5.9	234				1.3	1053			
	6.8	205		1.5		924	0.37			
	7.7	181		1.7		815				
	8.7	160		2.0		709				
	10	136		2.2		622	0.55			
	11	127		2.5		552				
	13	110		2.9		485				
	14	96		3.2		428	0.75			
400	2.5	552	K 47R37 KF 47R37 KA 47R37 KAF47R37	0.18	2700	4.3		320	K 87R57 KF 87R57 KA 87R57 KAF87R57	1.1
	2.8	495				4.9		283		
	3.3	416				5.7	246			
	3.7	375		0.34		4037	0.18			
	4.3	326		0.39		3609				
	4.8	289		0.45		3107				
	5.6	250		0.51		2728	0.25			
	6.3	219		0.59		2371				
	7.2	193		0.67		2088				
	8.3	167		0.75		1854	0.37			
9.3	149	0.84	1658							
11	128	0.98	1415							
600	1.5	906	K 57R37 KF 57R37 KA 57R37 KAF57R37	0.18	4300	1.1	1229	K 97R57 KF 97R57 KA 97R57 KAF97R57	0.55	
	1.7	806				1.3	1078			
	2.0	699				1.5	951			
	2.3	615		1.7		837	0.75			
	2.6	544		1.9		726				
	2.9	473		2.2		638				
	3.3	421		2.5		562	1.1			
	3.8	362		3.0		474				
	4.4	319		3.3		426				
	5.1	273		3.8		373	1.5			
5.8	240	4.2	330							
6.5	215	4.8	293							
7.2	192	5.6	250	2.2						
8.4	166	5.9	236							
9.9	141	7.0	201							
11	126	0.23	6027	0.18						
820	13	108	0.26		5392					
	15	95	0.30		4669					
	1550	1.2	1171	0.34	4082	0.25				
		1.3	1034	0.39	3583					
		1.5	903	0.45	3108					
		1.8	793	0.51	2757	0.37				
		2.0	697	0.58	2419					
		2.3	613	0.66	2123					
		2.6	542	0.75	1856	0.55				
		3.0	471	0.86	1625					
3.3		420	0.98	1430						
3.9		361	1.1	1261	0.75					
4.3	323	1.3	1102							
5.1	272	1.5	957							
5.8	240	1.6	855	1.1						
6.4	217	1.9	743							
7.3	191	2.1	651							
1550	0.59	2370	2.4	573	1.5					
	0.68	2050	2.8	504						
	0.78	1772	3.2	437						
	0.92	1514	3.6	382						
		4.1	342	3.6	382					
		4.1	342	4.1	342					

All gear units are overloaded in above table. Determination of operating torque should not higher than the gearunit's nominal torque.

Technical Parameter Table

Permissible torque Nm	Output speed r/min	Ratio i	Type Type	Power kW/4p	Permissible torque Nm	Output speed r/min	Ratio i	Type Type	Power kW/4p
4300	4.6	305	K 97R57 KF 97R57 KA 97R57 KAF97R57	3.0	13000	1.5	899	K 127R77 KF 127R77 KA 127R77 KAF127R77	3.0
	5.4	258				1.8	790		
	6.0	232		2.0		690			
	7.1	199		2.3		599			
		2.6		539		2.6	539		
8000	0.13	10528	K 107R77 KF 107R77 KA 107R77 KAF107R77	0.18	18000	3.0	468	K 157R97 KF 157R97 KA 157R97 KAF157R97	5.5
	0.15	9391				3.4	410		
	0.17	8211				2.6	536		
	0.19	7167		0.25		2.9	473		
	0.23	6097				3.3	418		
	0.25	5582				3.8	367		
	0.27	5065		0.37		4.2	330		
	0.32	4299				4.8	290		
	0.37	3757				0.08	17679		
	0.43	3236		0.55		0.09	15729		
	0.48	2869				0.10	14721		
	0.56	2504				0.11	13097		
	0.63	2203		0.75		0.12	11368		
	0.74	1869				0.14	10114		
	0.83	1689				0.16	8718		
0.91	1533	1.1	0.18	7734					
1.1	1317		0.27	5074					
1.2	1150		0.31	4514					
1.4	1015	1.5	0.35	3974					
1.6	871		0.40	3516					
1.8	782		0.46	3047					
2.0	686	2.2	0.48	2899					
2.3	606		0.60	2319					
2.7	515		0.69	2026					
3.1	455	3.0	0.77	1802					
3.6	402		0.83	1680					
4.1	351		1.0	1365					
4.7	307	4.0	1.1	1229					
5.2	277		1.3	1093					
5.9	243		1.5	942					
13000	0.08	17550	K 127R77 KF 127R77 KA 127R77 KAF127R77	0.18	32000	1.6	854	K 167R97 KA 167R97	4.0
	0.09	16006				1.8	756		
	0.10	14975				2.1	661		
	0.11	12440		0.25		2.5	565		
	0.13	10914				2.9	503		
	0.14	9819				3.3	433		
	0.16	8443		0.37		5.0	290		
	0.19	7483				4.8	307		
	0.21	6565				5.6	260		
	0.24	5804		0.55		6.2	237		
	0.28	5027				7.0	210		
	0.31	4423				0.07	19653		
	0.37	3801		0.75		0.08	17345		
	0.43	3237				0.09	14945		
	0.47	2941				0.11	13190		
0.55	2548	1.1	0.12	11532					
0.63	2218		0.14	10227					
0.72	1926		0.16	8597					
0.79	1757	1.5	0.21	6538					
0.90	1541		0.26	5366					
1.0	1342		0.29	4798					
1.2	1177	2.2	0.34	4059					
1.4	1025		0.34	4059					

All gear units are overloaded in above table. Determination of operating torque should not higher than the gearunit's nominal torque.

Technical Parameter Table

Permissible torque Nm	Output speed r/min	Ratio i	Type Type	Power kW/4p	Permissible torque Nm	Output speed r/min	Ratio i	Type Type	Power kW/4p	
32000	0.42	3359	K 167R97 KA 167R97	2.2	50000	2.0	720	K 187R107 KA 187R107	15	
	0.52	2741				2.4	614			
	0.63	2252				2.9	514			
	0.65	2174		3.3		449	4.0		365	30
	0.85	1698		5.5		268	37			
	1.0	1402		6.5		227	45			
	1.1	1291		7.4		199				
	1.3	1101		8.8		168				
	1.5	944		7.5		11				
	1.7	843								
	1.9	757								
	2.6	561		15		18.5				
	3.0	479								
	3.4	422								
	3.9	367		22		30				
	4.7	313								
	5.4	273								
	5.9	250		37		45				
6.7	218									
7.2	203									
7.9	185	30	18.5							
9.0	163									
11	139									
12	121	15	18.5							
0.04	32625									
0.05	27165									
0.06	24353	0.55	15							
0.07	19144									
0.08	16978									
0.10	14272	0.75	15							
0.11	13116									
0.12	11647									
0.13	10413	1.1	15							
0.15	9363									
0.17	8126									
0.19	7333	1.5	15							
0.21	6738									
0.24	5984									
0.27	5350	2.2	15							
0.30	4810									
0.33	4364									
0.39	3609	3	15							
0.46	3062									
0.56	2519			4	15					
0.63	2268									
0.69	2054									
0.78	1821	5.5	15							
0.88	1605									
1.0	1395			7.5	15					
1.2	1196									
2.0	737	15	18.5							
2.4	619									
2.8	524									

All gear units are overloaded in above table. Determination of operating torque should not higher than the gearunit's nominal torque.



Dimensional Drawings

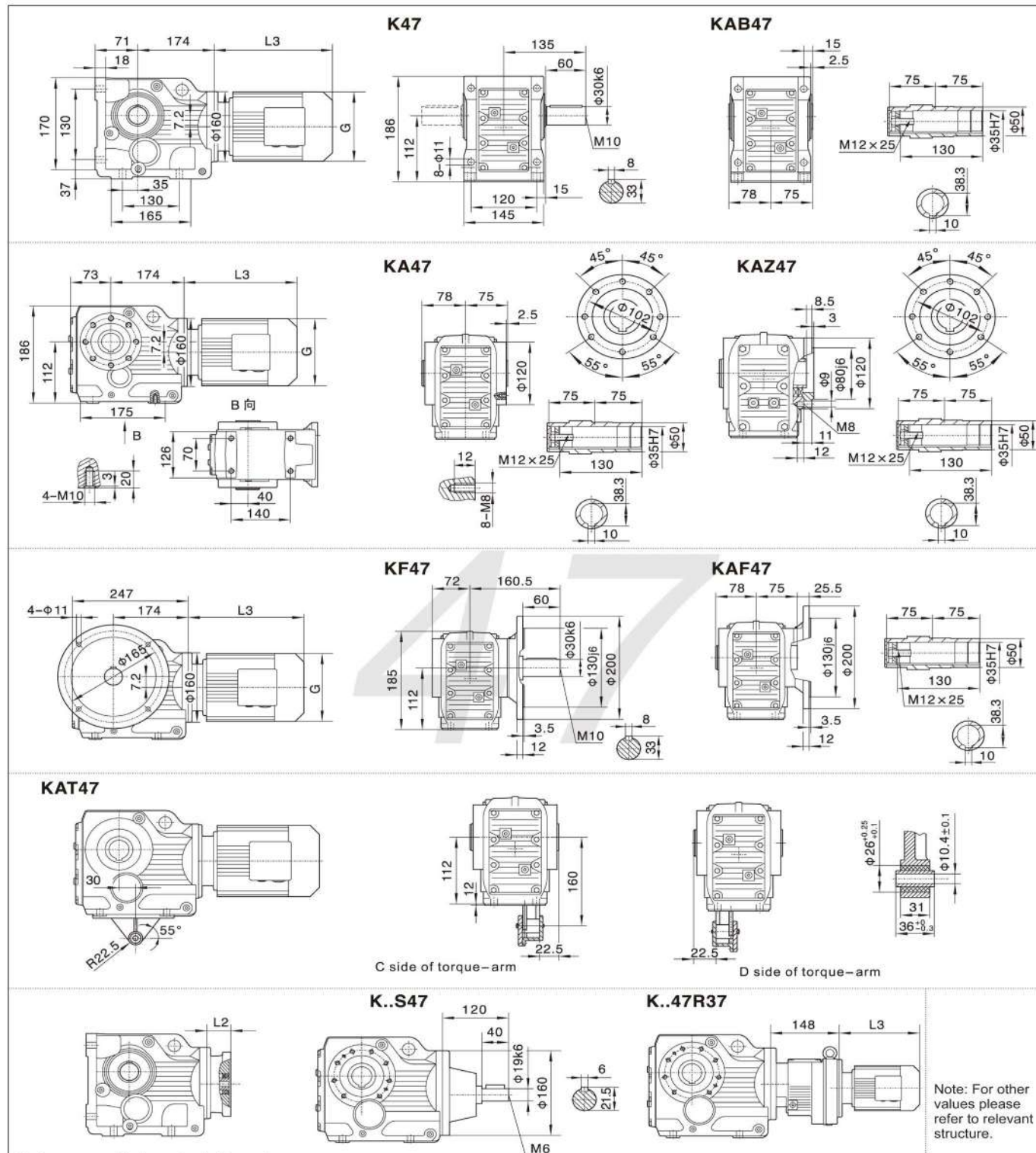
Customers provide the motor by themselves need connected flange.

Motor size	63	71	80	90S	90L	100
Power/(kW)	0.18	0.25 0.37	0.55 0.75	1.1	1.5	2.2 3.0
L3	235	245	278	304	328	340
G	130	145	175	195	195	215
L2	71	71	71	71	71	93

Note: 1. The housings of KA, KF, KAF, KAZ are common parts. The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.



Dimensional Drawings

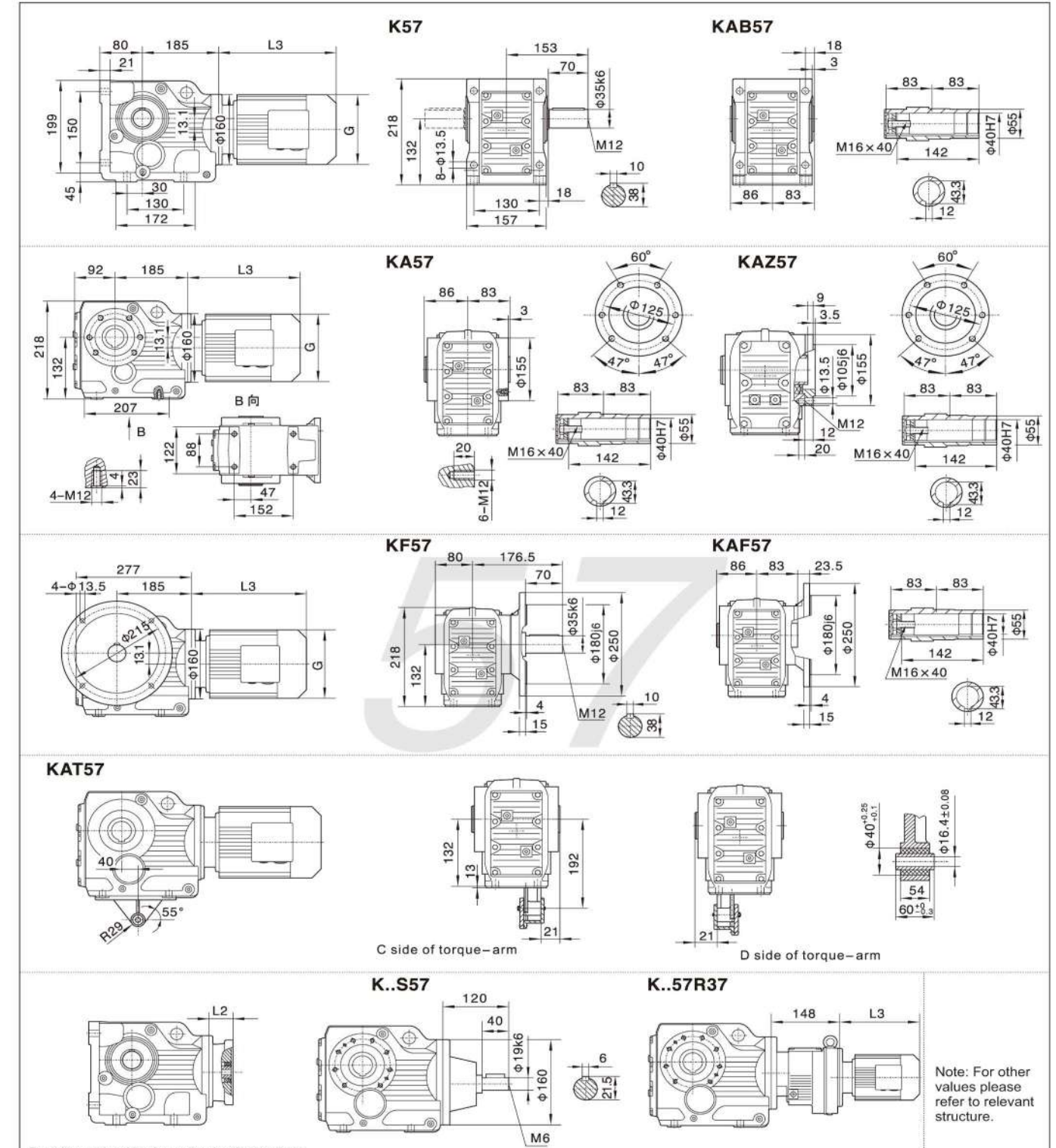


Customers provide the motor by themselves need connected flange.

Motor size	63	71	80	90S	90L	100	112M	132S
Power/(kW)	0.18	0.25 0.37	0.55 0.75	1.1	1.5	2.2 3.0	4.0	5.5
L3	223	245	278	304	328	350	383	428
G	130	145	175	195	195	215	240	275
L2	81	81	81	81	81	93	68	72

Note:1.The housings of KA, KF, KAF, KAZ are common parts.The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings

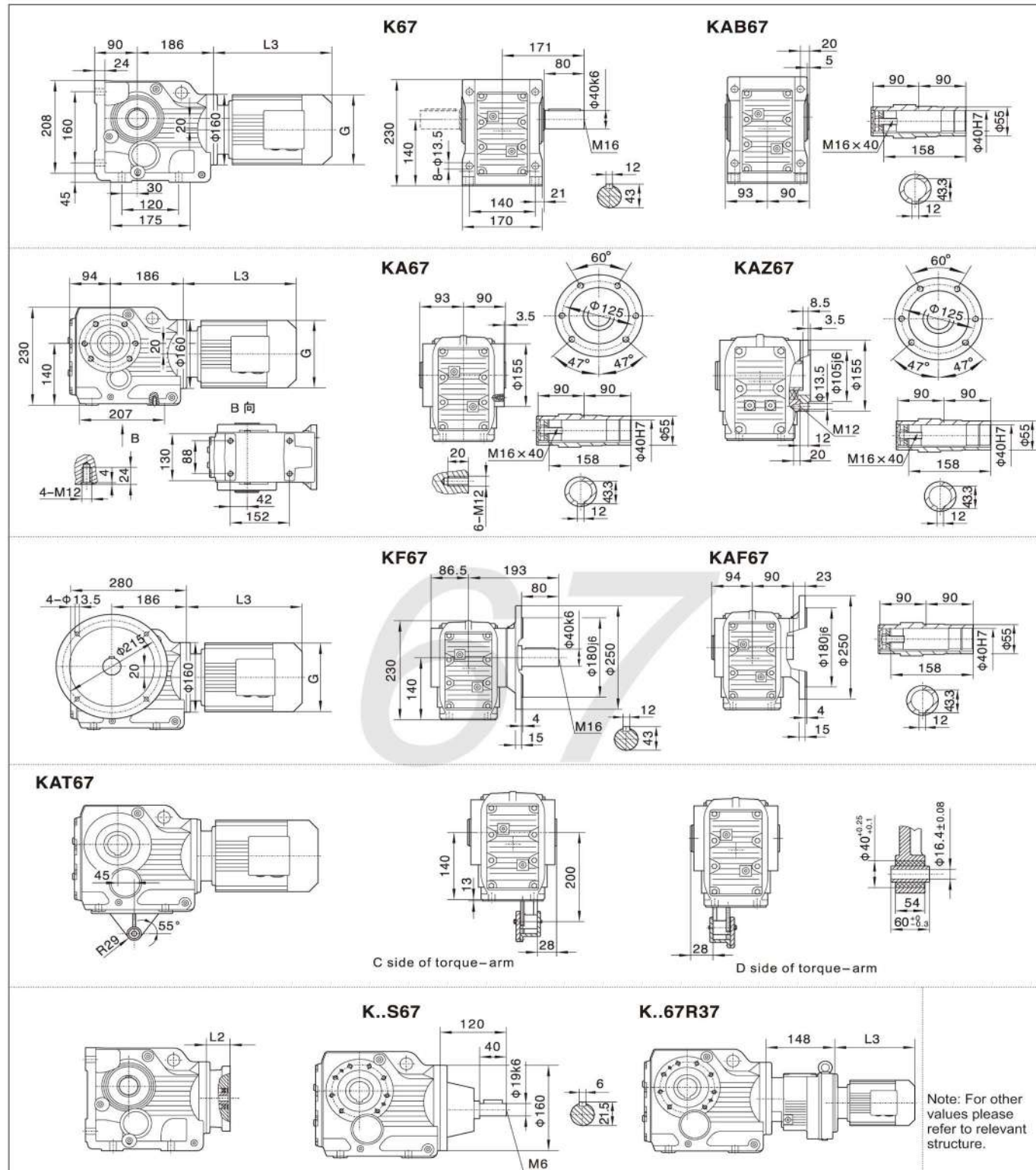


Customers provide the motor by themselves need connected flange.

Motor size	63	71	80	90S	90L	100	112M	132S
Power/(kW)	0.18	0.25 0.37	0.55 0.75	1.1	1.5	2.2 3.0	4.0	5.5
L3	223	245	278	304	328	350	380	425
G	130	145	175	195	195	215	240	275
L2	81	81	81	81	81	93	93	101

Note:1.The housings of KA, KF, KAF, KAZ are common parts.The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings

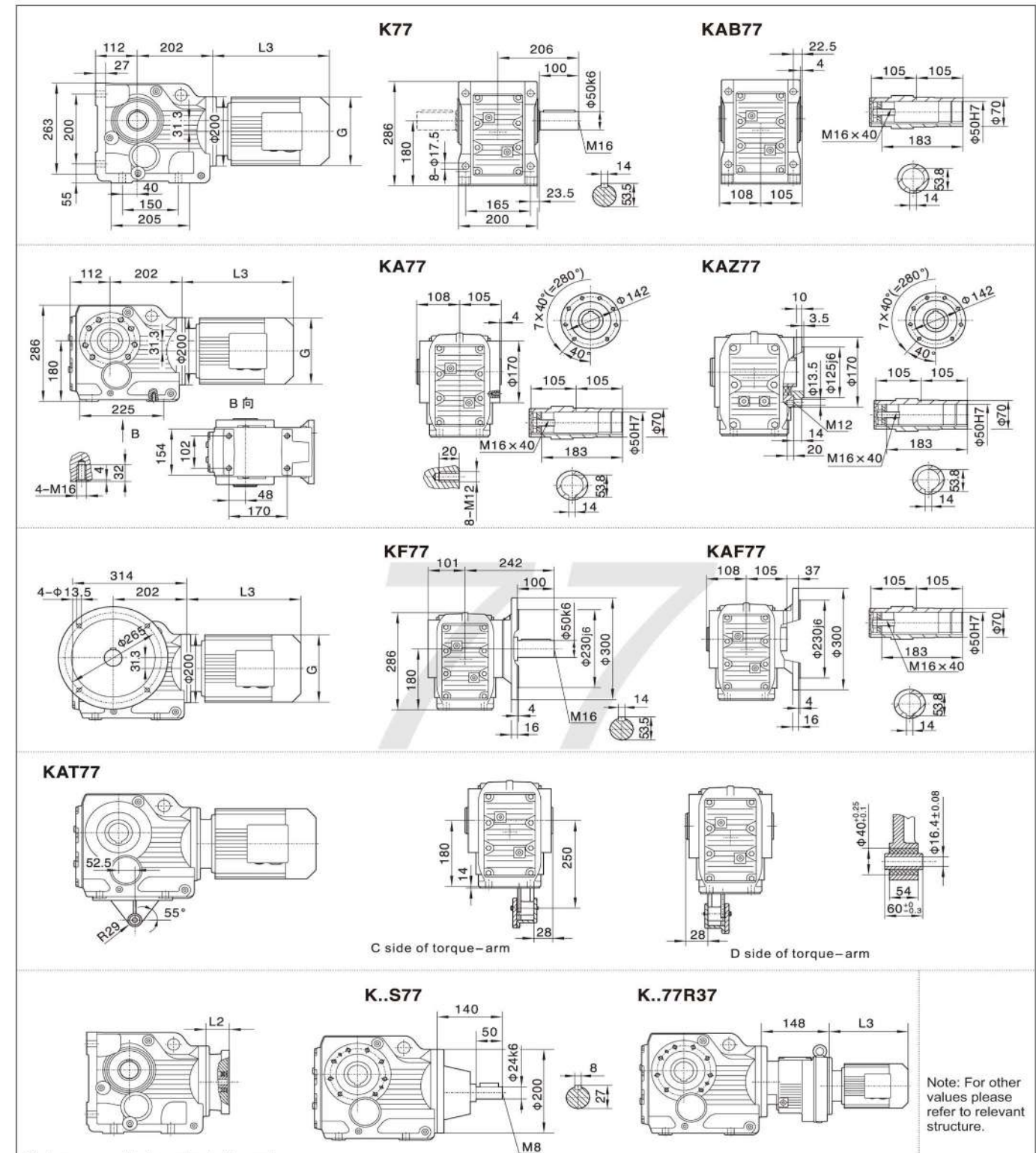


Customers provide the motor by themselves need connected flange.

Motor size	63	71	80	90S	90L	100	112M	132S	
Power/(kW)	0.18	0.25 0.37	0.55 0.75	1.1	1.5	2.2 3.0	4.0	5.5	
L3	223	245	278	304	328	350	380	425	
G	130	145	175	195	195	215	240	275	
L2	81	81	81	81	81	93	93	101	

Note:1.The housings of KA, KF, KAF, KAZ are common parts.The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings

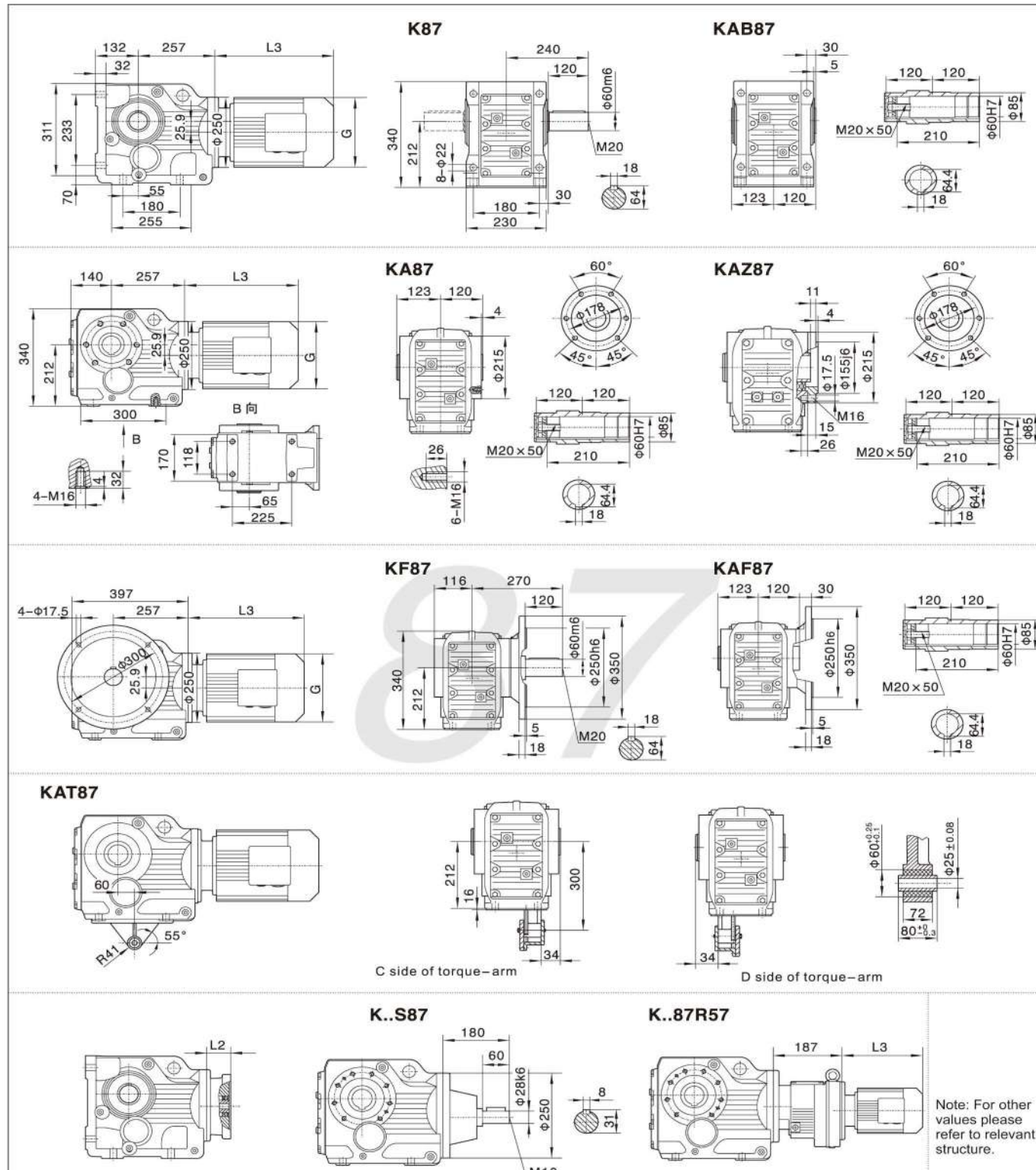


Customers provide the motor by themselves need connected flange.

Motor size	71	80	90S	90L	100	112M	132S	132M	160M
Power/(kW)	0.37	0.55 0.75	1.1	1.5	2.2 3.0	4.0	5.5	7.5	11
L3	233	278	304	328	350	380	425	461	524
G	145	175	195	195	215	240	275	275	330
L2	81	81	81	81	93	93	101	101	126

Note:1.The housings of KA, KF, KAF, KAZ are common parts.The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings

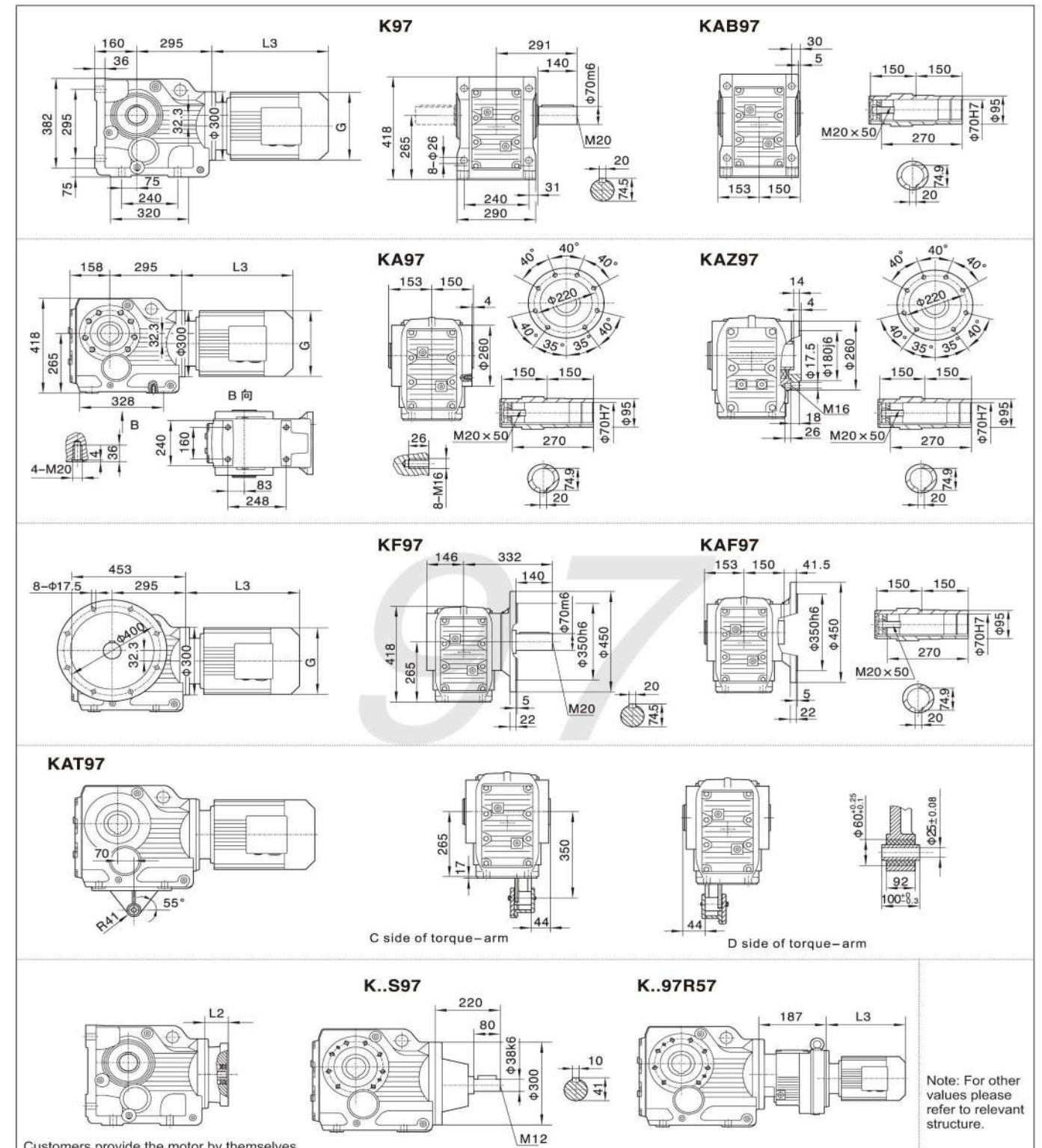


Customers provide the motor by themselves need connected flange.

Motor size	80	90S	90L	100	112M	132S	132M	160M	160L	180M	180L	
Power/(kW)	0.75	1.1	1.5	2.2	3.0	4.0	5.5	7.5	11	15	18.5	22
L3	246	280	304	350	380	425	461	524	547	583	616	
G	175	195	195	215	240	275	275	330	330	380	380	
L2	86	86	86	71	71	101	101	126	126	126	126	

Note:1.The housings of KA, KF, KAF, KAZ are common parts.The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings



Customers provide the motor by themselves need connected flange.

Motor size	90S	90L	100	112M	132S	132M	160M	160L	180M	180L	200	
Power/(kW)	1.1	1.5	2.2	3.0	4.0	5.5	7.5	11	15	18.5	22	30
L3	280	304	315	334	425	461	524	547	555	588	652	
G	195	195	215	240	275	275	330	330	380	380	420	
L2	86	86	101	101	101	101	126	126	126	126	132	

Note:1.The housings of KA, KF, KAF, KAZ are common parts.The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings

K107 **KAB107**

KA107 **KAZ107**

KF107 **KAF107**

KAT107

C side of torque-arm **D side of torque-arm**

K..S107 **K..107R77**

Note: For other values please refer to relevant structure.

Motor size	100	112M	132S	132M	160M	160L	180M	180L	200	225S	225M
Power/(kW)	3.0	4.0	5.5	7.5	11	15	18.5	22	30	37	45
L3	318	334	386	422	504	519	555	588	654	680	702
G	215	240	275	275	330	330	380	380	420	470	470
L2	101	101	101	101	126	126	126	126	132	132	132

Customers provide the motor by themselves need connected flange.

Note:1.The housings of KA, KF, KAF, KAZ are common parts.The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings

K127 **KA(KAB)127**

KAZ127 **KA127/KAF127/KAZ127 空心轴/Hollow shaft**

KF127 **KAF127**

KAT127

C side of torque-arm **D side of torque-arm**

K..S127 **K..127R77(R87)**

Note: For other values please refer to relevant structure.

							K..127R77	K..127R87			
							L	232	275		
Motor size	132M	160M	160L	180M	180L	200	225S	225M	250	280S	280M
Power/(kW)	7.5	11	15	18.5	22	30	37	45	55	75	90
L3	424	567	602	583	616	654	674	696	775	847	847
G	275	330	330	380	380	420	470	470	510	580	580
L2	132	132	132	132	132	132	143	143	174	174	174

Customers provide the motor by themselves need connected flange.

Note:1.The housings of KA, KF, KAF, KAZ are common parts.The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings

K157

KA(KAB)157

KAZ157

KA157/KAF157/KAZ157 Hollow shaft

KF157

KAF157

KAT157

C side of torque-arm

D side of torque-arm

K..S157

K..157R97(R107)

Note: For other values please refer to relevant structure.

	K..157R97				K..157R107								
	L	320	370		L	320	370						
Motor size	160M	160L	180M	180L	200	225S	225M	250	280S	280M	315S	315M	315L
Power/(kW)	11	15	18.5	22	30	37	45	55	75	90	110	132	160
L3	567	602	635	666	642	669	691	770	828	879	1100	1180	1270
G	330	330	380	380	420	470	470	510	580	580	645	645	645
L2	143	143	143	143	143	143	143	143	143	143	145	145	145

Note:1.The housings of KA, KF, KAF, KAZ are common parts.The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings

K167

KA167

KF167

KAF167

K..S167

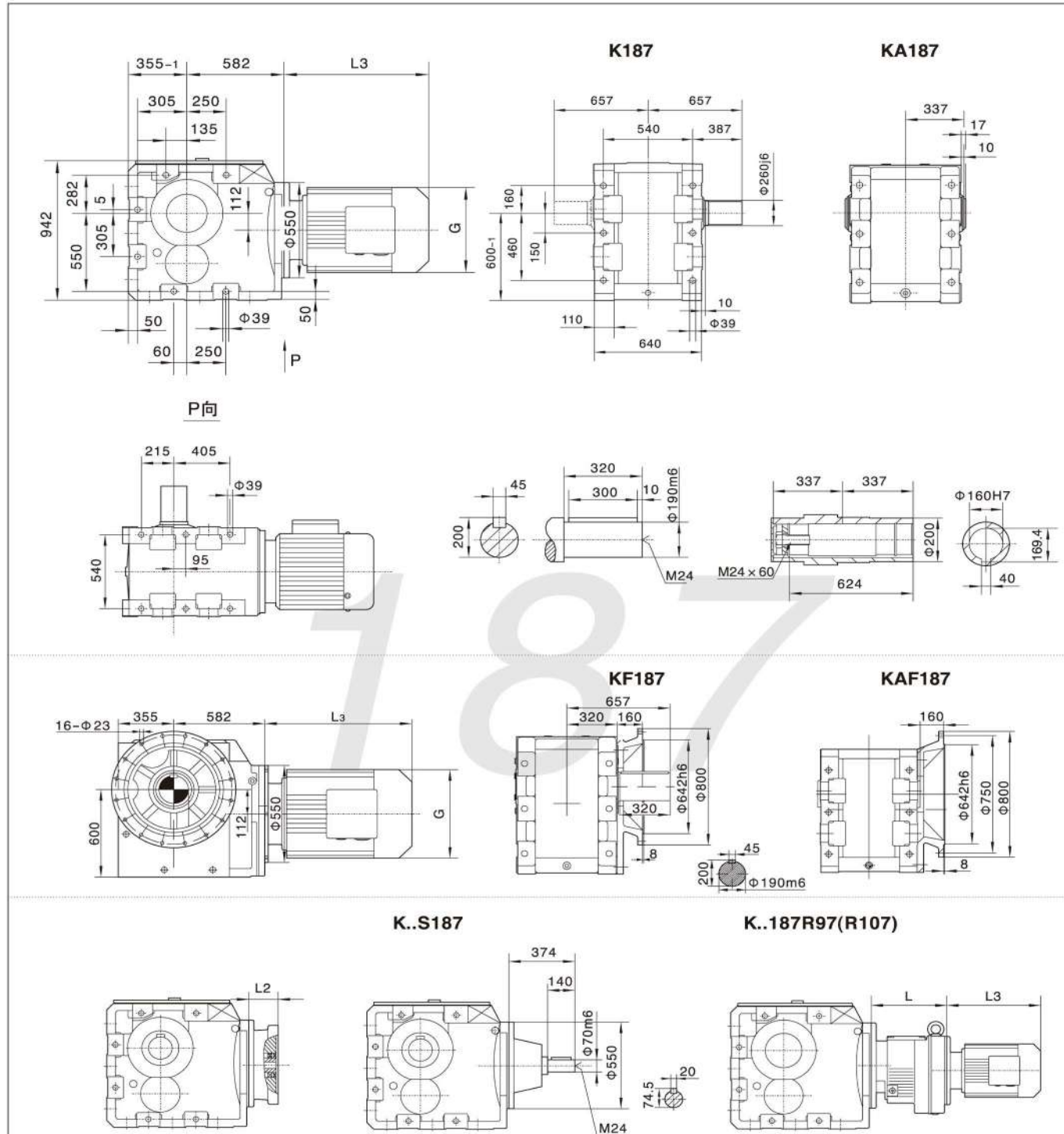
K..167R97(R107)

Note: For other values please refer to relevant structure.

	K..167R97				K..167R107								
	L	320	370		L	320	370						
Motor size	160M	160L	180M	180L	200L	225S	225M	250M	280S	280M	315S	315M	315L
Power/(kW)	11	15	18.5	22	30	37	45	55	75	90	110	132	160
L3	492	537	593	633	646	673	698	779	847	847	1100	1180	1270
G	330	330	380	380	420	470	470	510	580	580	645	645	645
L2	76	76	76	76	76	98	98	103	103	103	132	132	132

Note:1.The housings of KA, KF, KAF, KAZ are common parts.The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings



Customers provide the motor by themselves need connected flange.

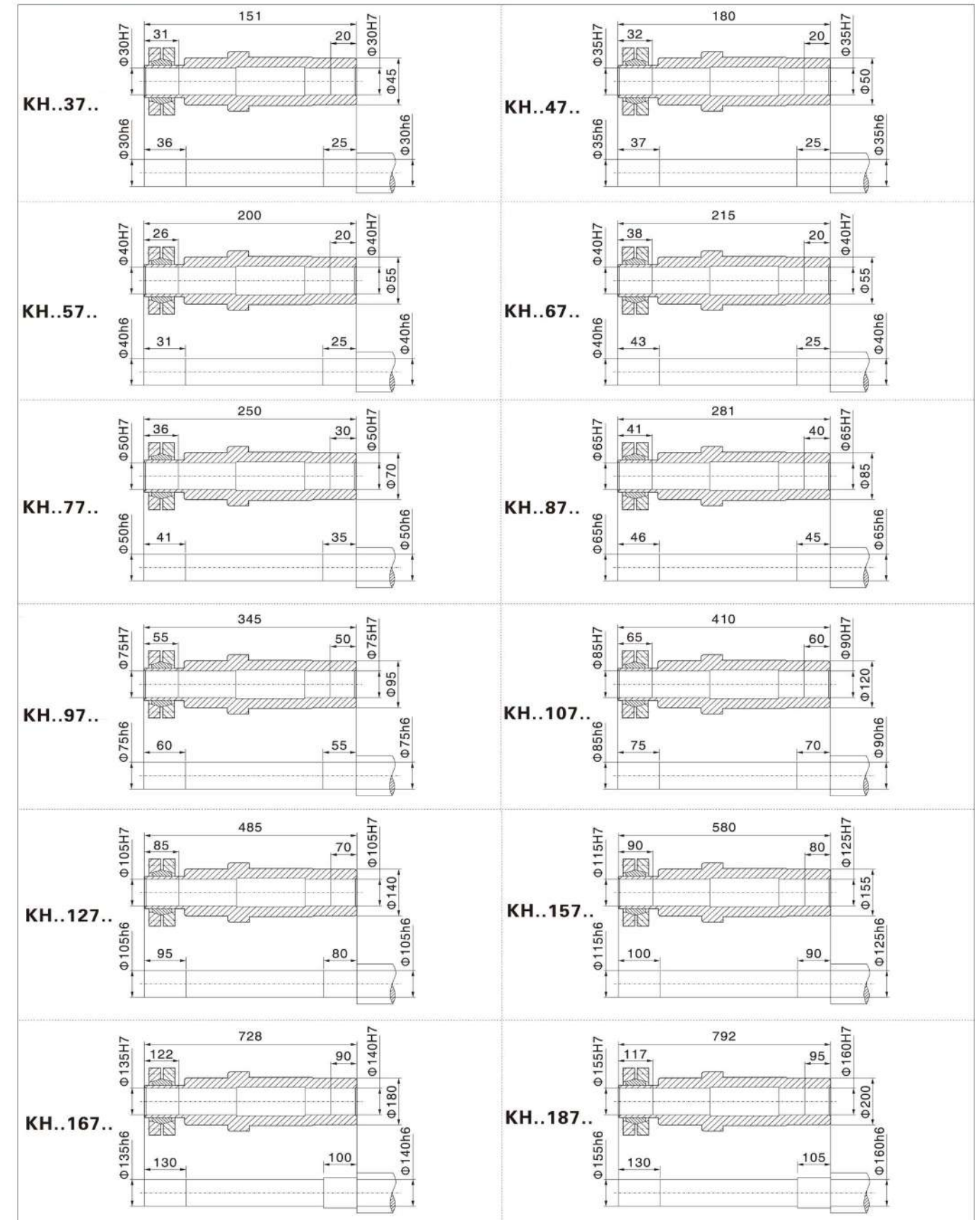
Note: For other values please refer to relevant structure.

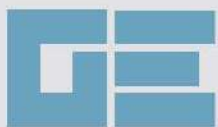
Motor size	K..187R97									K..187R107			
	160M	160L	180M	180L	200L	225S	225M	250M	280S	280M	315S	315M	315L
Power/(kW)	11	15	18.5	22	30	37	45	55	75	90	110	132	160 200
L3	492	537	593	633	646	673	698	779	847	847	1100	1180	1270
G	330	330	380	380	420	470	470	510	580	580	645	645	645
L2	76	76	76	76	76	98	98	103	103	103	132	132	132

Note: 1. The housings of KA, KF, KAF, KAZ are common parts. The mounting dimensions may consult each other. 2. "K..." means K, KA, KF, KAF, KAZ, KAB.

Dimensional Drawings

Dimensions of shrink disc





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